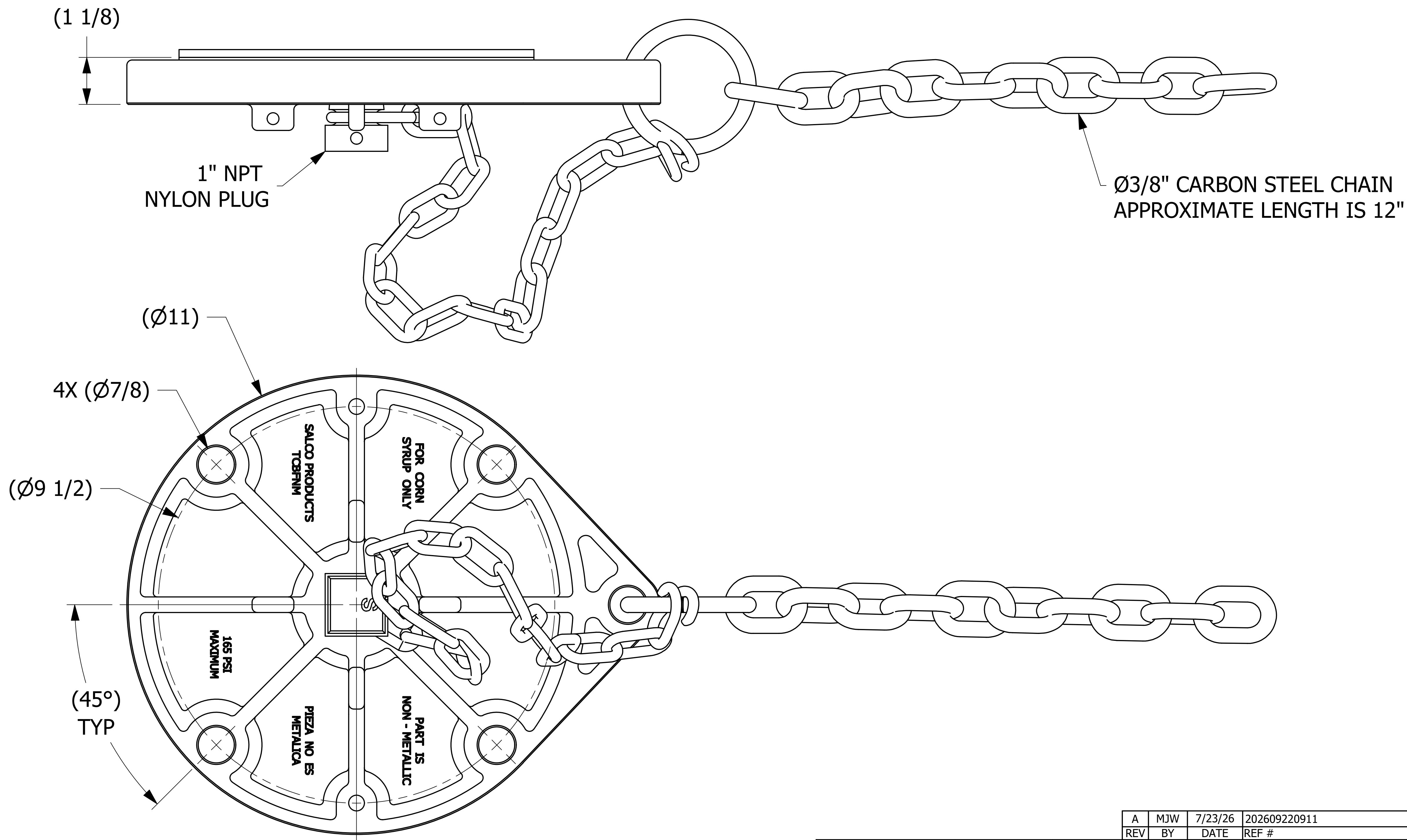


SALES DRAWING SALES DRAWING SALES DRAWING

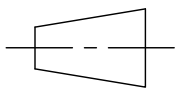
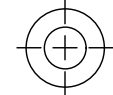
SALES DRAWING SALES DRAWING SALES DRAWING



NOTES:

1. THIS ASSEMBLY INCLUDES A NON-METALLIC BLIND FLANGE.
2. THIS ASSEMBLY IS INTENDED FOR CORN SYRUP SERVICE ONLY.
3. INSTALL NPT PLUG USING PTFE TAPE OR APPROVED THREAD SEALANT. HAND TIGHTEN, THEN TIGHTEN APPROXIMATELY 1-1/2 ADDITIONAL TURNS. DO NOT EXCEED 40 FT-LBS TORQUE.
4. AAR APPROVAL #: E262106

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: ±1/16
X.XX: ±.03
X.XXX: ±.015
ANGULAR: ±1°
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH.
UNLESS NOTED OTHERWISE.
THIRD ANGLE PROJECTION



DRAWN BY:	WEB
CHECKED BY:	MJW
PROTOTYPE DATE:	
APPROVED FOR PRODUCTION BY:	VD
PRODUCTION DATE:	7/23/2026
SIZE:	D
DRAWING #:	54119

A	MJW	7/23/26	202609220911	WEB
REV	BY	DATE	REF #	PUB
SALCO PRODUCTS, INC.				
PART NAME: BLIND FLANGE 6" ASSEMBLY W/ PLUG				
MATERIAL: NYLON/SS				
PROJECT #: R231116			SHEET #: 1 OF 1	SCALE: 3:4
PART #: TCBFNM100A				