



MAINTENANCE INSTRUCTIONS FOR 20” NON-VENTED HATCH COVERS

Hatch Cover – The hatch cover should be fairly clean with no debris or loose resin/pellets visible inside the cover. The cover can be washed out with a garden hose or air gun if necessary. Do not use high-pressure water to clean the cover.

Hatch Cover Gasket – The top surface should be clean and show no signs of damage or serious discoloration. The inside edge of the gasket should be checked for damage or large gaps between the gasket and the wall of the cover’s gasket groove. The gasket can be cleaned with a non-abrasive detergent (such as a household cleaner) and water. A light plastic bristle brush may be used if necessary. **If the gasket has to be removed and will not come out without damaging the cover, the cover may need to be replaced.**

Hardware – All visible hardware should be present with no cracks or bends in the arm assembly. The latch should be adjusted so that a light force is required to completely close the assembly. The latch should *snap* closed against the arm when the cover is locked down in place. To tighten the latch assemblies, rotate the latch to the right. Do not over tighten the latch assembly.

For questions contact the Salco Products Engineering department.