

INSTALLATION INSTRUCTIONS FOR 20" VENTED AND NONVENTED HATCH COVERS

1. Remove the old hatch cover and hardware from the hatch ring.
2. For aluminum arms only! If present, remove the welded cross hinge member or hinge stop. [Figure 1]
3. Check the ring for abnormalities (refer to OEM specs). [Figure 2]
4. Inspect existing hinge and latch brackets to ensure they are in good condition and are welded securely to the car roof or hatch ring. These brackets should be straight with the hinge holes properly aligned.
5. Remove the bolt that extends through the latch eyebolt and the bolt that extends through the arm hinge. Break the shipping securement seal by pulling the foot latch open. Set the foot latch assembly and hardware aside.
6. Center the hatch cover on the hatch ring. Insert the hinge bolt through the hinge bracket and arm hinge.
7. If there are hand wheel lugs, brackets, vents, vent plugs, etc. [Figure 3] on the hatch ring or the car roof preventing the hatch cover gasket from sealing properly, remove the hatch cover from the ring and remove the obstructions. Reapply the hatch cover as in Step 6 and tighten the hinge bolt and nut firmly with a wrench. **CAUTION: Over tightening causes hinge tabs to press against hinge tube.** Test the operation of the hatch cover by opening and closing.
8. Remove the bolt and nut from the latch eyebolt. Insert the bolt through the latch brackets and latch eyebolt. Apply the nut and tighten. Remove any obstructions that prevent the foot latch from lying flat on the car roof.
9. Close the foot latch against the hatch cover arm. If the hatch cover is not sealed or if the foot latch is difficult to close, adjust the height on the foot latch by rotating the foot latch on the eyebolt. [Figure 4] There should be enough compression on the gasket to pass your company's pull test (also called the "dollar bill test"). Do not over tighten the foot latch.

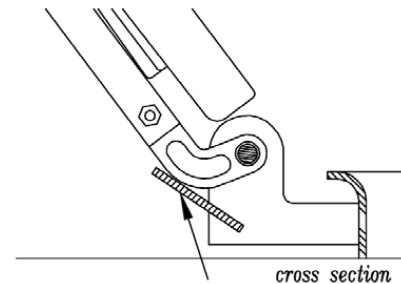


Figure 1

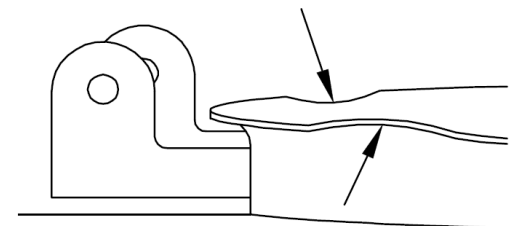


Figure 2

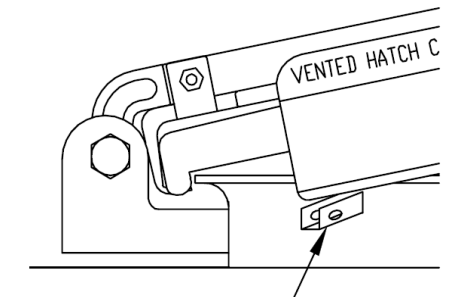


Figure 3

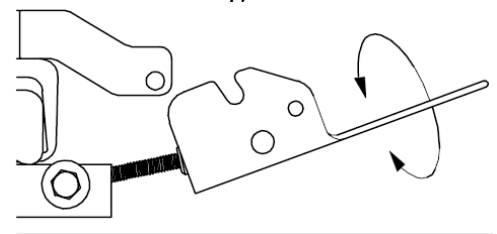


Figure 4