

INSTALLATION INSTRUCTIONS FOR PD NOZZLE GASKET

This process will show how to install a SALCO nozzle gasket to a pressure differential car. This process will work for standard Salco, Knappco and ACF style rings and covers.

If you are replacing a SALCO nozzle gasket with another SALCO nozzle gasket, discard the old nozzle gasket and skip to Step 4.

1. Remove the cover from the car.
2. Remove the gasket in the cover and discard.
3. If the cover has a gasket retainer, discard the gasket retainer.
4. Clean the gasket groove. Make sure the gasket surface is free of nicks, gouges and residual glue.
5. Apply the SALCO nozzle gasket to the ring. The gasket should fit flat on the top of the ring surface with the small leg on the outside of the ring.
6. (Recommended) Using 8" long cable ties, attach the gasket to a lug on the ring through the seal holes in the gasket. (See picture below). DO NOT over tighten the cable ties. This could cause the gasket to rip.
7. Follow your normal operation procedures to ensure a tight seal of the cover.

