

INSTALLATION INSTRUCTIONS FOR LIFT ASSIST

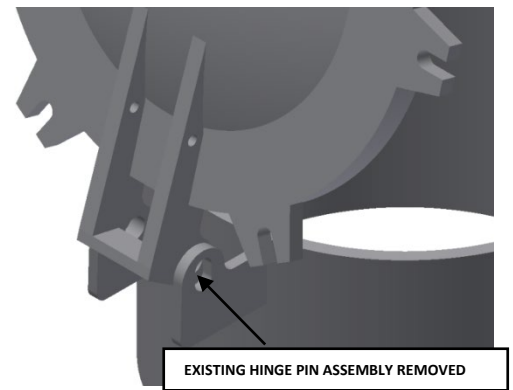
LAD20ARI02 & LAD20ARI02S

(ARI CAR – 20” Manway Cover)

GENERAL NOTE: - ALL SHARP EDGES TO BE DEBURRED.

Upon receiving the lift assist kit (spring, eyebolts, bushings, fasteners) inspect to make sure it has not been damaged in shipment and that all items listed in the drawing BOM are present and accounted for (see drawing LAD20ARI02 or LAD20ARI02S).

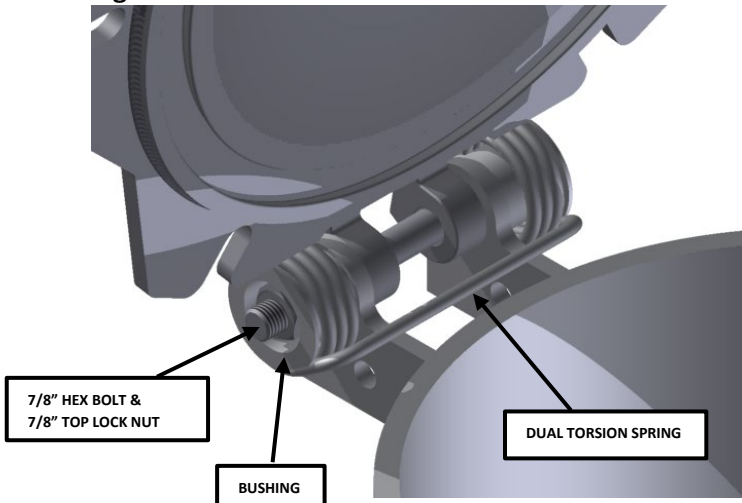
Fig. 1



1. Remove existing hinge pin assembly (see Fig. 1).
2. Apply a small amount of lube (grease, machine oil, etc..) onto 7/8" hex bolt threading. Secure both bushings and the dual torsion spring with a 7/8" hex bolt and a 7/8" top lock nut (see Fig. 2).

NOTE: The 7/8" top lock nut has three indentations on one of its flat sides. The three indentations (see Fig.4) should always face away from the 7/8" hex bolt.

Fig. 2



3. Secure dual torsion spring arms to cover using 3/8" eyebolts, 3/8" hex nuts and 3/8" nylon hex lock nuts (see Fig. 3). Apply a small amount of wax onto 3/8" eyebolt threading prior to nylon lock nut application.

NOTE: Regular 3/8" hex nut is always thread onto the 3/8" eyebolt by hand first. The 3/8" nylon hex lock nut is threaded onto 3/8" eyebolt last (see Fig.4). Make sure to chisel check the eyebolt threading after the nylon hex lock nut has been applied.

Fig. 3

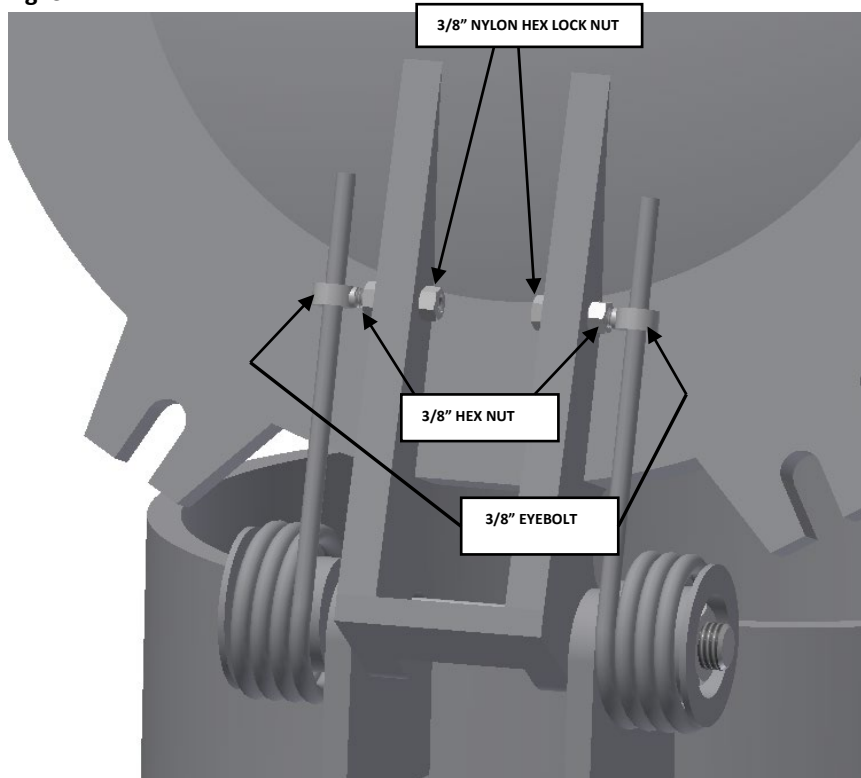
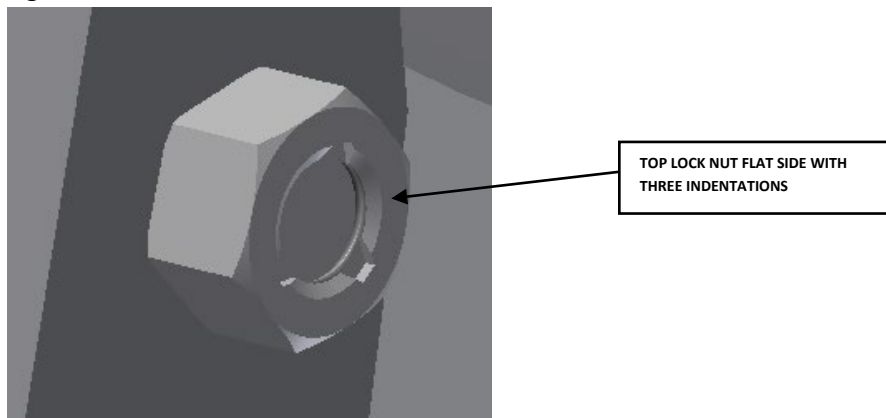


Fig. 4



WARNING: TO DISARM THE LIFT ASSIST SPRING, UNFASTEN AND REMOVE BOTH EYEBOLTS FROM THE MANWAY COVER WHILE KEEPING THE COVER IN VERTICAL, OPEN POSITION.