



INSTALLATION INSTRUCTIONS FOR BVG110 COVER RETROFIT

1. Remove old cover and hardware. Place new cover and hardware on gate as shown. The eyebolt on the latch needs to be on a 20° angle to allow for proper camming. Mark the gate where the hinge and latch hardware need to be welded.



2. Remove all hardware except the hinge and latch bases. Weld pieces into place.



3. Attach the latch assembly to the gate. Tack weld the threads on the end of the bolt. Weld the magnet assembly so that the magnet will catch the latch when opened.



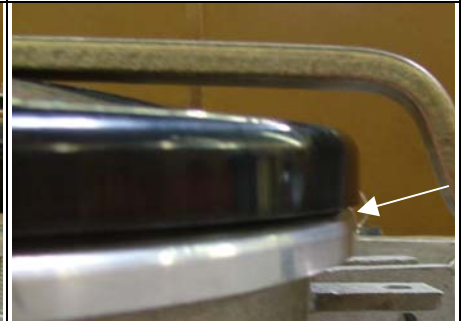
4. Place the cover on the gate and apply the supplied washer and nut. Tack weld the threads on the end of the bolt.



5. Tighten the nut on the hinge to apply preload to the cover. When closing the cover by hand, the gasket should begin to contact the ring and resist closing when the cover is about 1 inch away from being closed.



6. Adjust the latch so that, when closed, the gap between the cover and center tube is about the same.



SALCO PRODUCTS, INC.

PDP3.04.2 - Rev 5