

INSTALLATION INSTRUCTIONS FOR APOLLO VALVE CID TAGS

The purpose of this document is to outline the information needed to create a replacement ID tag for Apollo valves that are in the field with missing tag.

1. Identify the size (2", 3", etc.) and configuration of the valve (flange x thread, flange, flange, etc.).
2. Locate and note the heat/lot information off the casting of the valve body. This information should be cast into the larger half of the valve body. A photo of any markings present can also be submitted. See Figures 2-4 for example marking locations.
3. Using the form below, the collected information should be submitted to your Account Manager or Salco Products Customer Support Representative. The submitted information will be used to create a new tag.
4. Upon receipt of the new identification tag, it should be tack welded to the body in the location shown in Figure 1. Generally, there will be a flat cast boss where the new tag should be applied.
5. Salco weld procedures WPS GMAW-S and WPS SMAW are available upon request if the customer does not have their own.
6. Please contact Salco Products with any questions or concerns.

Apollo Valve CID Tag Intake Form

Customer Name: _____

Shop Name: _____

Shop Address: _____

Car Mark: _____

Car Number: _____

Valve Heat/Lot Code: _____

Valve Size and Configuration: _____

Note: Please Provide Photos if Possible|



SALCO PRODUCTS, INC.

An **A. STUCKI** company

CUSTOMER SUPPORT

630-685-4661

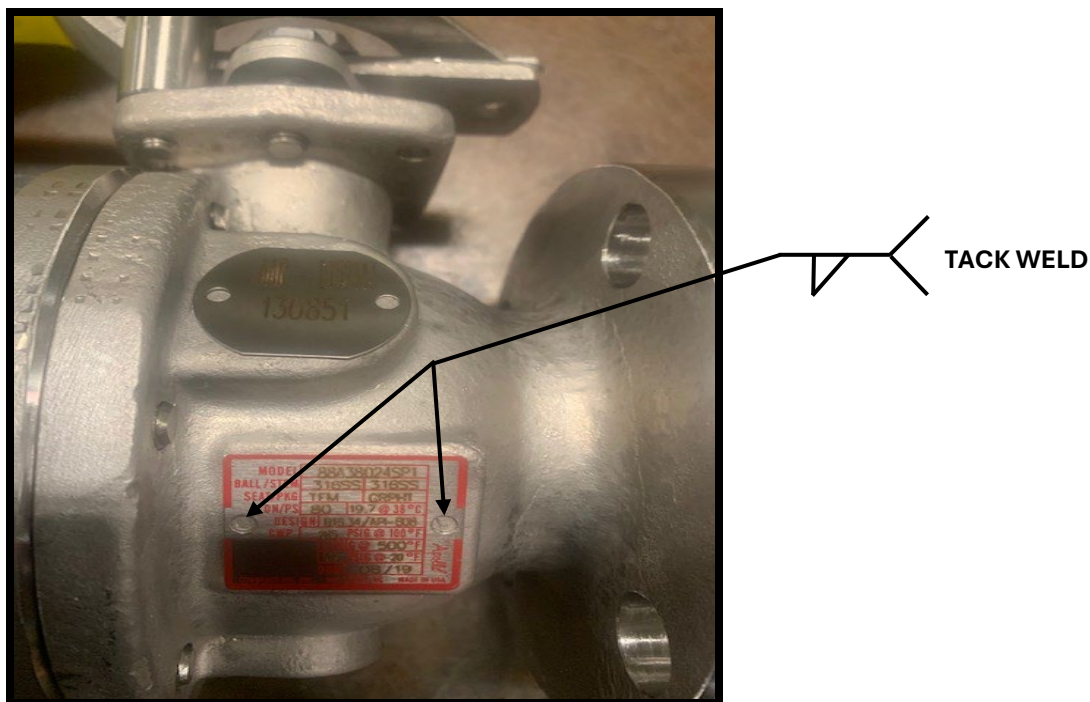


Figure 1. – Example Tag Location

Example of typical Heat/Lot code locations



Figure 2. – Example Heat/Lot Location – 2” 316 SS Flange x Flange configuration.



Figure 3. – Example Heat/Lot Location – 2” Carbon Steel Flange x Thread configuration.



Figure 4. – Example Heat/Lot Location – 3” Carbon Steel Flange x Thread configuration.

Apollo Valve CID Tag Intake Form

Customer Name: _____

Shop Name: _____

Shop Address: _____

Car Mark: _____

Car Number: _____

Valve Heat/Lot Code: _____

Valve Size and Configuration: _____

Note: Please Provide Photos if Possible|



SALCO PRODUCTS, INC.

An **A. STUCKI** company

CUSTOMER SUPPORT

630-685-4661