

## INSTALLATION INSTRUCTIONS FOR 30" VENTED AND NON-VENTED HATCH COVERS

1. Remove existing hatch cover from railcar, leaving the existing latch (not supplied) in place.
2. If there are no adapter brackets bolted to it, remove the bolt that extends through the new hatch cover arm hinge.
3. Center the hatch cover on the hatch ring, aligning the hinge with the hinge brackets on the rail car. If the cover to be installed is a Salco Vented Hatch Cover, verify there is at least 1/2" clearance between the bottom of the scoop and the top of the car.
4. Insert the hinge bolt (1) through the hinge brackets and the hinge on the hatch cover. Tighten the nut (2) tool tight (do not over tighten) making sure the hatch cover is able to open and close freely.
5. Close the cover using the existing latch on the rail car. The existing latch on railcar may need to be adjusted or replaced.
6. Test the hatch cover seal using your company's pull test, also known as the dollar bill test. If your company does not have a procedure, contact Salco Products.

