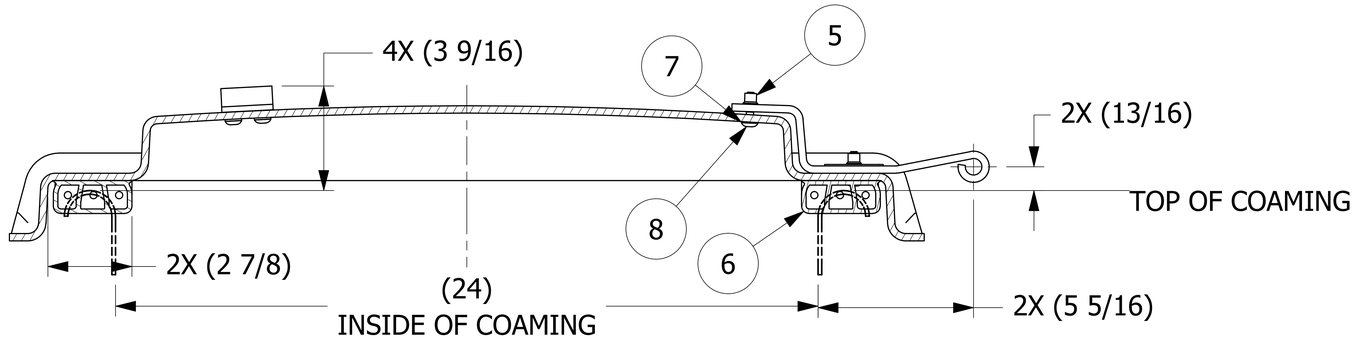
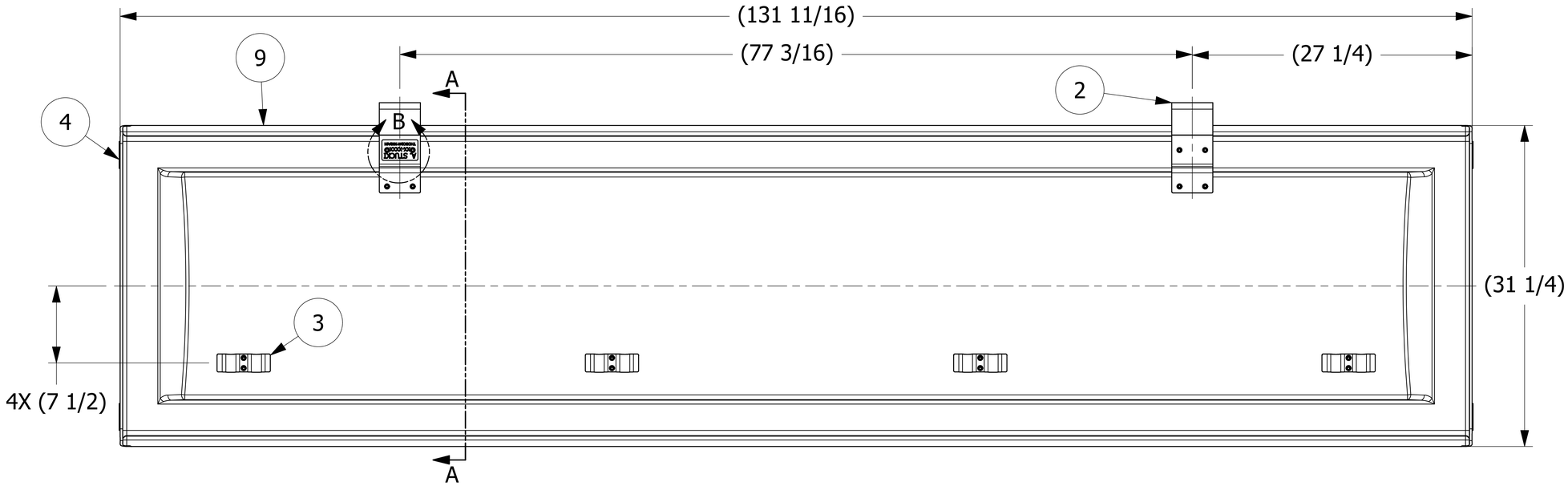
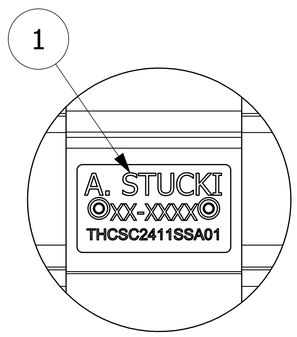
SALES DRAWING SALES DRAWING SALES DRAWING



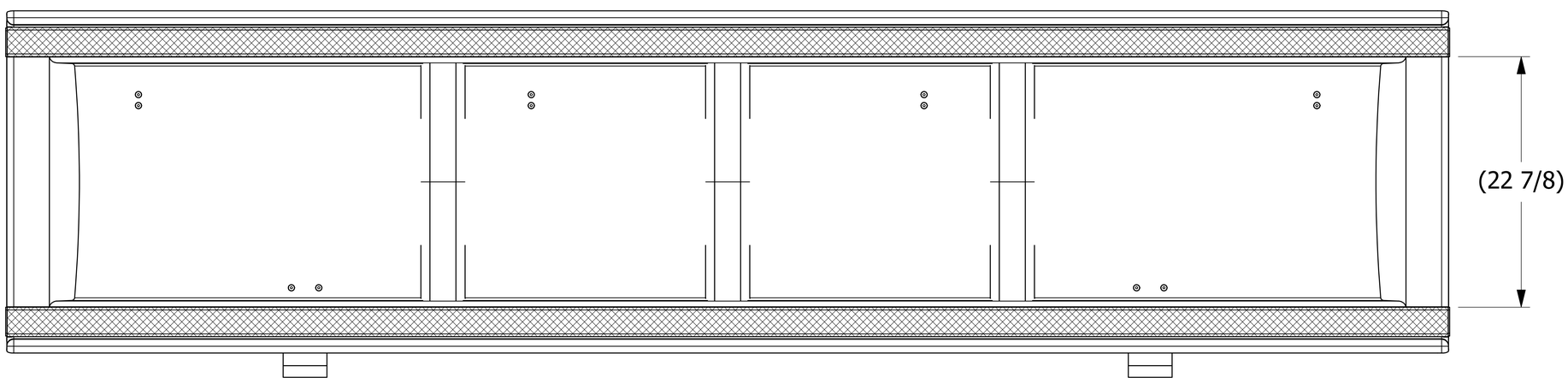
SECTION A-A
SCALE 1:2

NO.	PART NAME	PART#	REQ'D
1	TAG A54422	A54422	1
2	HINGE 4" SS	HCH0-444-0SS00	2
3	BUMPER 13/16" SS	HCU0-723-0SS00	4
4	GASKET ENDCAP 1" X 2 3/4"	THCCE01	4
5	RIVET COLLAR 1/4"	THCCS01	16
6	GASKET 1" X 2 3/4"	THCGE01	22 FT
7	RIVET GASKET 1/4"	THCRE01	16
8	RIVET 1/4"	THCRS01	16
9	TROUGH HATCH COVER 11'	THCSC2411	1
10	ADHESIVE (NOT SHOWN)	THCBA01	1





DETAIL B
SCALE 3:4



REV	BY	DATE	REF #	PUB
A	CHL	3/12/25	202503121632	CHL

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: ±1/16
X.XX: ±.03
X.XXX: ±.015
ANGULAR: ±1°
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.
THIRD ANGLE PROJECTION

DRAWN BY:	CHL
CHECKED BY:	VD
PROTOTYPE DATE:	10/2/2024
APPROVED FOR PRODUCTION BY:	VD
PRODUCTION DATE:	3/12/2025
SIZE:	E
DRAWING #:	54204

SALCO PRODUCTS, INC.

PART NAME: TROUGH HATCH COVER 11'

MATERIAL: FIBERCLASS/SS/BLACK EPDM

PROJECT #: S210923 | SHEET #: 1 OF 1 | SCALE: 7:32

PART #: THCSC2411SSA01

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