



PROTOTYPE PROTOTYPE PROTOTYPE

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SALCO PRODUCTS
 PART# TC18NGB
 MATERIAL: BUTYL
 PATENTS:
WWW.SALCOPRODUCTS.COM/LEGAL

SECTION A-A
SCALE 3:1

SECTION B-B
SCALE 4:1

DETAIL C
SCALE 5:1

L	WEB	12-10-15	UPDATED PATENT INFO AND TITLEBLOCK
K	REH	11-23-10	ADDED PATENT PENDING NOTE
J	CHL	1-5-10	ADDED TOLERANCE TO 80° DIM
I	CHL	8-19-09	ADDED CHEVRONS TO UNDRSIDE OF GASKET
H	BRG	12-14-07	REMOVED CHART

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION</small>	DRAWN BY:	CLH
	CHECKED BY:	MR
	PROTOTYPE BY:	CLH
	PROTOTYPE DATE:	9/14/1995
	APPROVED FOR PRODUCTION BY:	CLH
	PRODUCTION DATE:	1/15/1997

NOZZLE GASKET 18"		
BLACK BUTYL DURO 75±5 SHORE A		
PROJECT #:	961102	SHEET #:
		1 OF 1
DRAWING #:	E24482	SCALE:
		1:1
PART #:	TC18NGB	

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