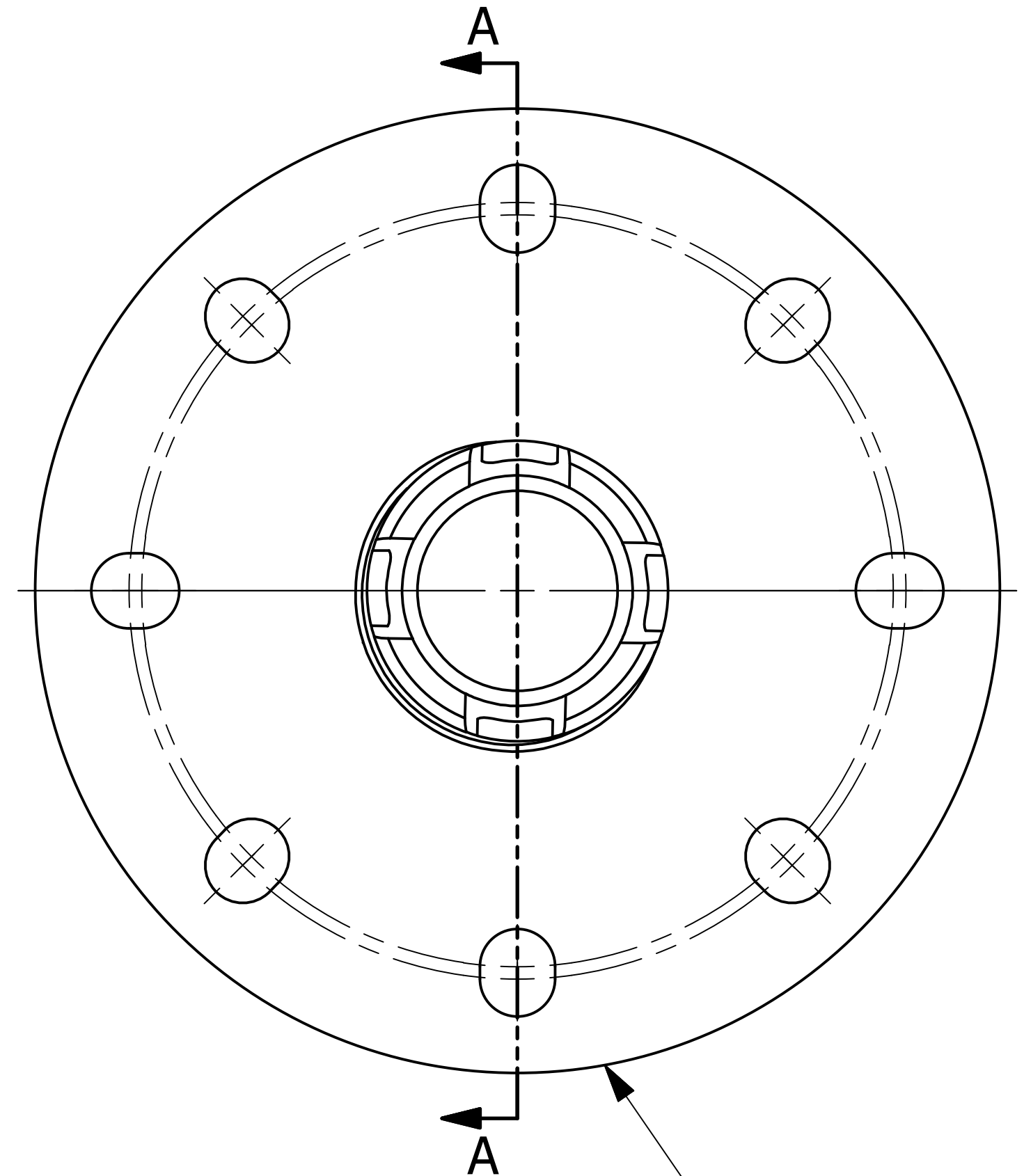
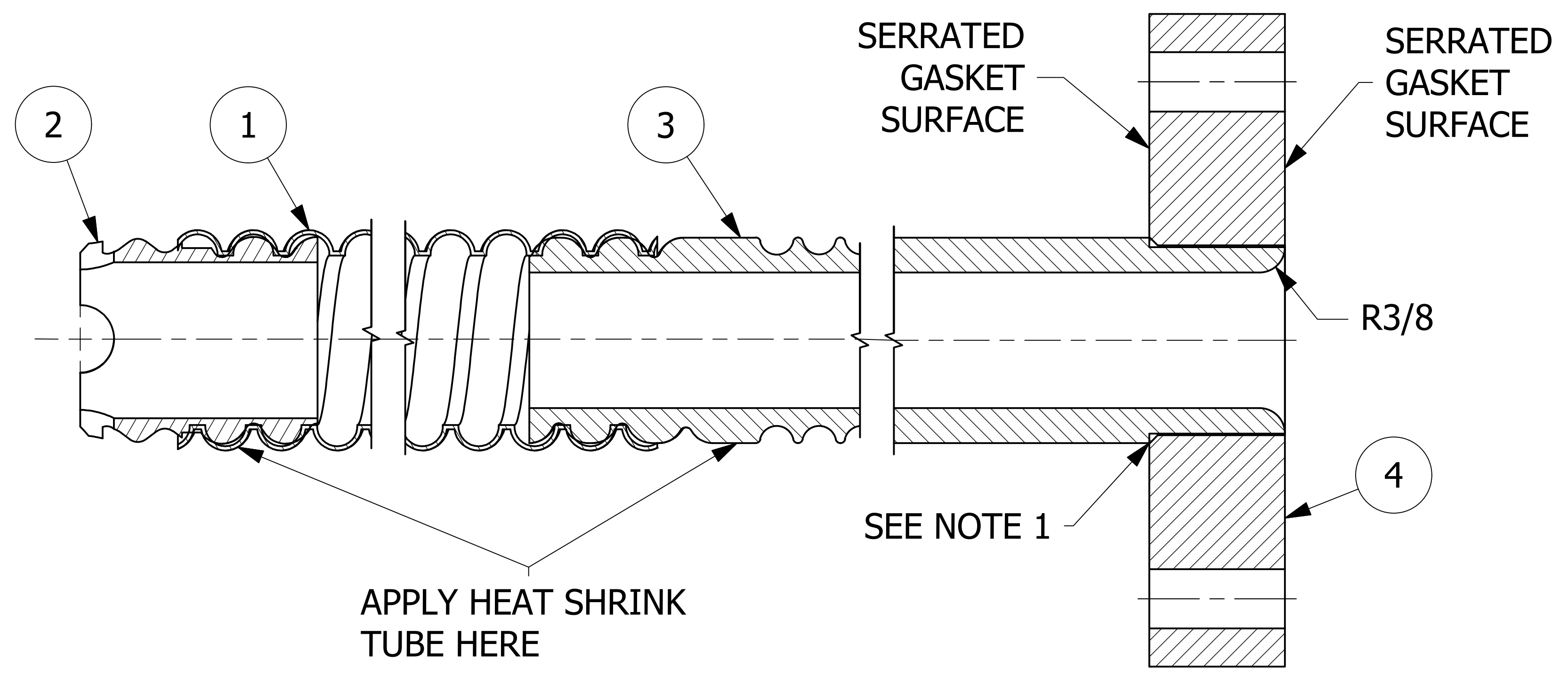


NO	PART NAME	PART#	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS23CFTR	1	PTFE
2	FLEX TUBE STRAINER	HS23FTSR	1	SALCO PE
3	TUBE 2" X 3"	HS23TB118	1	SALCO PE
4	FLANGE 4"	HS4FLDGS2	1	SALCO PE
5	HEAT SHRINK TUBE KIT (NOT SHOWN)	HS23HSTKA	1	FEP



MARK PER Q-2.14
TEXT HEIGHT .1" MIN



SECTION A-A

- NOTES:**
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 2. FOR NON-FLAMMABLE SERVICE ONLY.
 3. FOR FINISH TUBE LENGTHS FOR 127" TO 133 1/2".
 4. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 5. AAR APPROVAL NUMBER IS E-162104.

REV	BY	DATE	DESCRIPTION
D	CHL	11/16/21	CHANGED FINISHED TUBE LENGTH FROM 128" TO 133 1/2" TO 127" TO 133 1/2", REMOVED REFERENCE DIMS, Q-2.14 WAS QAP5A-1, UPDATED TITLEBLOCK
C	JG	12/28/16	UPDATED NOTES, AAR APPROVAL # WAS E-069015
B	JG	8/13/15	UPDATED HS23TB118, UPDATED TITLEBLOCK, NOTES, DIMS
A	TAK	6/5/12	UPDATED NOTES AND ADDED NEW PART TO NETWORK

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	ACC
FRACTIONAL: ±1/16	CHECKED BY:	VD
X.XX: ±.03	PROTOTYPE DATE:	5/24/2007
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	PJG
ANGULAR: ±1°	PRODUCTION DATE:	5/24/2007
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	23605

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE 4" X 3"**

MATERIAL: **SEE BOM**

PROJECT #: **110318** SHEET #: **1 OF 1** SCALE: **3 : 4**

PART #: **HSDT23116**