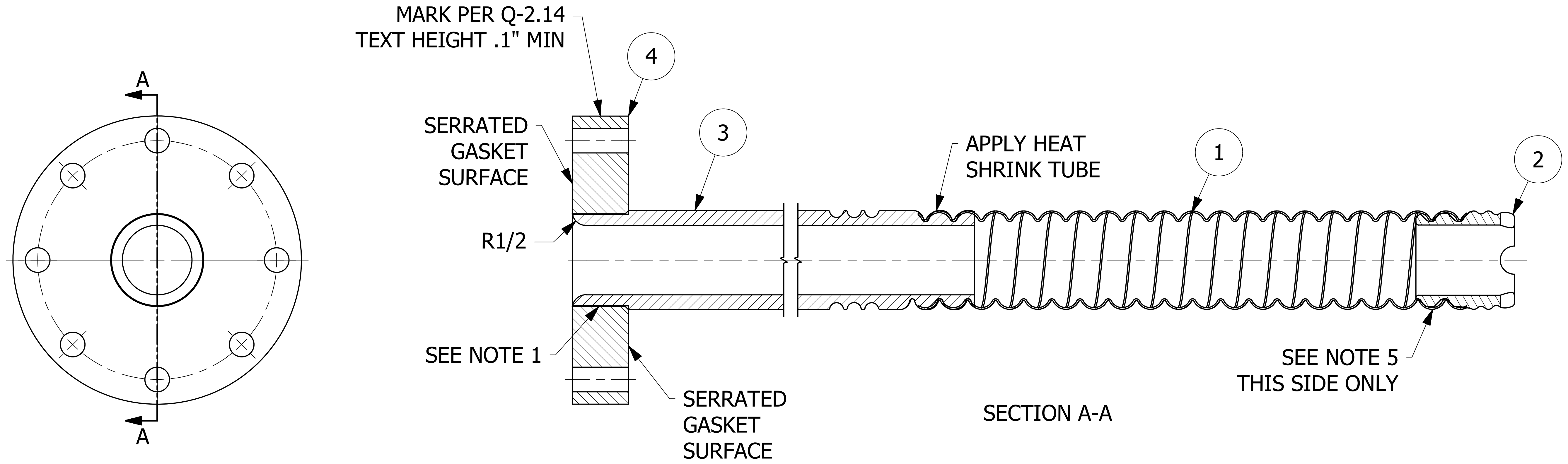


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS3CFT3	1	PTFE
2	FLEX TUBE STRAINER	HS3FTSR2	1	SALCO PE
3	TUBE 3 1/2" X 2 1/2"	HS3TB115	1	SALCO PE
4	FLANGE 5"	HS5FLDGSH	1	SALCO PE
5	HEAT SHRINK TUBING KIT (NOT SHOWN)	HS3HSTKA	1	FEP



- NOTES:**
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
  2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
  3. FOR NON-FLAMMABLE SERVICE ONLY.
  4. FOR FINISH TUBE LENGTHS OF 120" TO 127 1/2".
  5. CUSTOMER TO APPLY HEAT SHRINK TUBING PER SALCO INSTRUCTION "HAZARSOLVE EDUCATION TUBES\_II".

REV	BY	DATE	DESCRIPTION
E	TAK	11/5/20	UPDATED TITLE BLOCK, Q-2.14 WAS QAP5A-1; ADDED INSTRUCTION NOTES; REMOVED REF DIMS.; REPLACED HS3CFT2 W/HS3CFT3
D	JG	12/28/16	UPDATED TITLEBLOCK, NOTES, DIMS; AAR APPROVAL # WAS E-069015
C	TAK	6/4/12	UPDATED NOTES, FRICTION WELD, & REMOVED BANNERS
B	TAJ	3/21/11	ADDED ALL COMPONENTS TO BOM AND ADDED NOTES
A	REH	2/28/11	ADDED QAP5F-1 TO NOTES

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	ACC
FRACTIONAL: ±1/16	CHECKED BY:	VD
X.XX: ±.03	PROTOTYPE DATE:	
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	ACC
ANGULAR: ±1°	PRODUCTION DATE:	3/29/2004
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	19026

**SALCO PRODUCTS, INC.**

PART NAME: **EDUCATION TUBE 5"X3 1/2"**

MATERIAL: **SEE BOM**

PROJECT #: **110318** SHEET #: **1 OF 1** SCALE: **1:2**

PART #: **HS5DT110**