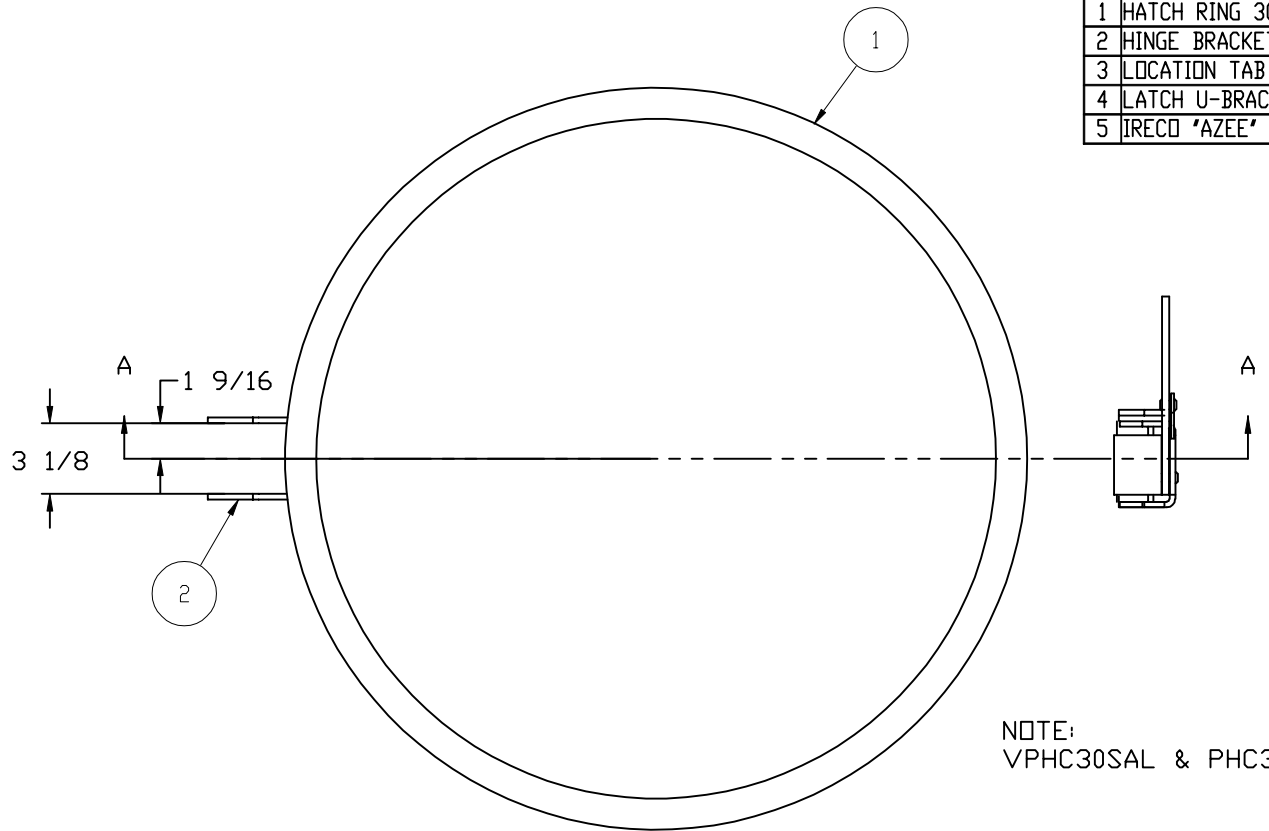
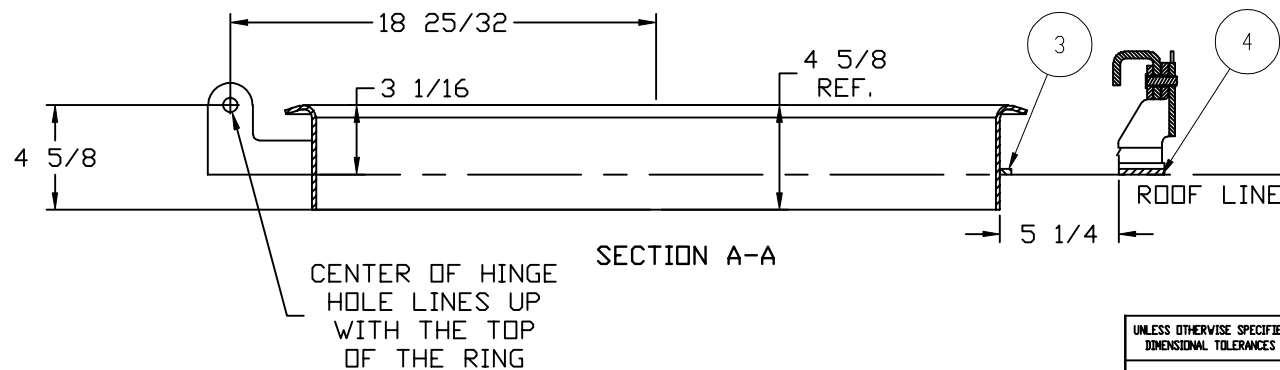


SALES DRAWING



NOTE:
VPHC30SAL & PHC30SAL COVERS FIT RING ASSEMBLY.



NO.	PART NAME	PART #	REQ'D	MATERIAL
1	HATCH RING 30"	HCR30	1	1008 CS
2	HINGE BRACKET	UHB30L	2	1008 CS
3	LOCATION TAB	ULT30	1	1008 CS
4	LATCH U-BRACKET	UIB30	1	1008 CS
5	IRECO 'AZEE' LATCH (SOLD SEPARATELY)		1	

SALES DRAWING

E	PJG	9-26-06	18 25/32 WAS 18 19/32, REMOVED 15/16" BLOCK FROM NOTES & RING USED TO FIT (V)PHC30TR
D	PJG	12-16-04	FRACTIONAL DIMS WERE 3 DECIMAL
C	PJG	8-9-04	DIM 5.250 WAS 4.812, UHB30L WAS UHB30, UPDATED NOTES AND ADDED WELDING SYMBOLS
B	CHL	12-3-99	ADDED NOTE #5 & UPDATED TITLEBLOCK
A	BJC	6-8-94	RING HEIGHT FROM 6" TO 4-5/8"
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES

FRACTIONAL	±1/16
XXX	±0.03
XXX	±0.015
ANGULAR	±1°

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THIRD ANGLE PROJECTION



SALCO PRODUCTS, INC.



DRAWN BY: BJC CHKD BY: SCALE: 1/4:1 APPROVAL DATE: 5-6-94

MATERIAL: SEE BOM

PART NAME: HATCH COVER RING 30"

PROJECT #: PROTOTYPE AND DATE: APPROVED FOR PRODUCTION: BJC

DRAWING #: C5675 PART #: HCR30A