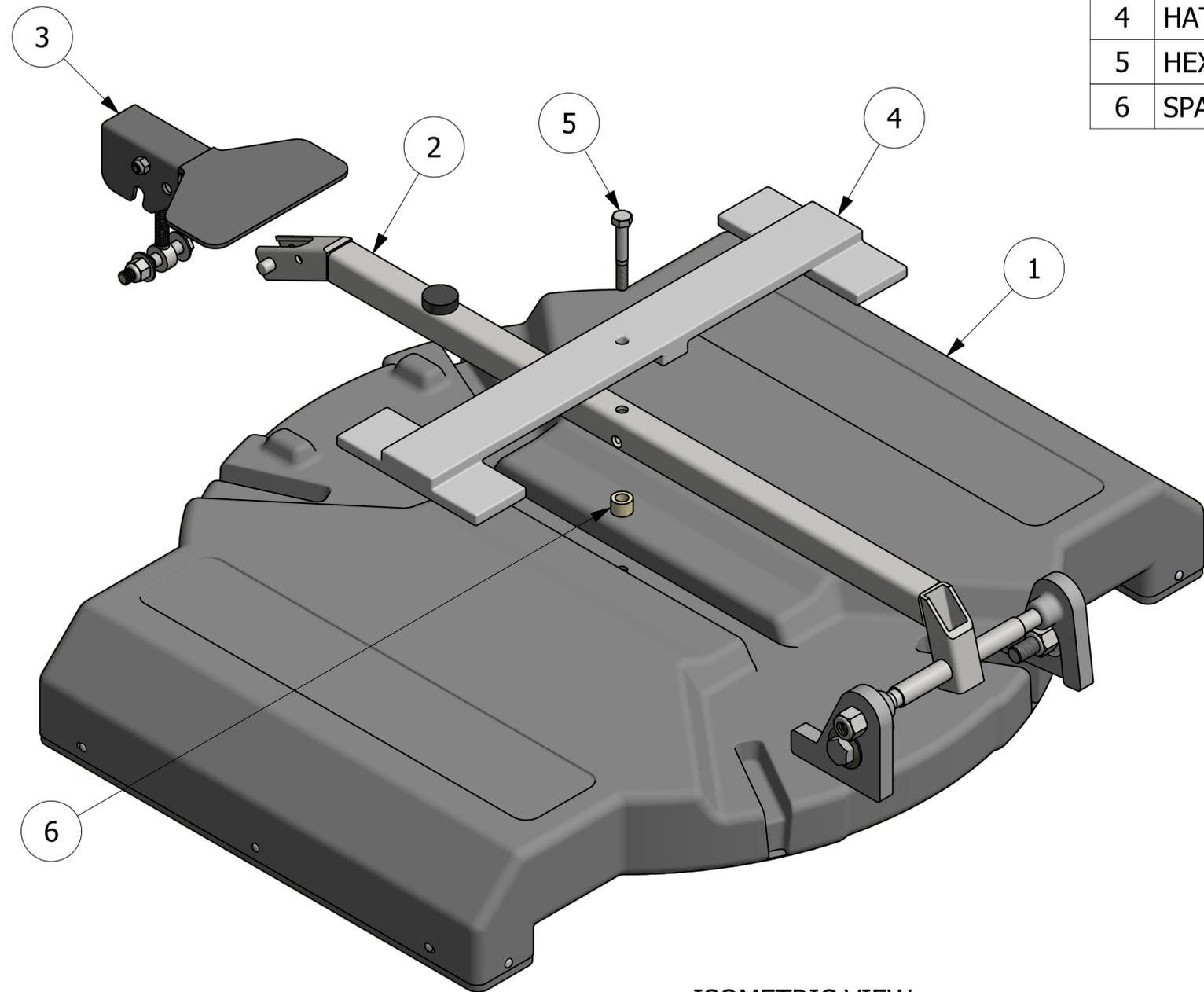


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	VENTED HATCH COVER 20"	V98AS	1	HDPE
2	HATCH COVER ARM ASSEMBLY 20"	UT20SCAW	1	304 SS
3	HATCH COVER LATCH ASSEMBLY 20"	LAL20AS	1	SS
4	HATCH COVER ARM SUPPORT	ACC20	1	ALUMINUM
5	HEX BOLT 5/16"-18X2 1/4"	HB516225S	1	18-8 SS
6	SPACER 3/8"	V98PPS	1	NYLON



ISOMETRIC VIEW
SCALE 1:2

REV	BY	DATE	DESCRIPTION
C	RJP	1-03-14	ROTATED ARM
B	RJP	1-03-14	ADDED SHEET 2 WITH DIMENSIONS
A	CHL	7-28-10	NEW PART ADDED TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	PJG
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	2/17/2004
	APPROVED FOR PRODUCTION BY:	PJG
	PRODUCTION DATE:	7/28/2010

SALCO PRODUCTS, INC.

PART NAME: **VENTED HATCH COVER 20"**

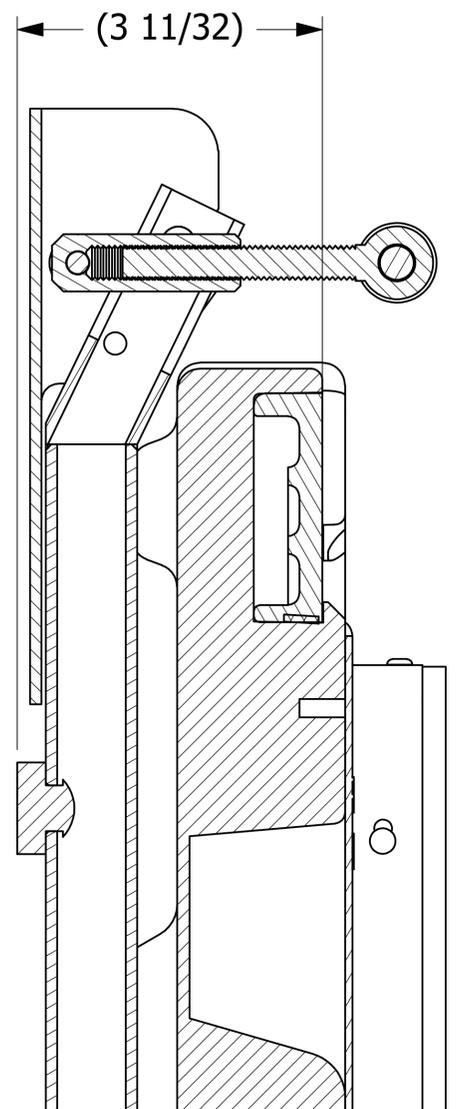
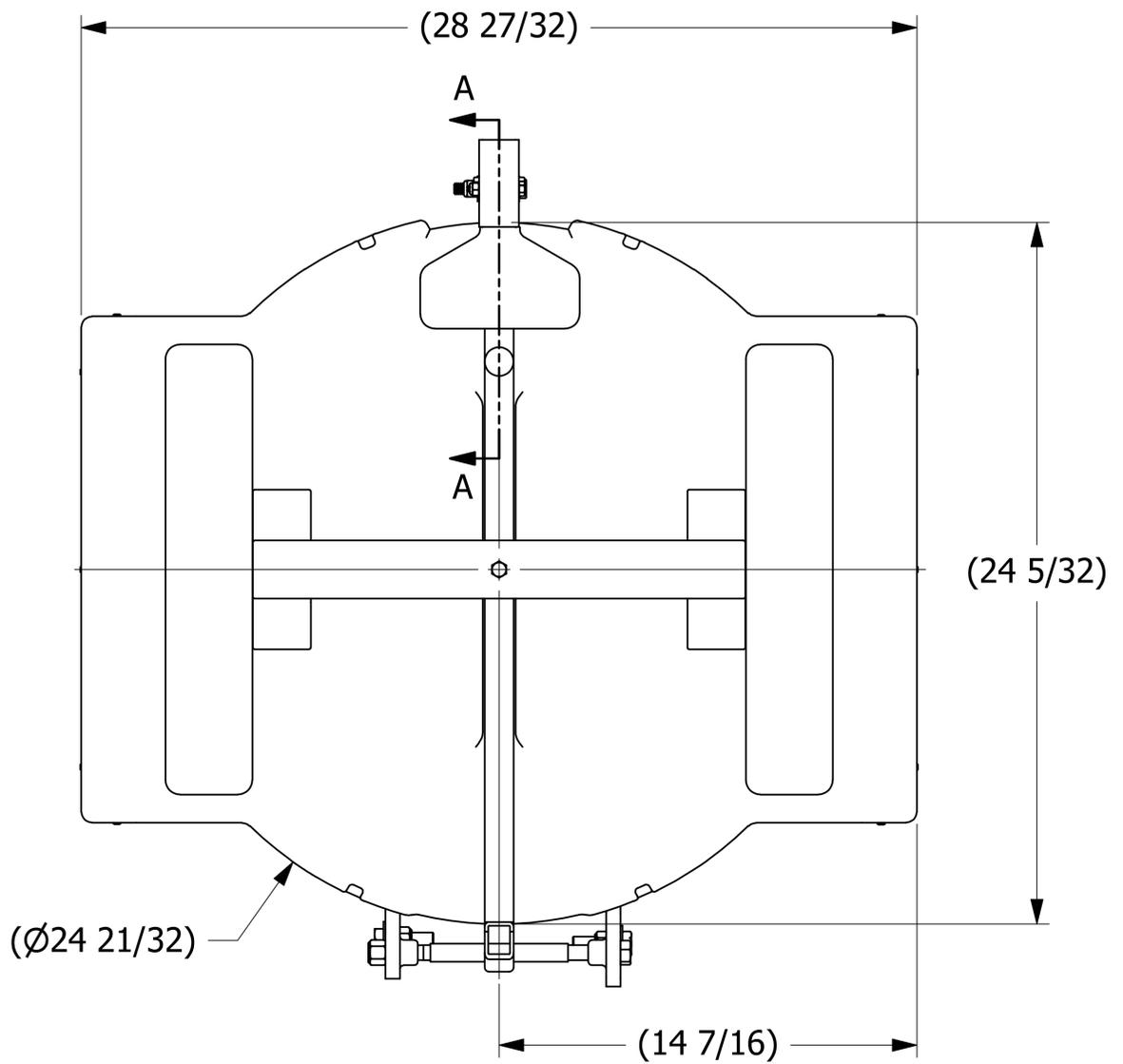
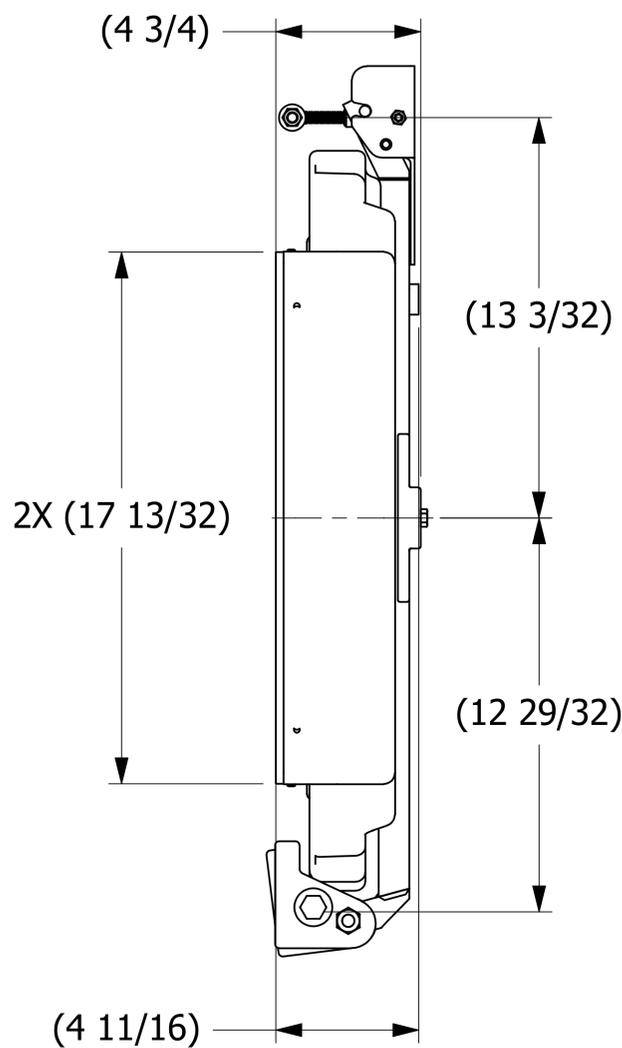
MATERIAL: **SEE BOM**

PROJECT #: **WAG0095** SHEET #: **1 OF 2** SCALE: **1:3**

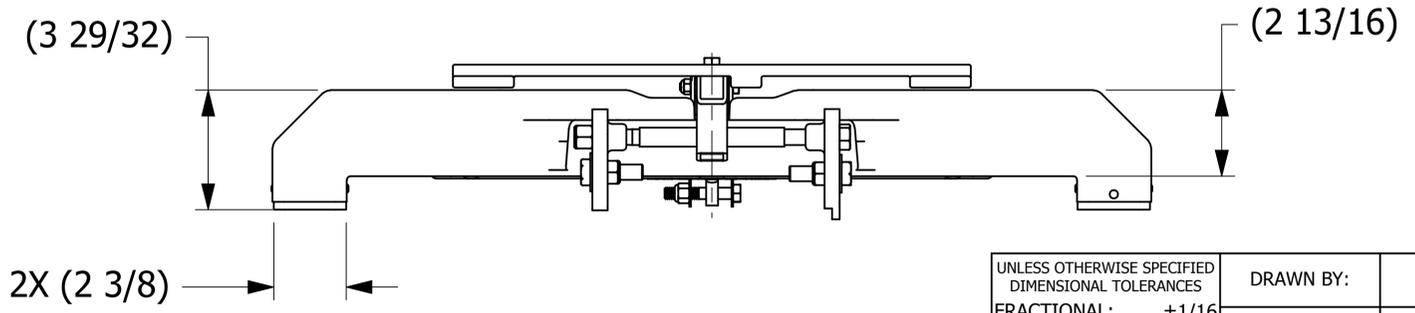
DRAWING #: **D18798** PART #: **VHCS98UTB**

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8 7 6 5 4 3 2 1



SECTION A-A
SCALE 1:1



C	RJP	1-03-14	ROTATED ARM
B	RJP	1-03-14	ADDED SHEET 2 WITH DIMENSIONS
A	CHL	7-28-10	NEW PART ADDED TO SYSTEM
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	CHL
FRACTIONAL: ±1/16	CHECKED BY:	PJG
X.XX: ±.03	PROTOTYPE BY:	CHL
X.XXX: ±.015	PROTOTYPE DATE:	2/17/2004
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY:	PJG
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	7/28/2010
THIRD ANGLE PROJECTION		

SALCO PRODUCTS, INC.

PART NAME: **VENTED HATCH COVER 20"**

MATERIAL: **SEE BOM**

PROJECT #: **WAG0095** SHEET #: **2 OF 2** SCALE: **1:3**

DRAWING #: **D18798** PART #: **VHCS98UTB**

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8 7 6 5 4 3 2 1