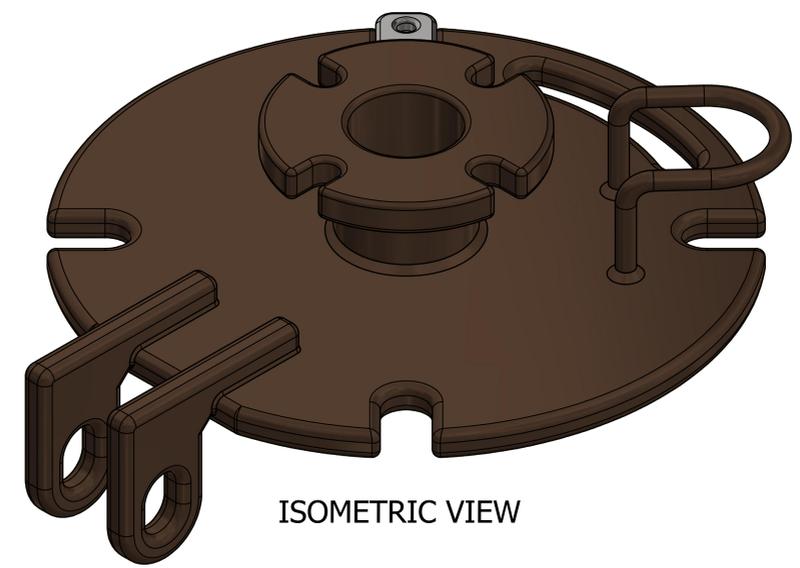
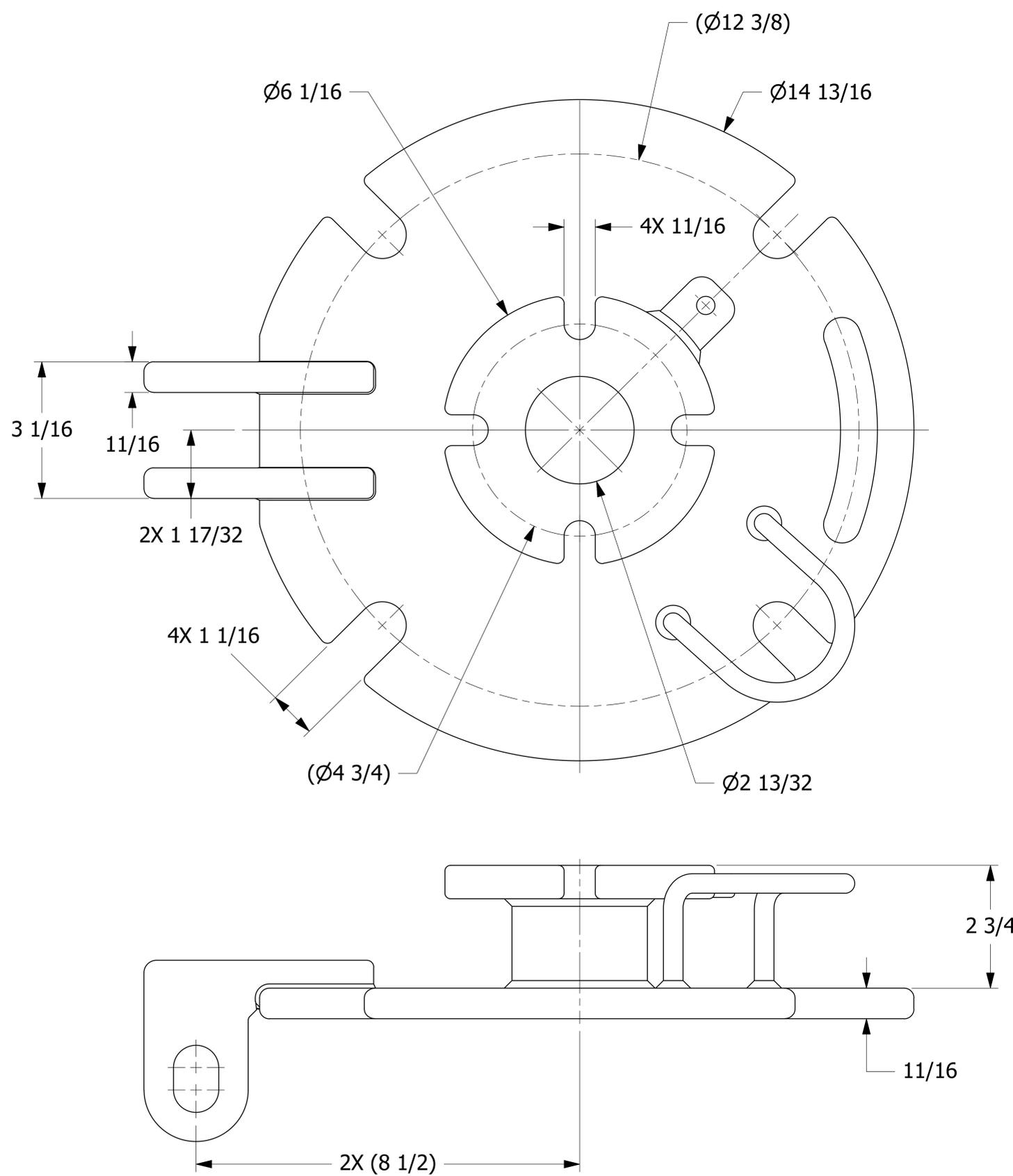


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	FILL HOLE COVER 9" WELDMENT	LC920AVHCL01	1	CS/SS



- NOTES:
1. COAT ASSEMBLY PER DSS 2, NO HOLIDAYS ALLOWED.
  2. SPARK TEST PER Q-2.15.11.
  3. APPROXIMATE WEIGHT 37 LBS.

REV	BY	DATE	DESCRIPTION
D	TAK	3-12-19	UPDATED NOTE TO NO HOLIDAYS ALLOWED
C	TAK	4-4-18	Q-2.15.11 WAS QAP4S-1
B	TAK	6-22-17	UPDATED DIMS. TO REFLECT CHANGES MADE TO LC920AVHCL01
A	TAK	4-2-15	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm \frac{1}{16}$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGULAR: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY: WEB
THIRD ANGLE PROJECTION	CHECKED BY: CHL
	PROTOTYPE BY: WEB
	PROTOTYPE DATE: 4/6/2015
	APPROVED FOR PRODUCTION BY: TAK
	PRODUCTION DATE: 4/2/2015

**SALCO PRODUCTS, INC.**

PART NAME: **FILL HOLE COVER 9" COATED**

MATERIAL: **SEE BOM/NOTE**

PROJECT #: **H170724** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **E39594** PART #: **LC920AVHCLPVDF01**