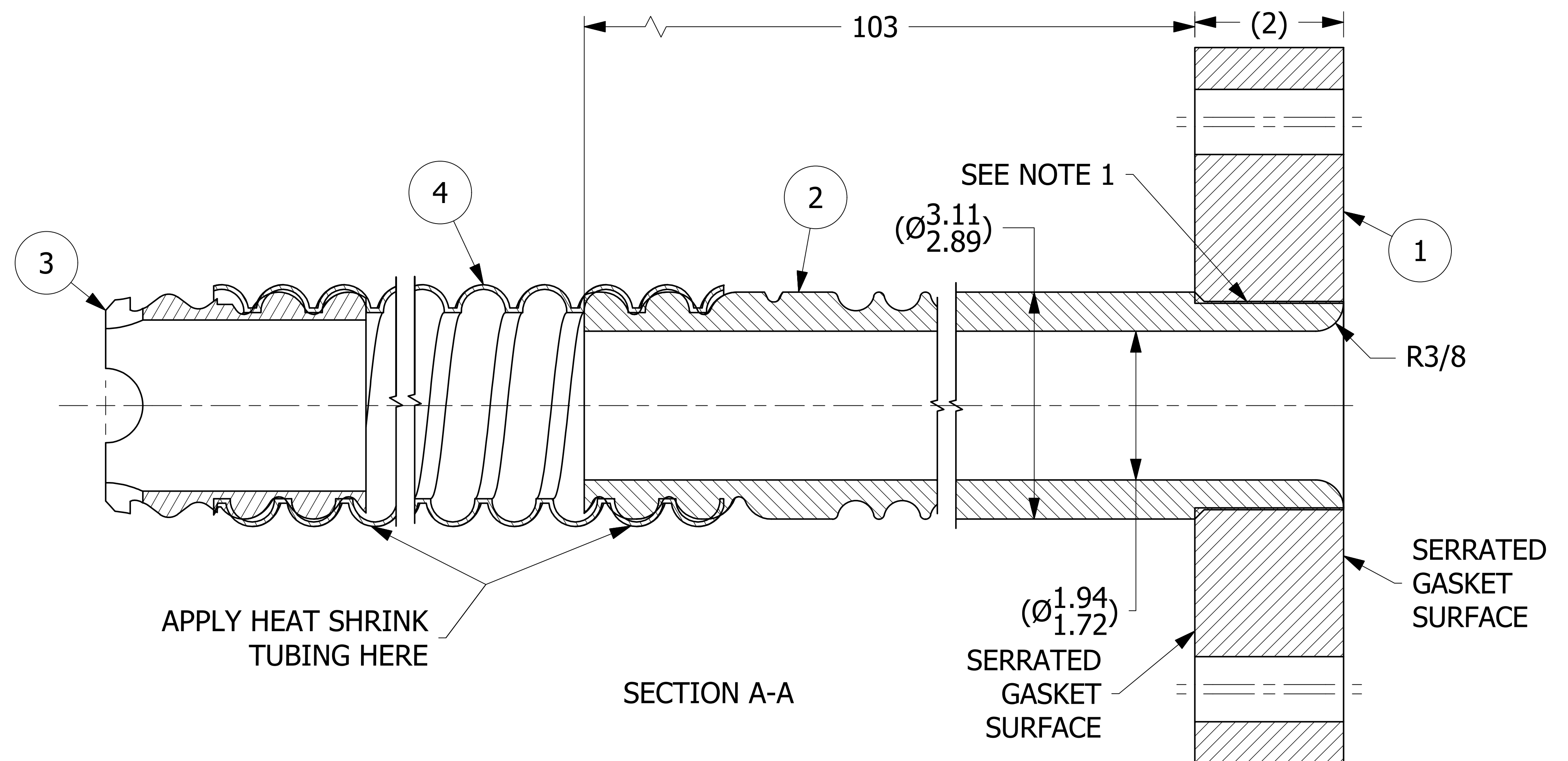
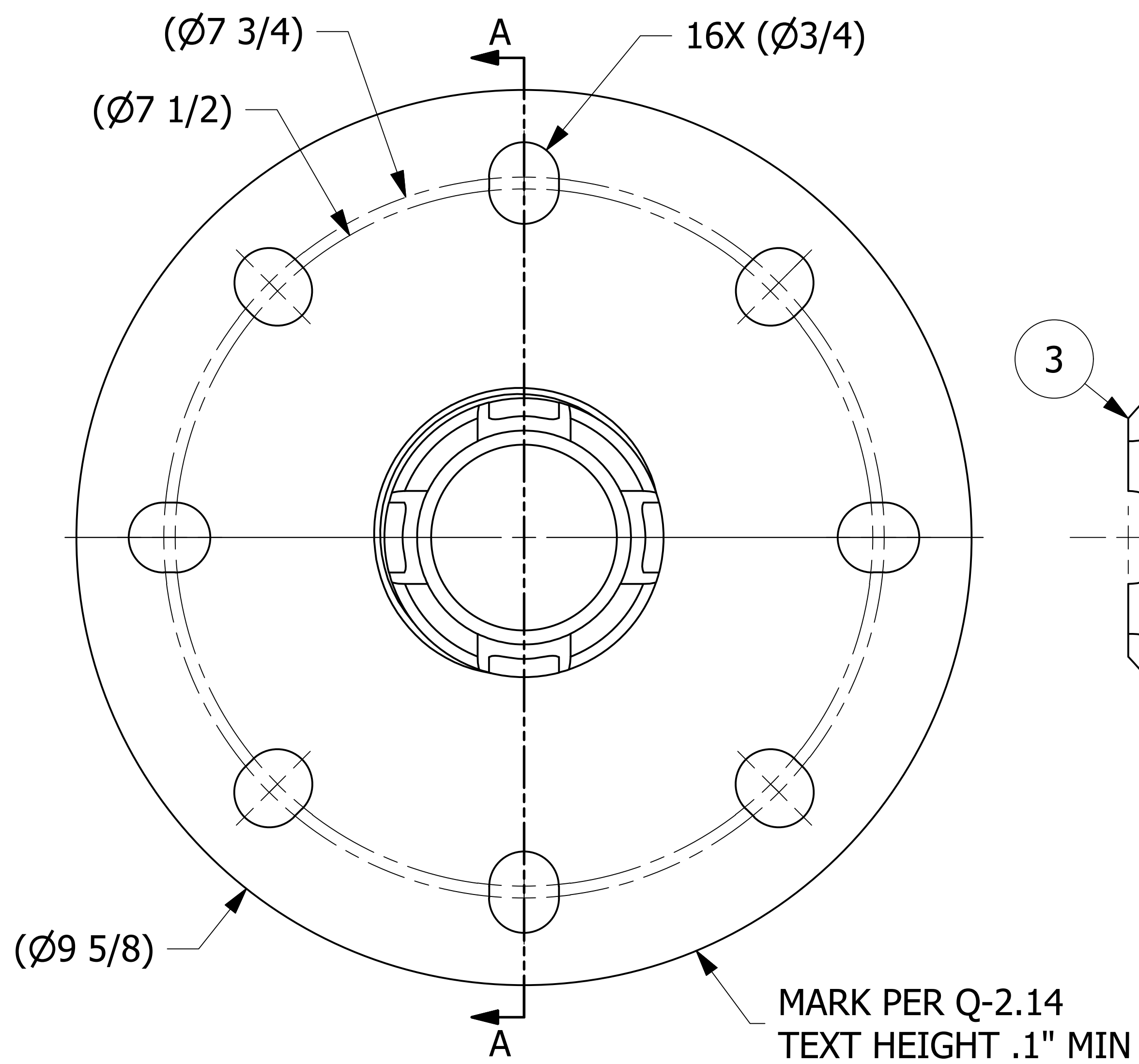


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	FLANGE 4"	HS4FLDGS2	1	SALCO PE
2	TUBE 2"X3"	HS23TB105	1	SALCO PE
3	FLEX TUBE STRAINER	HS23FTSR	1	SALCO PE
4	CONVOLUTED FLEX TUBING 3"	HS23CFTR	1	PTFE
5	HEAT SHRINK TUBE KIT (NOT SHOWN)	HS23HSTKA	1	FEP



- NOTES:  
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATION.  
2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURE.  
3. FOR NON-FLAMMABLE SERVICE ONLY.  
4. FOR FINISH TUBE LENGTHS FOR 111" TO 120 1/2".  
5. AAR APPROVAL NUMBER IS E-162104.

REV	BY	DATE	DESCRIPTION
F	CHL	12/10/19	Q-2.14 WAS QAP5A-1, AAR # WAS E-069015, REMOVED DSS 5 NOTE, ADDED SERRATED GASKET SURFACE LEADER NOTES
E	JG	7/10/15	UPDATED HS23TB105, NOTES, DIMS
D	TAK	2/13/14	UPDATED TO CURRENT DRAFTING STANDARDS
C	REH	8/31/10	REVISED BOM & NOTE
B	ACC	12/6/06	AAR APPROVAL # WAS E969013
A	ACC	1/27/05	ADDED PART INTO THE SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	ACC
FRACTIONAL: $\pm 1/16$	CHECKED BY:	AVD
X.XX: $\pm .03$	PROTOTYPE DATE:	1/27/2005
X.XXX: $\pm .015$	APPROVED FOR PRODUCTION BY:	ACC
ANGULAR: $\pm 1^\circ$	PRODUCTION DATE:	1/27/2005
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	20117

**SALCO PRODUCTS, INC.**

PART NAME: **EDUCATION TUBE 4" X 3"**

MATERIAL: **SEE BOM/NOTE**

PROJECT #: **030708** SHEET #: **1 OF 1** SCALE: **1 : 1**

PART #: **HSDT23103**