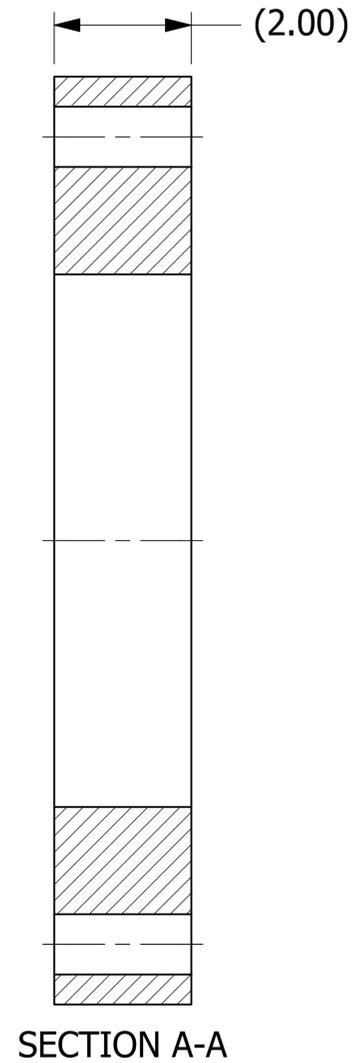
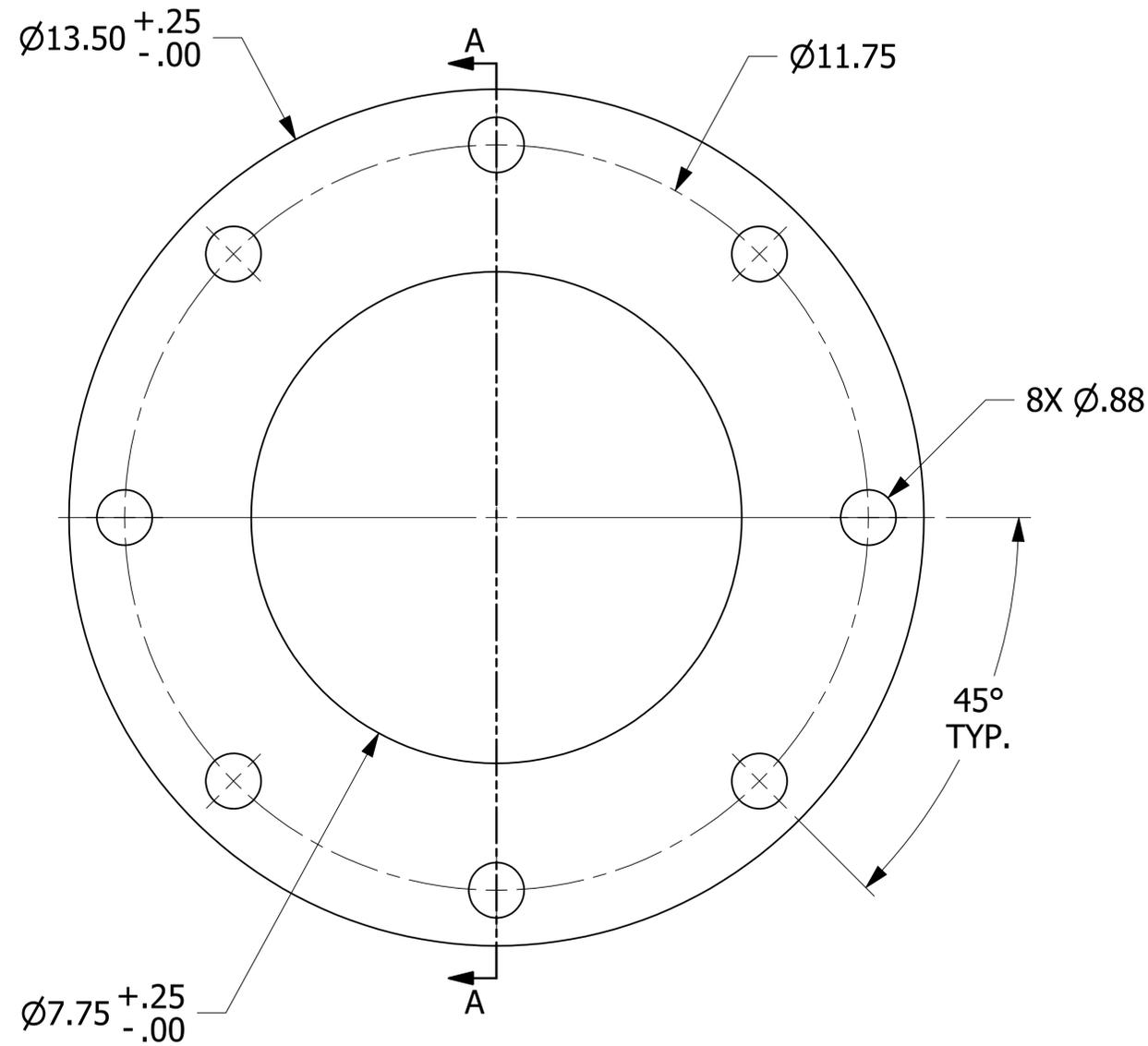


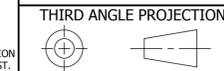
NO.	PART NAME	PART#	REQ'D	MATERIAL
1	SHEET 2"	SHT2ACCL	1.29 SQ FT	SEE NOTE



NOTES:

1. CLEAR POLISH INSIDE AND OUTSIDE DIAMETER
2. SEE DOCUMENT DSS 4 FOR MATERIAL SPECIFICATION.
3. MTR REQUIRED.

UNLESS OTHERWISE SPECIFIED
DIMENSIONAL TOLERANCES
FRACTIONAL: $\pm 1/16$
X.XX: $\pm .03$
X.XXX: $\pm .015$
ANGULAR: $\pm 1^\circ$
DEBURR ALL SHARP EDGES.
ALL MACHINED SURFACES TO
HAVE A 125 RMS FINISH
UNLESS NOTED OTHERWISE.



DRAWN BY:	TAK
CHECKED BY:	GDS
PROTOTYPE BY:	TAK
PROTOTYPE DATE:	4/28/2014
APPROVED FOR PRODUCTION BY:	TAK
PRODUCTION DATE:	5/9/2014

A	TAK	5-9-14	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION
SALCO PRODUCTS, INC.			
PART NAME: SIGHT GLASS FLANGE BLANK 8"			
MATERIAL: SEE BOM			
PROJECT #:	140312T	SHEET #:	1 OF 1
DRAWING #:	D38933	PART #:	HS8SGFLAB
		SCALE:	3:4