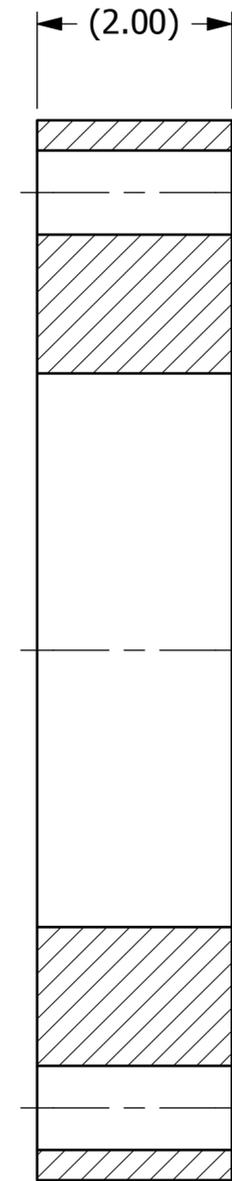
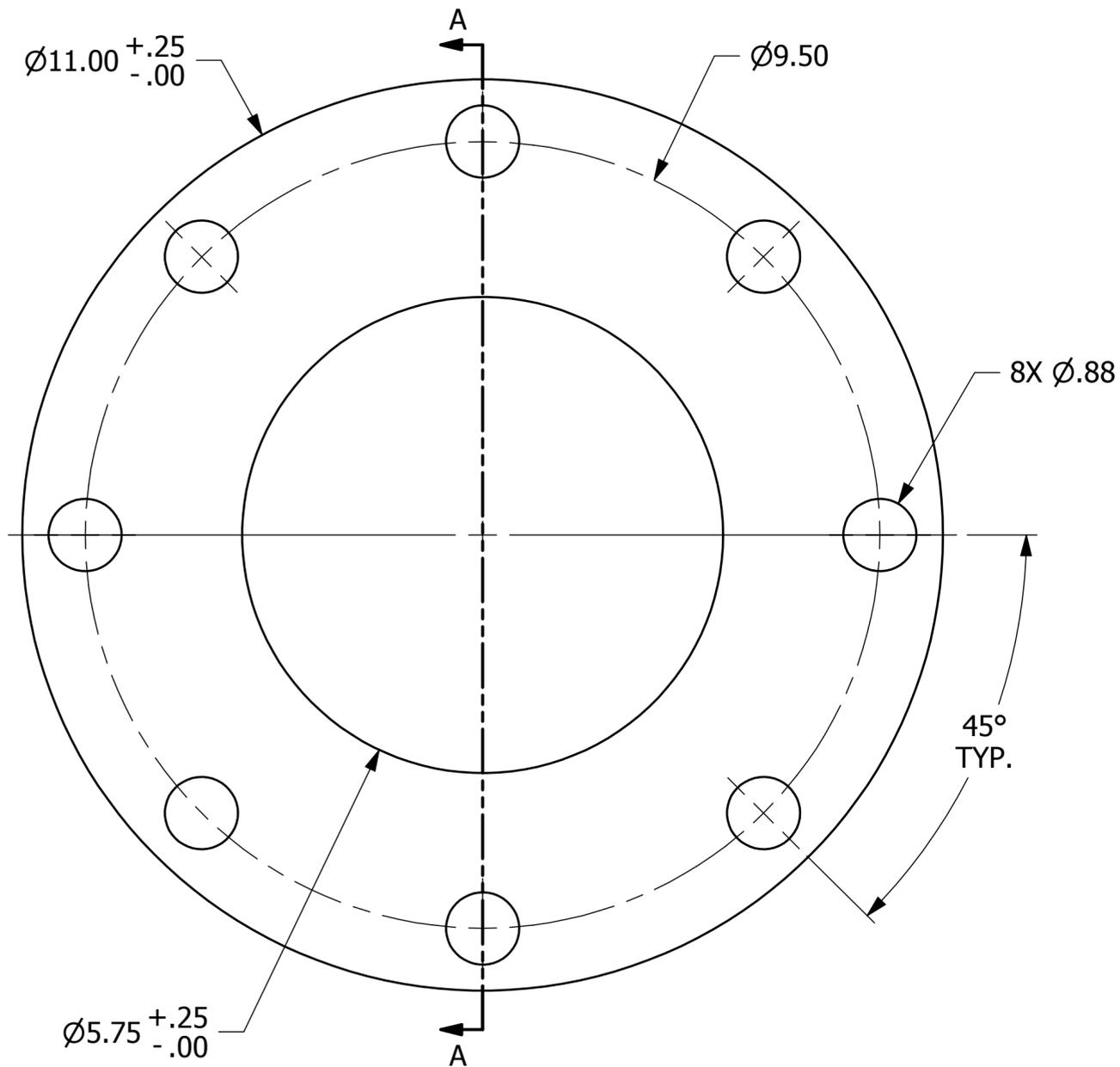


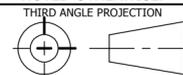
NO.	PART NAME	PART#	REQ'D	MATERIAL
1	SHEET 2"	SHT2ACCL	.88 SQ FT	SEE NOTE



SECTION A-A

- NOTES:  
 1. CLEAR POLISH INSIDE AND OUTSIDE DIAMETER.  
 2. SEE DOCUMENT DSS 4 FOR MATERIAL SPECIFICATION.

UNLESS OTHERWISE SPECIFIED  
 DIMENSIONAL TOLERANCES  
 FRACTIONAL:  $\pm 1/16$   
 X.XX:  $\pm .03$   
 X.XXX:  $\pm .015$   
 ANGLE:  $\pm 1^\circ$   
 DEBURR ALL SHARP EDGES.  
 ALL MACHINED SURFACES TO  
 HAVE A 125 RMS FINISH UNLESS  
 NOTED OTHERWISE.



DRAWN BY: TAK  
 CHECKED BY: GDS  
 PROTOTYPE BY: TAK  
 PROTOTYPE DATE: 4/28/2014  
 APPROVED FOR PRODUCTION BY: TAK  
 PRODUCTION DATE: 5/9/2014

REV	BY	DATE	DESCRIPTION
A	TAK	5-9-14	RELEASED FOR PRODUCTION

**SALCO PRODUCTS, INC.**  
 PART NAME: SIGHT GLASS FLANGE BLANK 6"  
 MATERIAL: SEE BOM  
 PROJECT #: 140312T SHEET #: 1 OF 1 SCALE: 3:4  
 DRAWING #: C38932 PART #: HS6SGFLAB