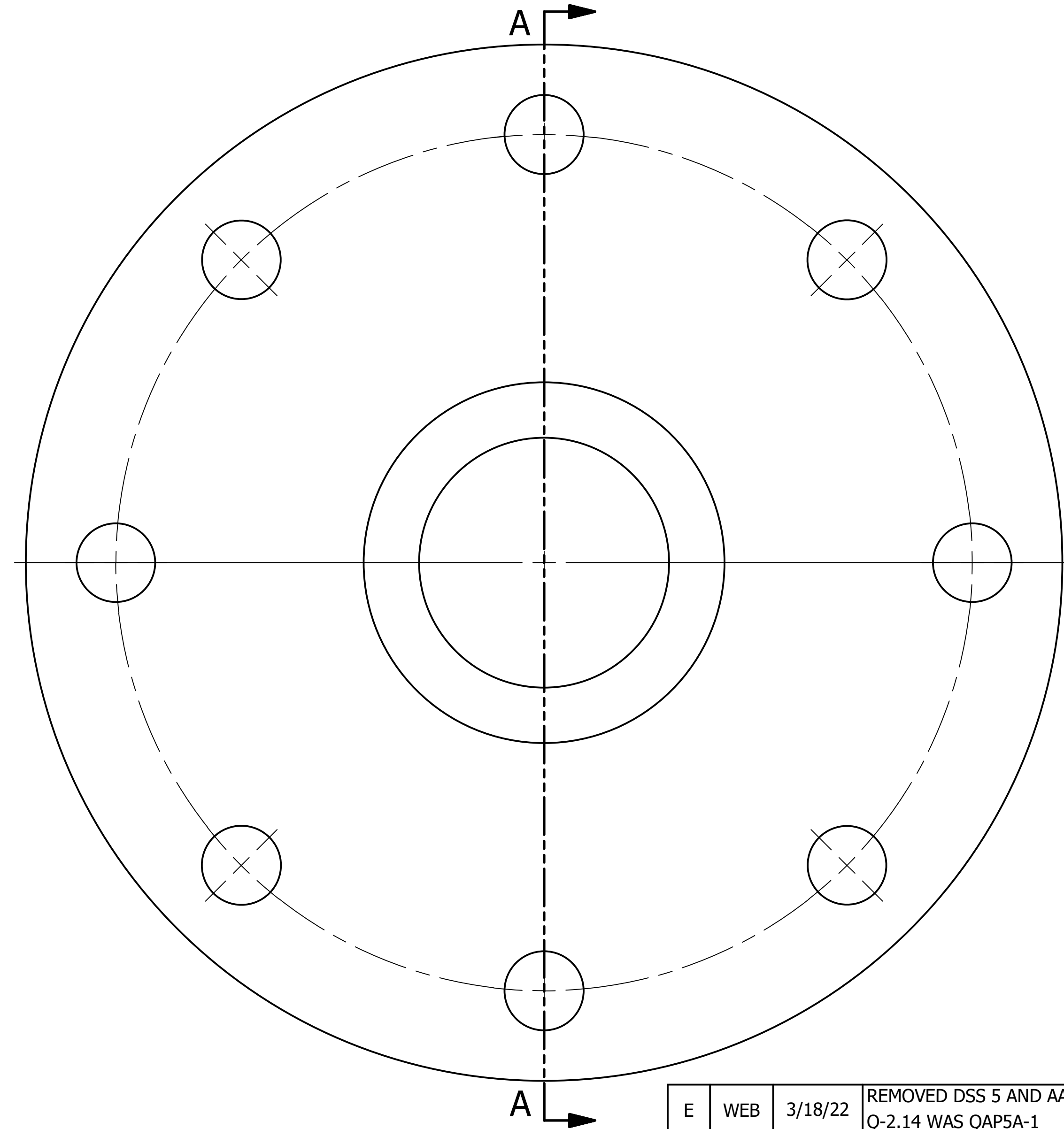
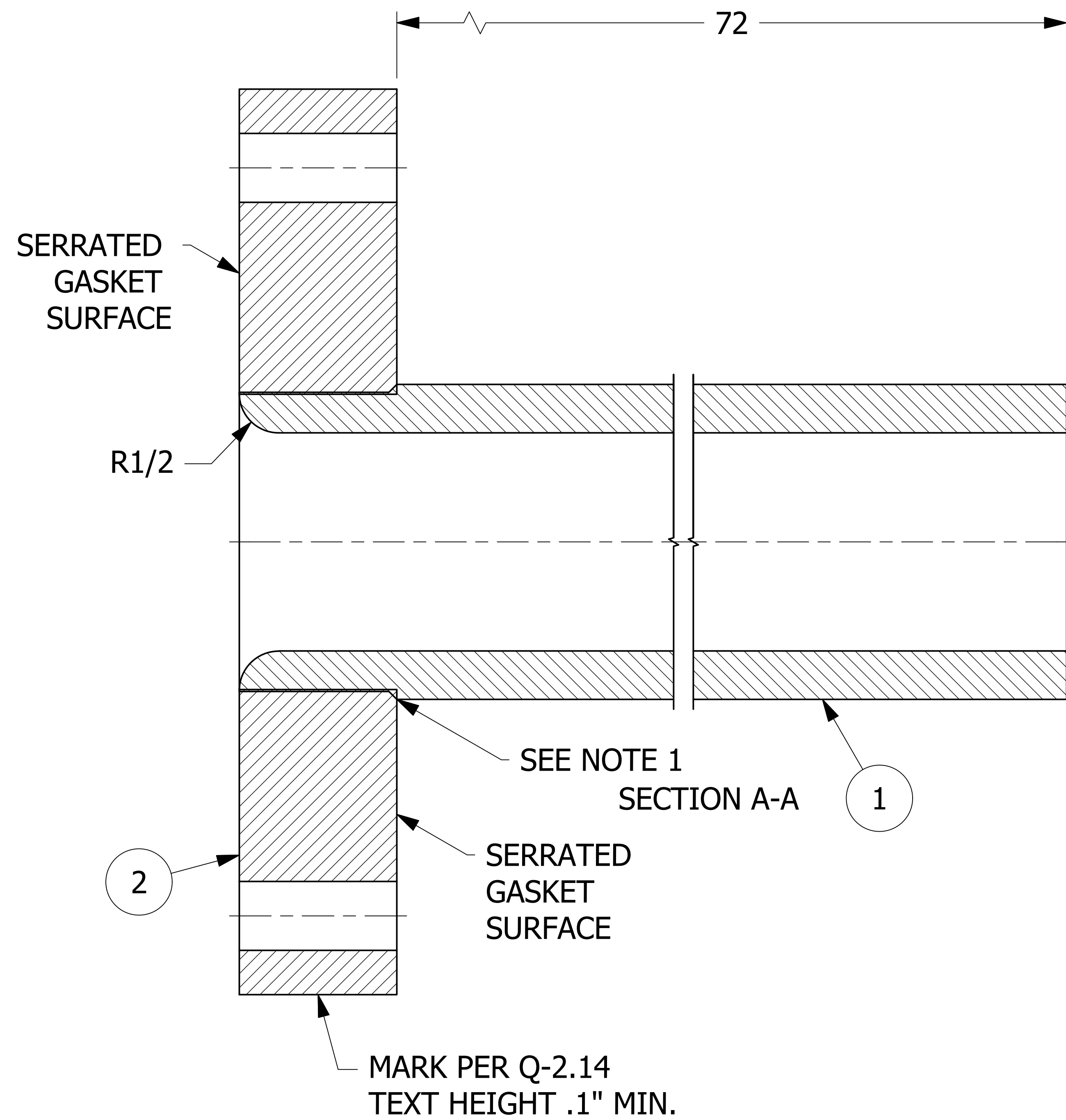


NO	PART NAME	PART#	REQ'D	MATERIAL
1	TUBE 4"X3"X74"	HS34TB74	1	SALCO PE
2	FLANGE 6"	HS6FLDGSH	1	SALCO PE



- NOTES:
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 3. FOR NON-FLAMMABLE USE ONLY.

REV	BY	DATE	DESCRIPTION
E	WEB	3/18/22	REMOVED DSS 5 AND AAR# NOTES; UPDATED DIMS AND TITLE BLOCK; Q-2.14 WAS QAP5A-1
D	RJP	1/3/17	AAR # WAS E-06915, DESCRIPTION WAS EDUCATION TUBE 6"X72", (Ø2.99/2.77) WAS (Ø3.00/2.77), UPDATED TO CURRENT STANDARDS
C	REH	11/17/10	BOLT HOLE DIAMETER WAS 3/4
B	VD	8/31/10	REPLACED HS6EDTFLP W/ HS6FLDGSH. REVISED NOTES.
A	CHL	10/10/09	NEW PART ADDED TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	CHL
FRACTIONAL: ±1/16	CHECKED BY:	PJG
X.XX: ±.03	PROTOTYPE DATE:	11/16/2007
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	PJG
ANGULAR: ±1°	PRODUCTION DATE:	10/10/2009
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH. UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	24424

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE 6"X4"**

MATERIAL: **SEE BOM**

PROJECT #: **WAG0485** SHEET #: **1 OF 1** SCALE: **1:1**

PART #: **HS6DT3472**