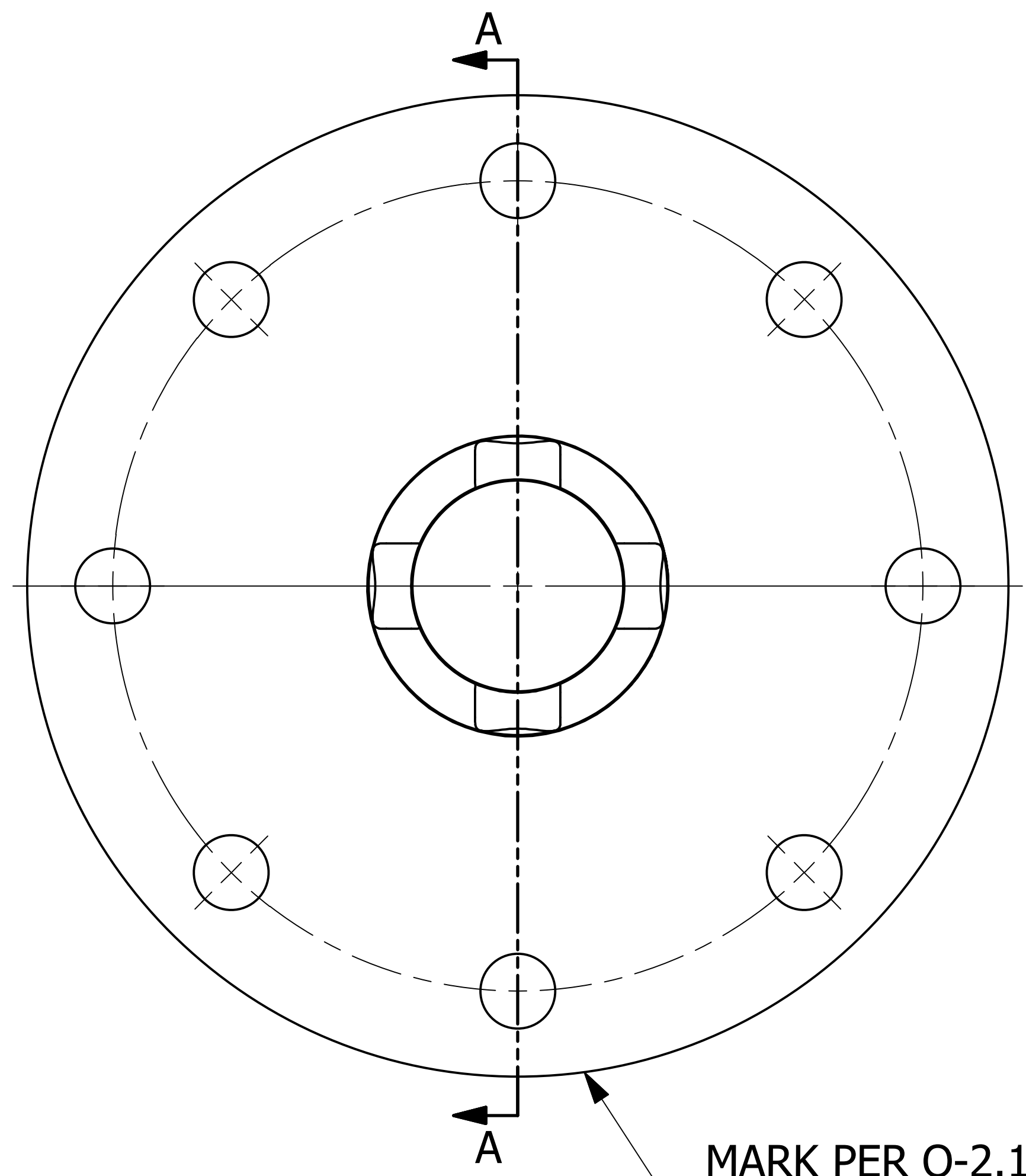
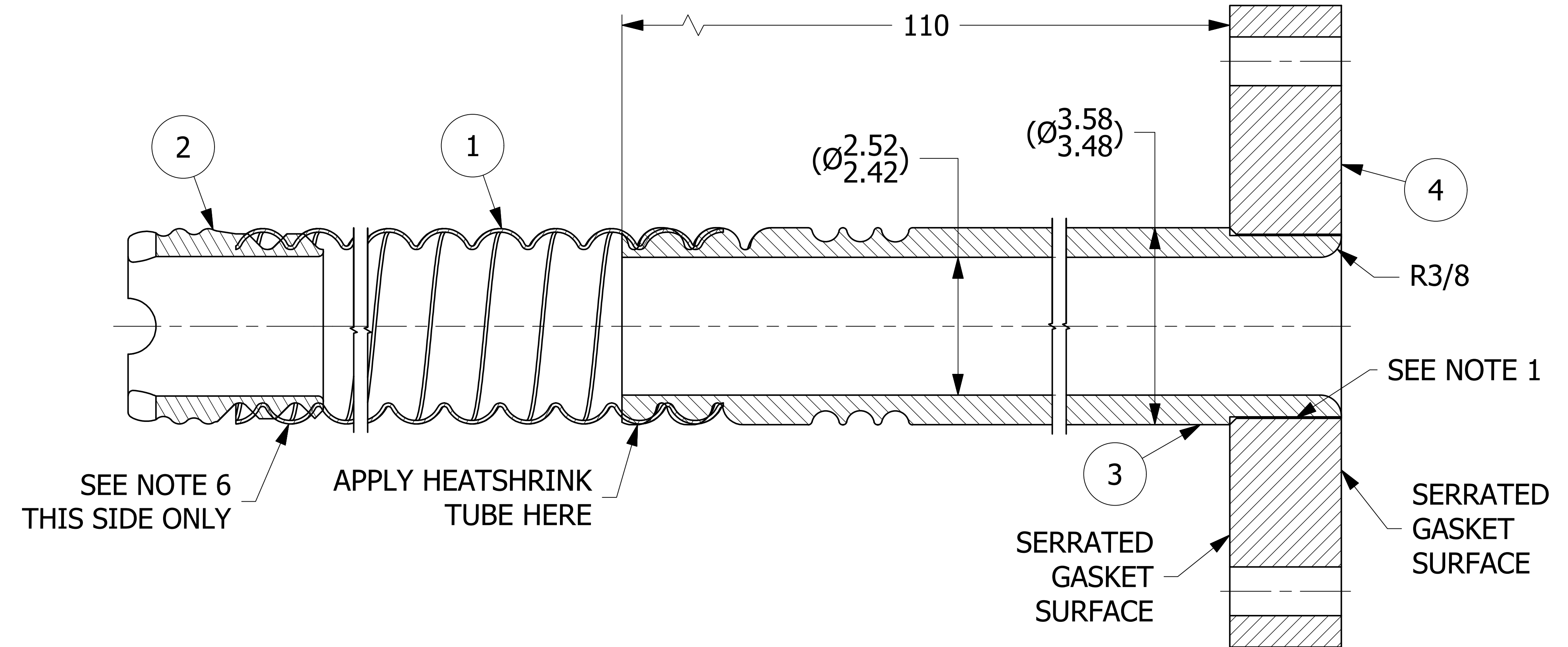


NO	PART NAME	PART#	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS3CFT3	1	PTFE
2	FLEX TUBE STRAINER	HS3FTSR2	1	SALCO PE
3	TUBE 3 1/2" X 2 1/2"	HS3TB115	1	SALCO PE
4	FLANGE 6"	HS6FLDGSH	1	SALCO PE
5	HEAT SHRINK TUBING KIT (NOT SHOWN)	HS3HSTKA	1	FEP



MARK PER Q-2.14
TEXT HEIGHT .1" MIN



SECTION A-A

- NOTES:**
- SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 - SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURE.
 - FOR NON-FLAMMABLE SERVICE ONLY.
 - FOR FINISH TUBE LENGTHS FOR 120" TO 127 1/2".
 - AAR APPROVAL NUMBER IS E-212100.
 - CUSTOMER IS TO APPLY HEAT SHRINK TUBING PER SALCO INSTRUCTION "HAZARSOLVE EDUCATION TUBES_II".

REV	BY	DATE	DESCRIPTION
H	CHL	2/27/23	AAR APPROVAL # WAS E-162104, ADDED NOTE 6
G	CHL	11/10/21	REPLACED HS3CFT2 W/HS3CFT3. Q-2.14 WAS QAP5A-1, CHANGED FINISHED TUBE LENGTH FROM 121" TO 127 1/2" TO 120" TO 127 1/2", REMOVED REFERENCE DIMS, UPDATED TITLEBLOCK
F	JG	1/6/17	UPDATED TITLEBLOCK, NOTES, DIMS; AAR APPROVAL # WAS E-069015
E	TAK	6/4/12	ADDED DIMS. & UPDATED NOTE
D	REH	4/25/11	REPLACED HS6EDTFLP W/ HS6FLDGSH
C	TAJ	3/21/11	UPDATED BOM TO INCLUDE ALL PARTS, ADDED NOTE
B	REH	12/1/10	HOLE DIAMETER INCREASED TO 7/8
A	ACC	12/6/06	AAR APPROVAL # WAS E969013

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	ACC
FRACTIONAL: ±1/16	CHECKED BY:	VD
X.XX: ±.03	PROTOTYPE DATE:	5/13/2004
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	ACC
ANGULAR: ±1°	PRODUCTION DATE:	5/13/2004
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	19201

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE 6" X 3 1/2"**

MATERIAL: **SEE BOM**

PROJECT #: **110318** SHEET #: **1 OF 1** SCALE: **3:4**

PART #: **HS6DT110**