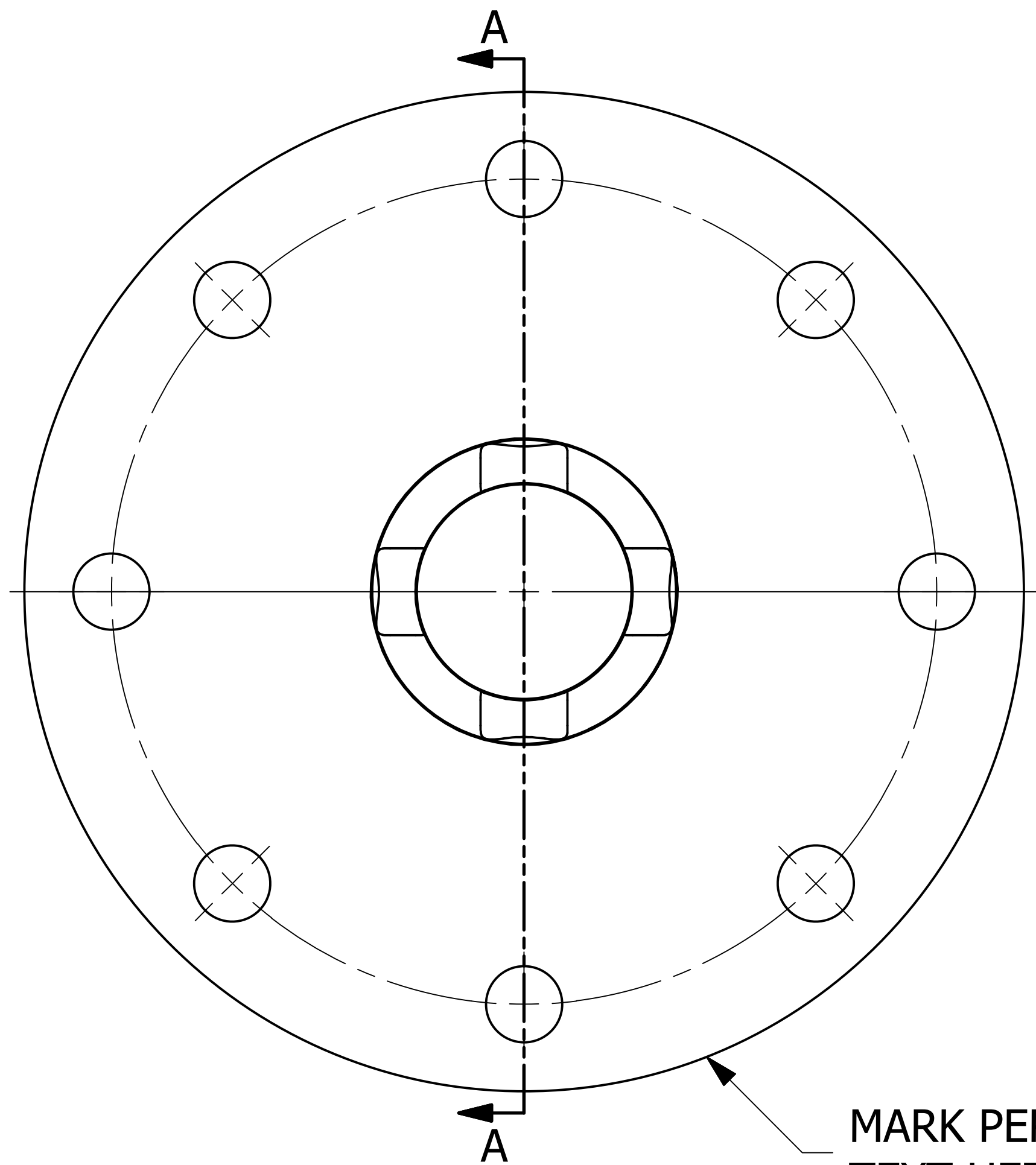
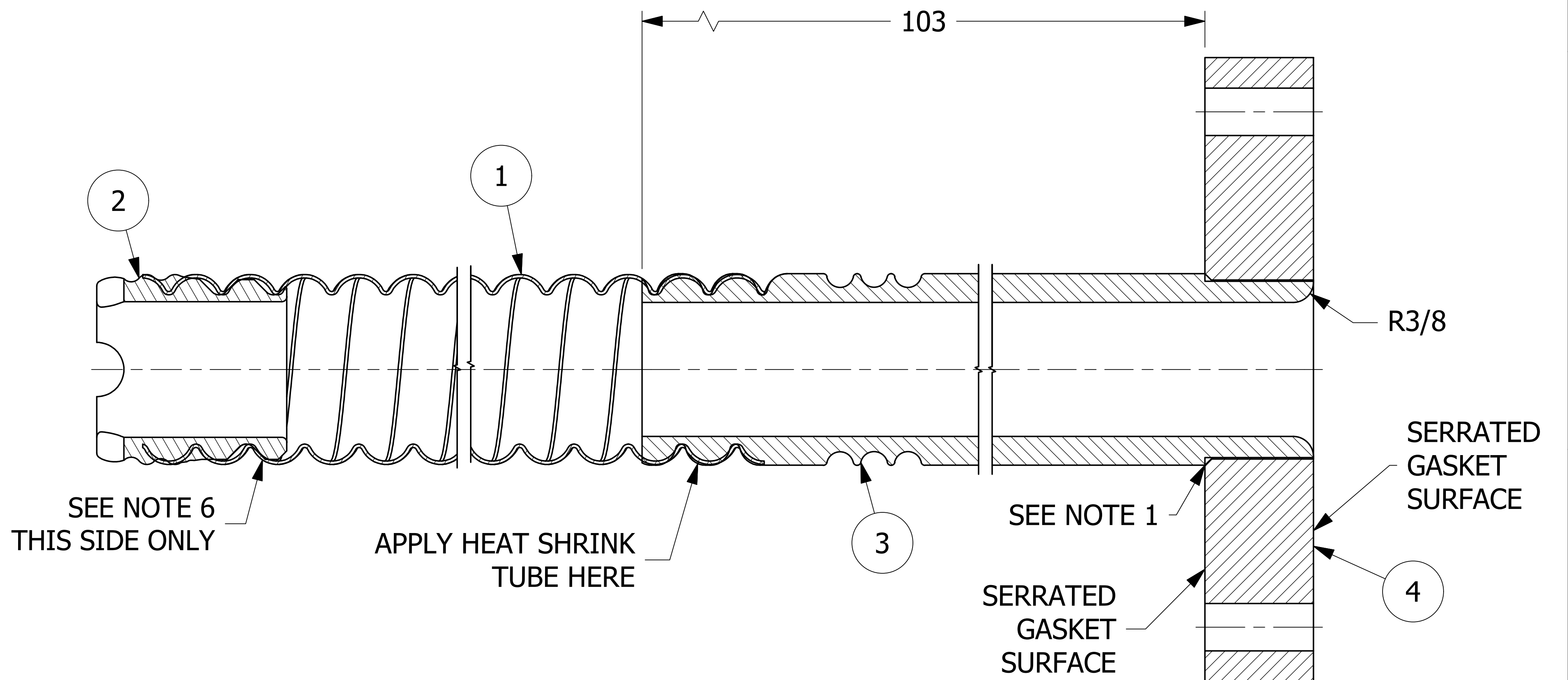


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS3CFT3	1	PTFE
2	FLEX TUBE STRAINER	HS3FTSR2	1	SALCO PE
3	TUBE 3 1/2"X2 1/2"	HS3TB107	1	SALCO PE
4	FLANGE 6"	HS6FLDGSB	1	SALCO PE
5	HEAT SHRINK TUBING KIT (NOT SHOWN)	HS3HSTKA	1	FEP



MARK PER Q-2.14
TEXT HEIGHT .1" MIN



SECTION A-A

- NOTE:**
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 3. FOR FINISH TUBE LENGTHS OF 111" TO 120 1/2".
 4. FOR NON-FLAMMABLE SERVICE ONLY.
 5. AAR APPROVAL E-212100.
 6. CUSTOMER IS TO APPLY HEAT SHRINK TUBING PER SALCO INSTRUCTION "HAZARSOLVE EDUCTION TUBES_II"

REV	BY	DATE	DESCRIPTION
I	CHL	2/27/23	REMOVED NOTE 5, ADDED AAR APPROVAL #, REPLACED HS3CFT2 W/HS3CFT3, ADDED NOTE 6
H	WEB	3/18/22	REMOVED AAR#
G	JG	7/26/18	Q-2.14 WAS QAP5A-1; UPDATED TITLE BLOCK, HS3TB107, NOTES
F	JG	12/29/16	UPDATED TITLEBLOCK, NOTES, DIMS; AAR APPROVAL # WAS E-069015
E	TAK	6/1/12	ADDED DIMS. & UPDATED NOTE
D	REH	4/25/11	REPLACED HS6EDTFLP W/ HS6FLDGSB
C	TAJ	3/21/11	UPDATED BOM TO INCLUDE ALL PARTS, ADDED NOTE
B	REH	12/1/10	HOLE DIAMETER INCREASED TO 7/8
A	ACC	12/6/06	AAR APPROVAL # WAS E-969013

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	ACC
FRACTIONAL: ±1/16	CHECKED BY:	VD
X.XX: ±.03	PROTOTYPE DATE:	5/13/2004
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	ACC
ANGULAR: ±1°	PRODUCTION DATE:	5/13/2004
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH. UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	SIZE:	D
	DRAWING #:	19199

SALCO PRODUCTS, INC.

PART NAME: **EDUCTION TUBE 6" X 3 1/2"**

MATERIAL: **SEE BOM**

PROJECT #: **030708** SHEET #: **1 OF 1** SCALE: **3:4**

PART #: **HS6DT103**