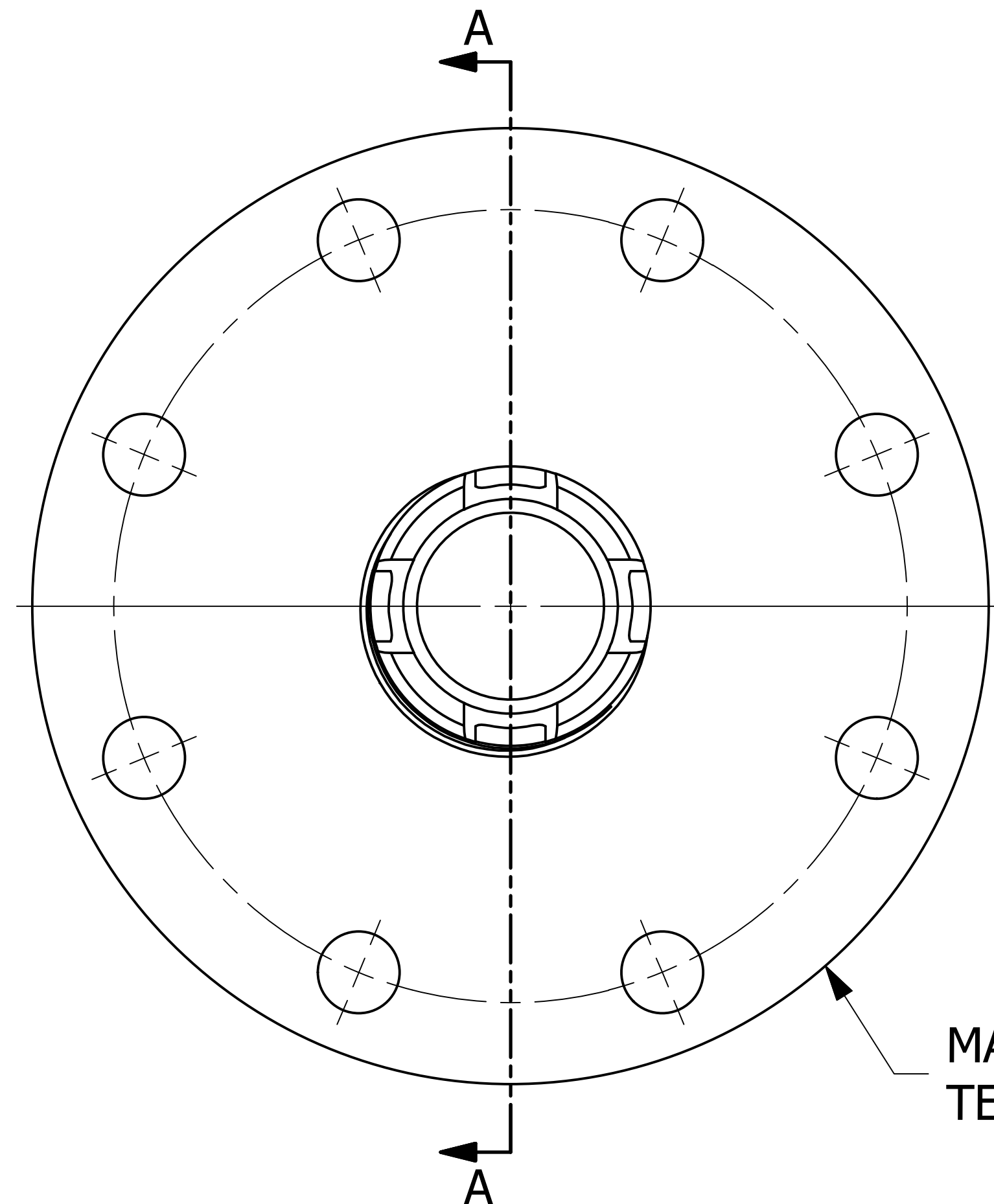
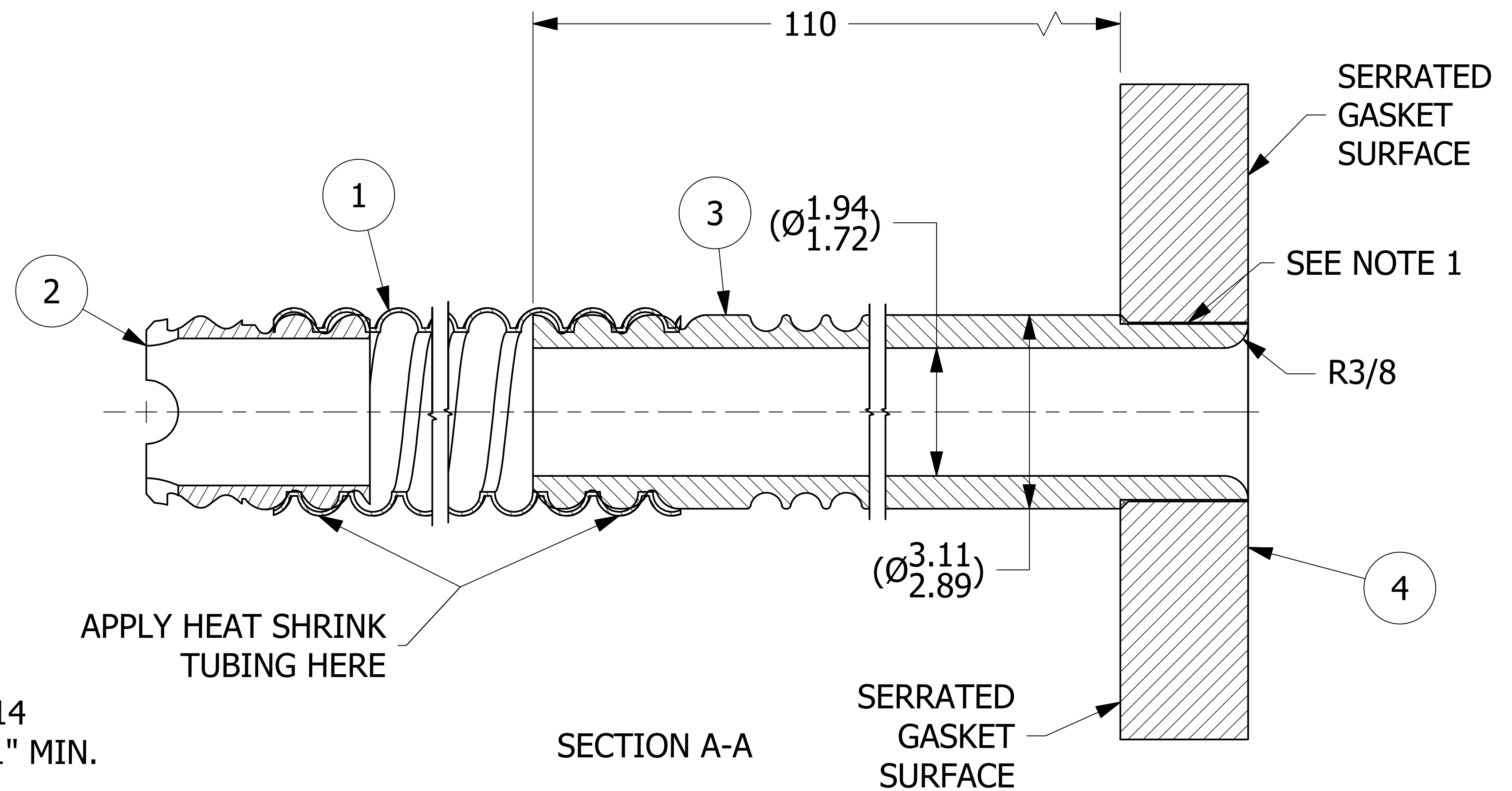


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS23CFTR	1	PTFE
2	FLEX TUBE STRAINER	HS23FTSR	1	SALCO PE
3	TUBE 2"X3"X112 1/8"	HS23TB115	1	SALCO PE
4	FLANGE 5"	HS5FLDGSH	1	SALCO PE
5	HEAT SHRINK TUBING KIT (NOT SHOWN)	HS23HSTKA	1	FEP



MARK PER Q-2.14  
TEXT HEIGHT .1" MIN.



APPLY HEAT SHRINK TUBING HERE

SECTION A-A

- NOTES:
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
  2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
  3. FOR NON-FLAMMABLE SERVICE ONLY.
  4. FOR FINISH TUBE LENGTHS FOR 120" TO 127 1/2".
  5. AAR APPROVAL NUMBER IS E-162104.

REV	BY	DATE	DESCRIPTION
D	CHL	11/9/21	CHANGED FINISHED TUBE LENGTH FROM 121" TO 127 1/2" TO 120" TO 127 1/2", REMOVED REFERENCE DIMS
C	CHL	12/10/19	Q-2.14 WAS QAP5A-1, AAR # WAS E-069015, REMOVED DSS 5 NOTE, ADDED SERRATED GASKET SURFACE LEADER NOTES
B	JG	8/13/15	UPDATED HS23TB115, TITLEBLOCK, NOTES, DIMS
A	GDS	7/20/11	NEW DRAWING ADDED TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	WRB
FRACTIONAL: ±1/16	CHECKED BY:	AJB
X.XX: ±.03	PROTOTYPE DATE:	6/14/2011
X.XXX: ±.015	APPROVED FOR PRODUCTION BY:	AJB
ANGULAR: ±1°	PRODUCTION DATE:	7/20/2011
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH. UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	30976

**SALCO PRODUCTS, INC.**

PART NAME: <b>EDUCTION TUBE 5"X3"</b>		
MATERIAL: <b>SEE BOM</b>		
PROJECT #: <b>110614</b>	SHEET #: <b>1 OF 1</b>	SCALE: <b>3:4</b>
PART #: <b>HS5DT23110</b>		