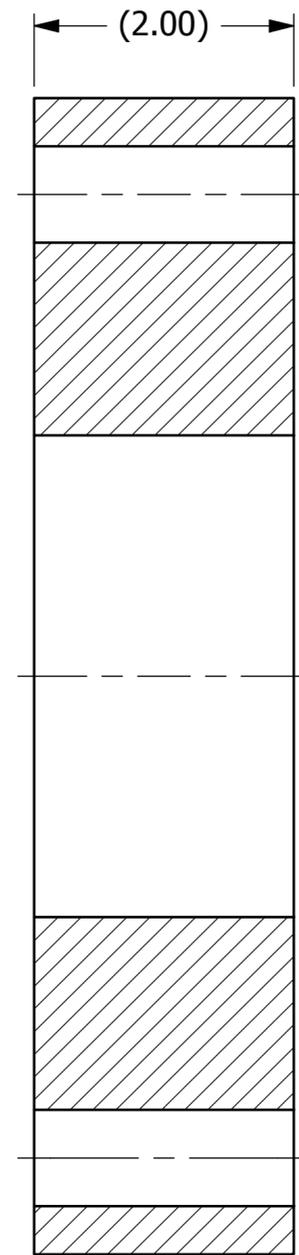
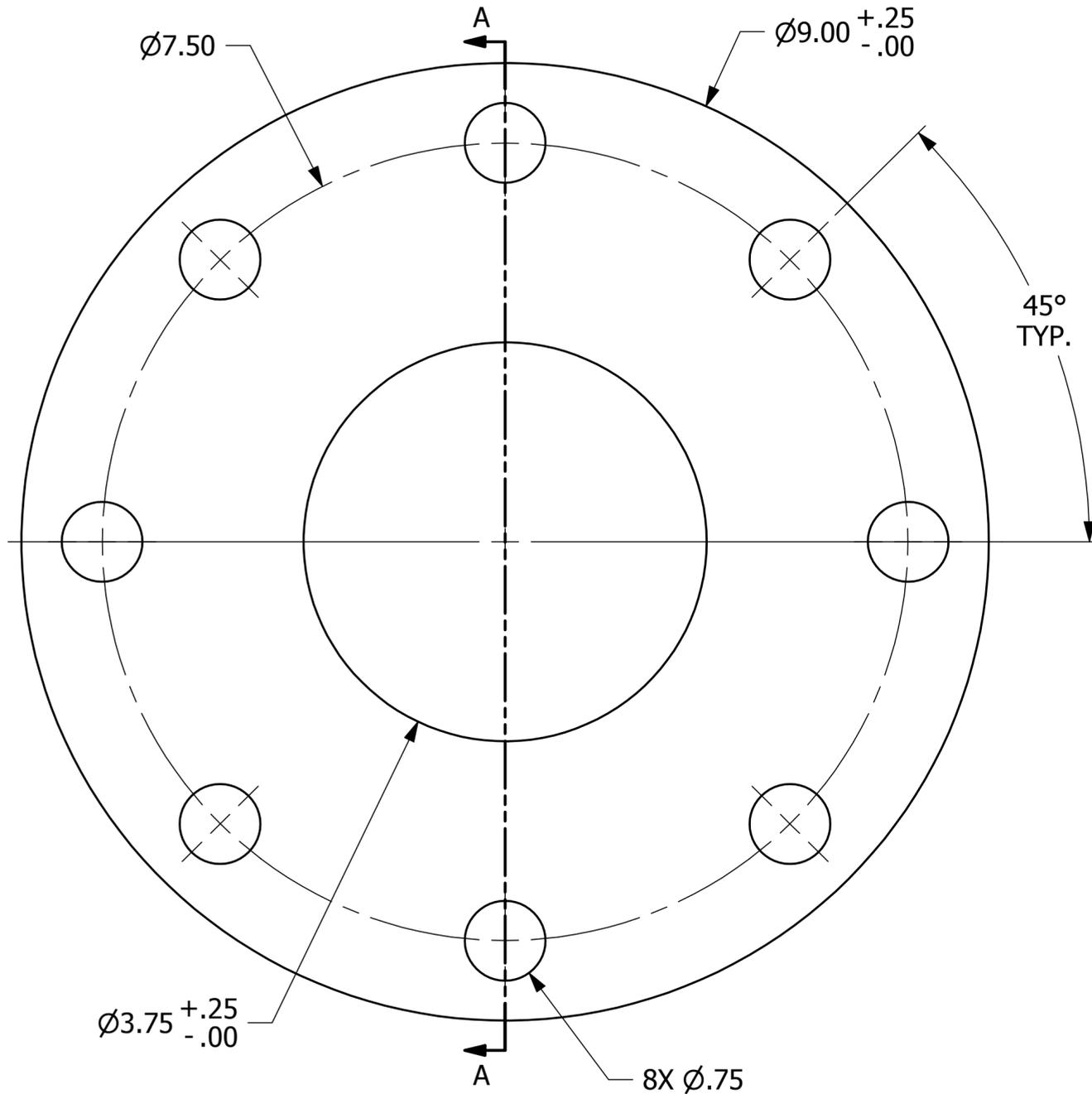


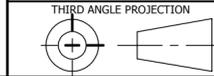
NO.	PART NAME	PART#	REQ'D	MATERIAL
1	SHEET 2"	SHT2ACCL	.58 SQ FT	SEE NOTE



SECTION A-A

- NOTES:
1. CLEAR POLISH INSIDE AND OUTSIDE DIAMETER.
 2. SEE DOCUMENT DSS 4 FOR MATERIAL SPECIFICATION.
 3. MTR REQUIRED.

UNLESS OTHERWISE SPECIFIED
 DIMENSIONAL TOLERANCES
 FRACTIONAL: $\pm 1/16$
 X.XX: $\pm .03$
 X.XXX: $\pm .015$
 ANGLE: $\pm 1^\circ$
 DEBURR ALL SHARP EDGES.
 ALL MACHINED SURFACES TO
 HAVE A 125 RMS FINISH UNLESS
 NOTED OTHERWISE.



DRAWN BY:	TAK
CHECKED BY:	CHL
PROTOTYPE BY:	TAK
PROTOTYPE DATE:	3/31/2014
APPROVED FOR PRODUCTION BY:	TAK
PRODUCTION DATE:	5/9/2014

A	TAK	5-9-14	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION

SALCO PRODUCTS, INC.

PART NAME: SIGHT GLASS FLANGE BLANK 4"			
MATERIAL: SEE BOM			
PROJECT #:	140312T	SHEET #:	1 OF 1
DRAWING #:	C38752	PART #:	HS4SGFLAB
SCALE: 1:1			