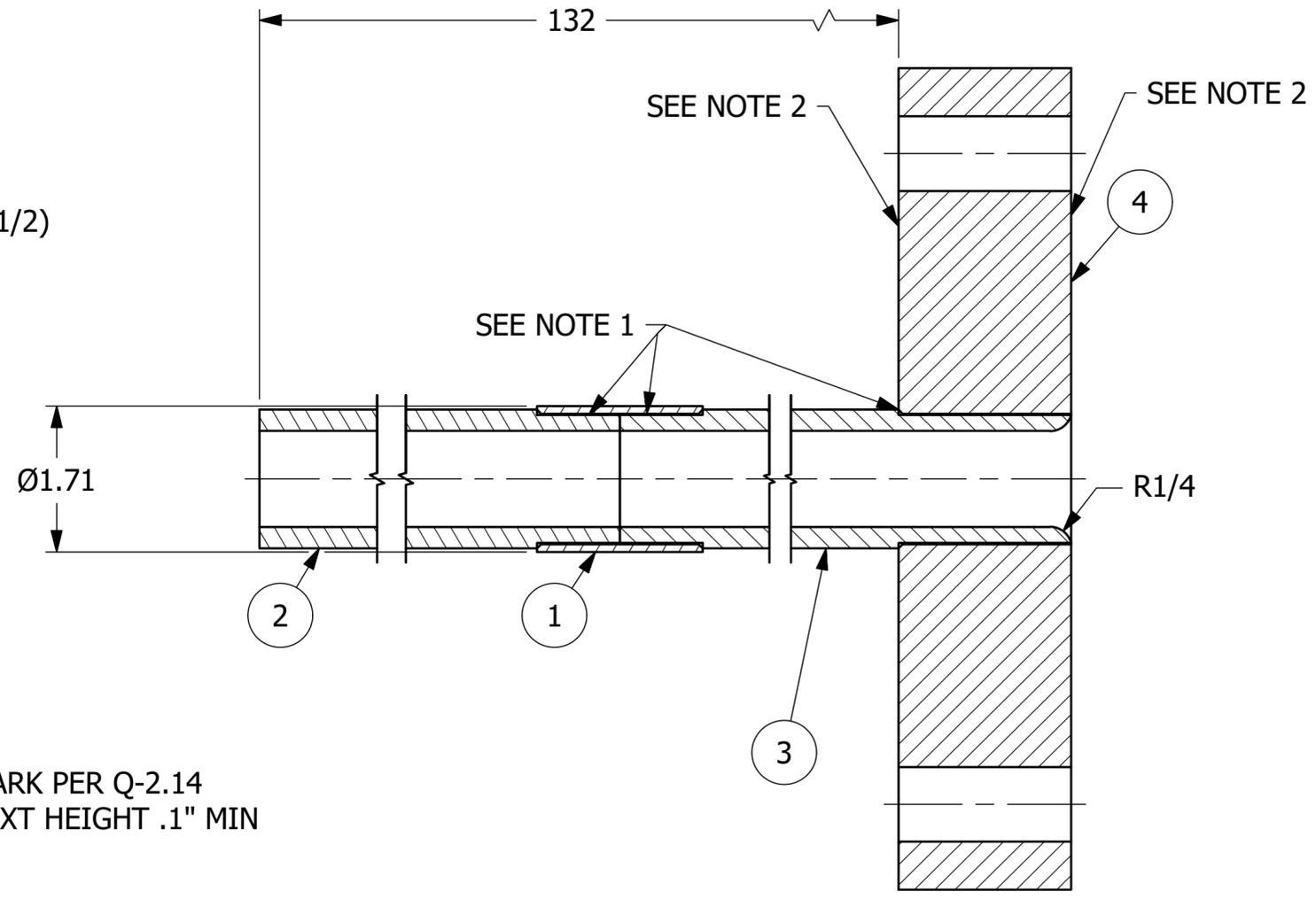
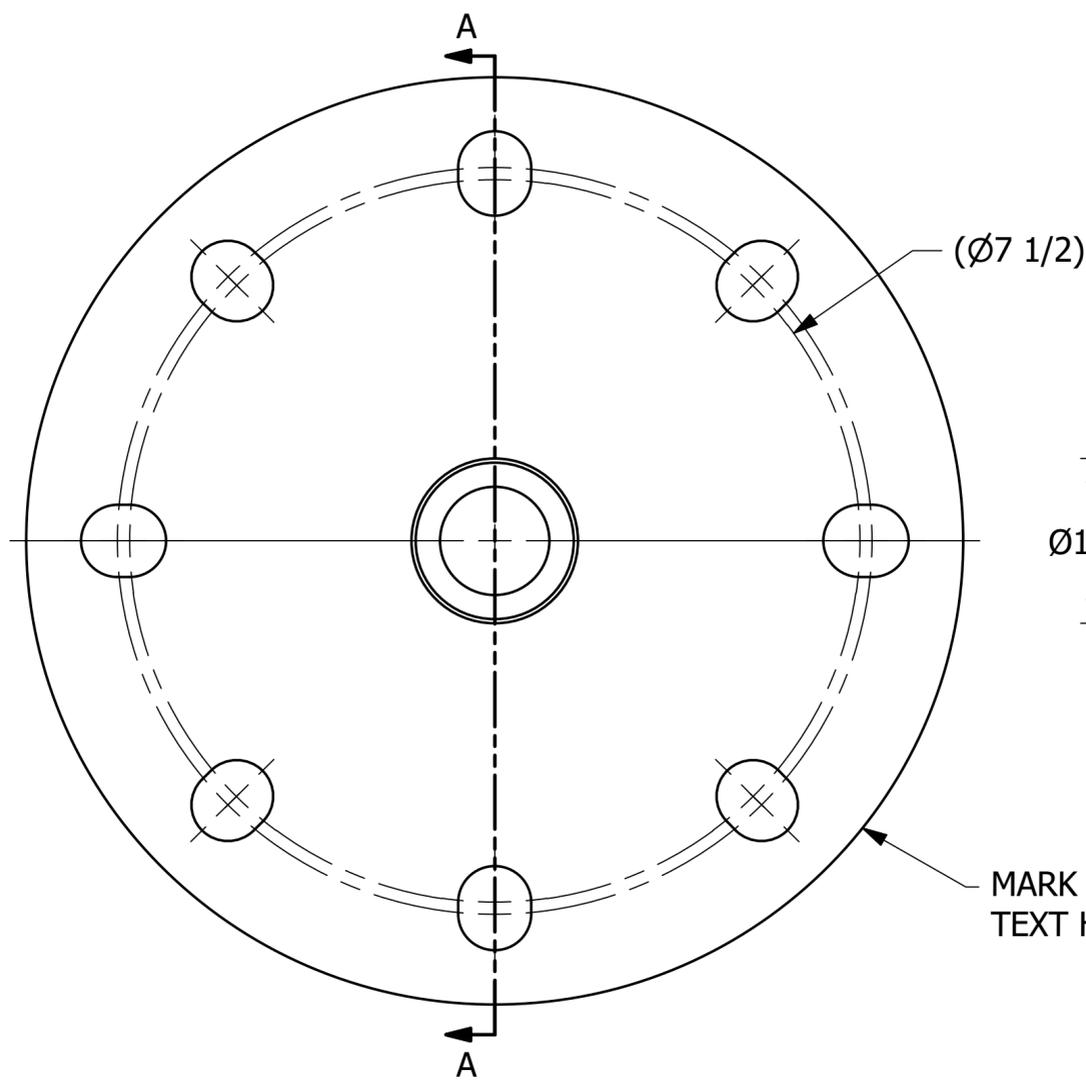


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	COUPLING 1 1/2"	A35614	1	SALCO PE
2	TUBE 1 5/8"X1 1/8"	A35617	1	SALCO PE
3	TUBE 1 5/8"X1 1/8"	A39708	1	SALCO PE
4	FLANGE 4"	HS4FLDGSH2	1	SALCO PE



SECTION A-A

- NOTES:
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATION.
 2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 3. FOR NON-FLAMMABLE SERVICE ONLY.

REV	BY	DATE	DESCRIPTION
B	WEB	3/18/22	REMOVED DSS 5 NOTE; Q-2.14 WAS QAP5A-1; UPDATED DIMS AND TITLEBLOCK
A	TAK	10/1/14	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGLE: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE THIRD ANGLE PROJECTION	DRAWN BY: JJK
	CHECKED BY: CHL
	PROTOTYPE DATE: 8/7/2014
	APPROVED FOR PRODUCTION BY: TAK
	PRODUCTION DATE: 10/1/2014
	SIZE: C
	DRAWING #: 39707

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE 4" X 1 5/8"**

MATERIAL: **SEE BOM**

PROJECT #: **H140807F1** SHEET #: **1 OF 1** SCALE: **3:4**

PART #: **HS4158DT132**