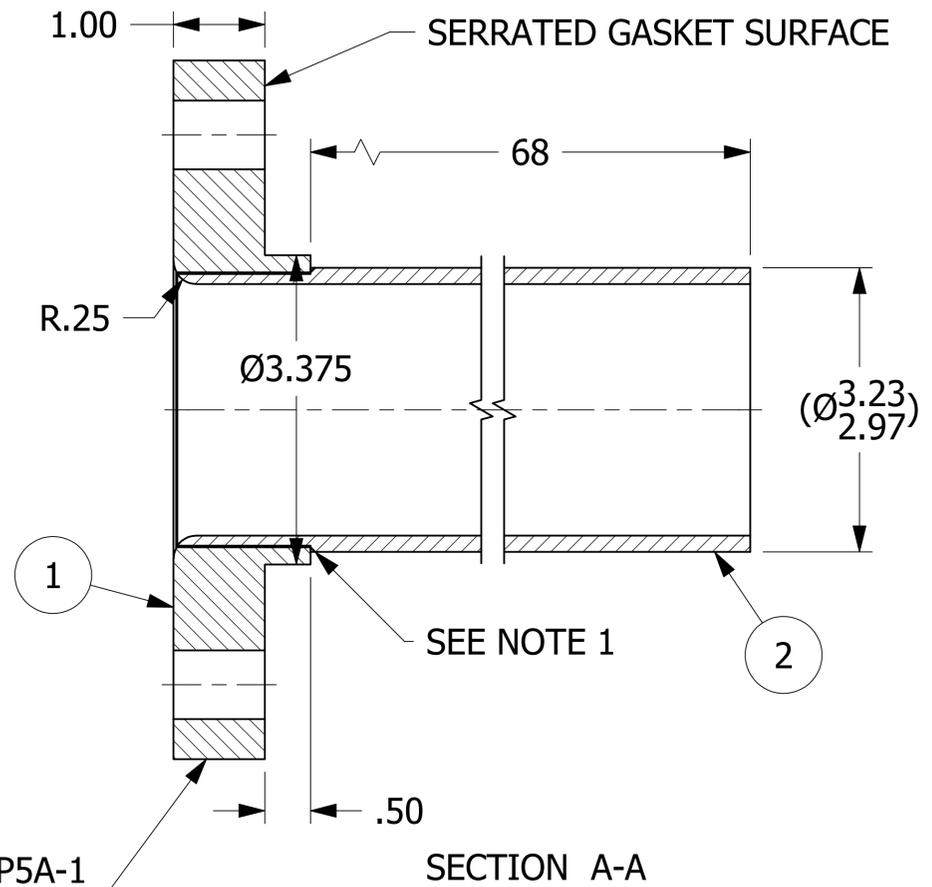
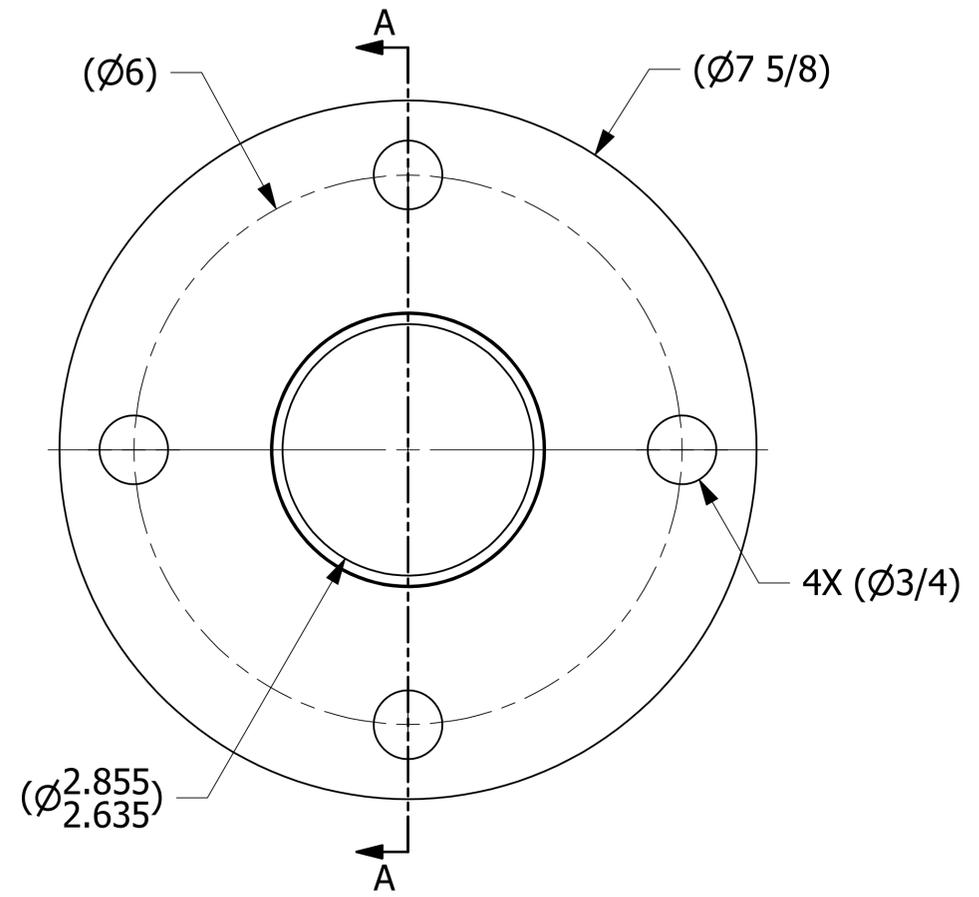


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	FLANGE 3"	HS3FLDGSH	1	SALCO PE
2	TUBE 3 1/8"X2 3/4"	HS234318TB695	1	SALCO PE



MARK PER QAP5A-1
TEXT HEIGHT .1" MIN

NOTE:
 1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 2. SEE DOCUMENT QAP5A-1 FOR MARKING PROCEDURES.
 3. FOR NON-FLAMMABLE SERVICE ONLY.

REV	BY	DATE	DESCRIPTION
E	JG	5-12-14	UPDATED TO CURRENT STANDARDS
D	VD	11-03-10	ADDED GASKET SURFACE NOTE.
C	VD	10-26-10	REPLACED HS3DTFL W/ HS3FLDGSH
B	AJB	2-9-10	ADDED 3.38 HUB TO HS3DTFL
A	AJB	2-9-10	ADDED PART TO SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY:	CHL
	CHECKED BY:	PJG
	PROTOTYPE BY:	CHL
	PROTOTYPE DATE:	8/17/2009
	APPROVED FOR PRODUCTION BY:	PJG
	PRODUCTION DATE:	2/9/2010

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE 3"X3 1/8"**

MATERIAL: **SALCO PE**

PROJECT #: **090814** SHEET #: **1 OF 1** SCALE: **1:1**

DRAWING #: **D27357** PART #: **HS3DT23431868**