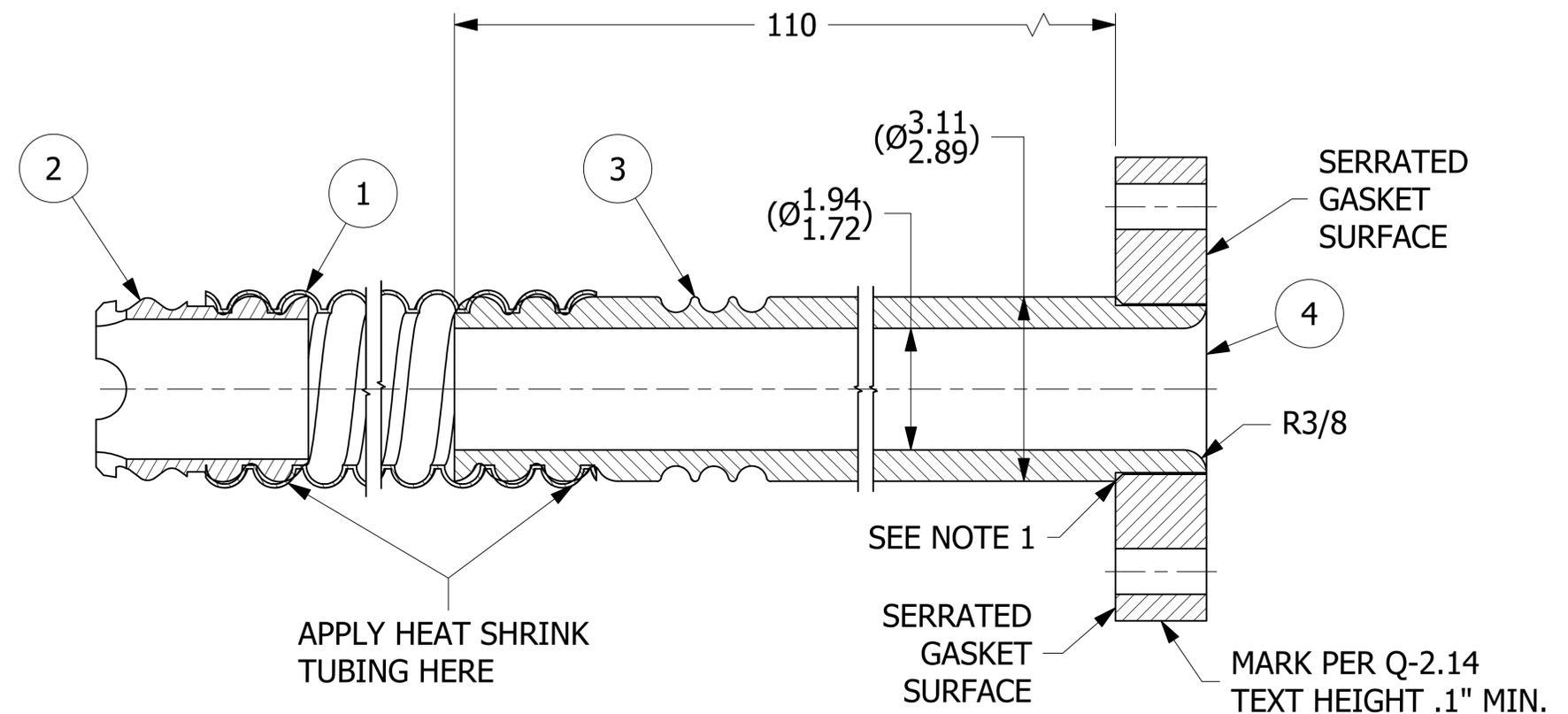
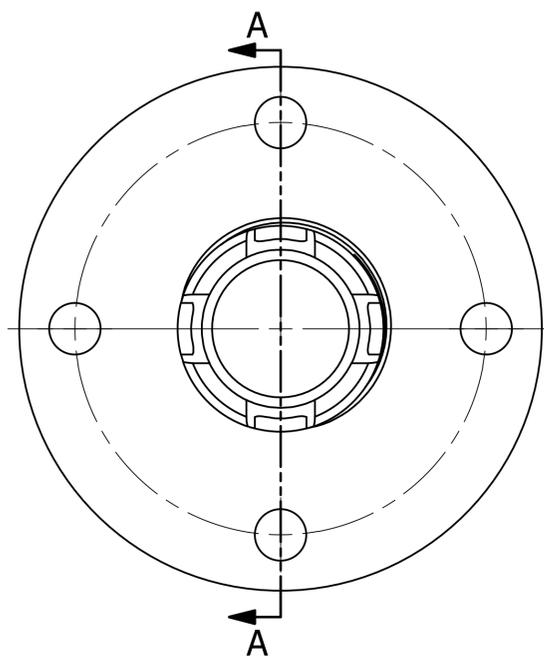


NO.	PART NAME	PART #	REQ'D	MATERIAL
1	CONVOLUTED FLEX TUBING 3"	HS23CFTR	1	PTFE
2	FLEX TUBE STRAINER	HS23FTSR	1	SALCO PE
3	TUBE 2"X3"X112 1/8"	HS23TB115	1	SALCO PE
4	FLANGE 3"	HS3FLDGSH	1	SALCO PE
5	HEAT SHRINK TUBING KIT (NOT SHOWN)	HS23HSTKA	1	FEP



SECTION A-A

- NOTES:
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 2. FOR NON-FLAMMABLE SERVICE ONLY.
 3. FOR FINISH TUBE LENGTHS FOR 120" TO 127 1/2".
 4. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 5. AAR APPROVAL NUMBER IS E-162104.

REV	BY	DATE	DESCRIPTION
E	CHL	11/9/21	CHANGED FINISHED TUBE LENGTH FROM 121" TO 127 1/2" TO 120" TO 127 1/2", REMOVED REFERENCE DIMS
D	CHL	12/10/19	AAR # WAS E-069015, Q-2.14 WAS QAP5A-1
C	JG	10/12/16	HS3FLDGSH WAS HS3FLDGSH3; UPDATED NOTES
B	JG	8/13/15	REPLACED HS3FLDGSH W/ HS3FLDGSH3 UPDATED HS23TB115, TITLEBLOCK, NOTES, DIMS
A	CHL	9/28/07	NEW PART ADDED TO THE SYSTEM

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	CHL
FRACTIONAL: $\pm 1/16$	CHECKED BY:	PJG
X.XX: $\pm .03$	PROTOTYPE DATE:	7/25/2007
X.XXX: $\pm .015$	APPROVED FOR PRODUCTION BY:	PJG
ANGULAR: $\pm 1^\circ$	PRODUCTION DATE:	9/28/2007
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	SIZE:	D
THIRD ANGLE PROJECTION	DRAWING #:	23910

SALCO PRODUCTS, INC.

PART NAME: **EDUCATION TUBE ASSEMBLY 3"**

MATERIAL: **SEE BOM**

PROJECT #: **030708** SHEET #: **1 OF 1** SCALE: **3:4**

PART #: **HS3DT23110**