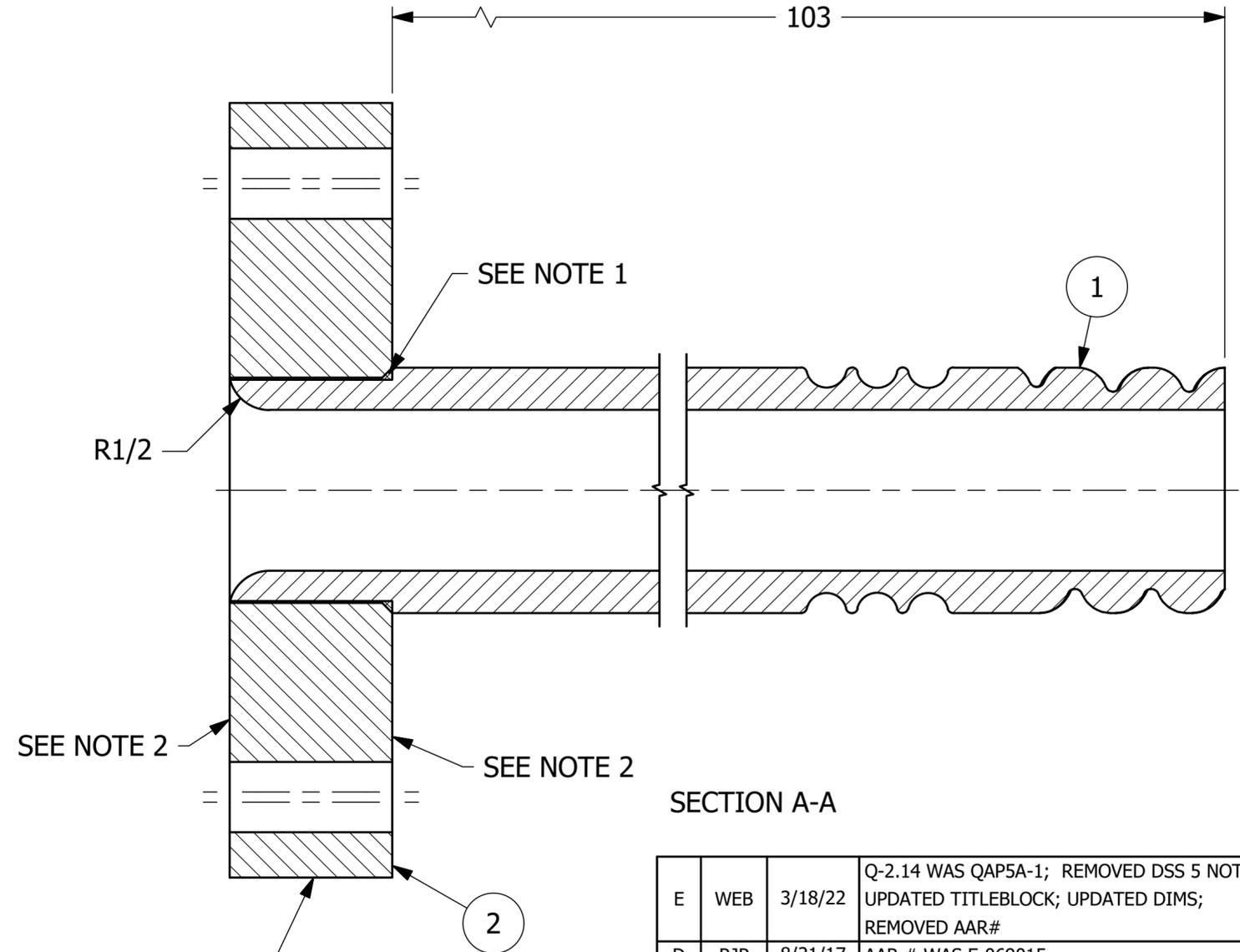
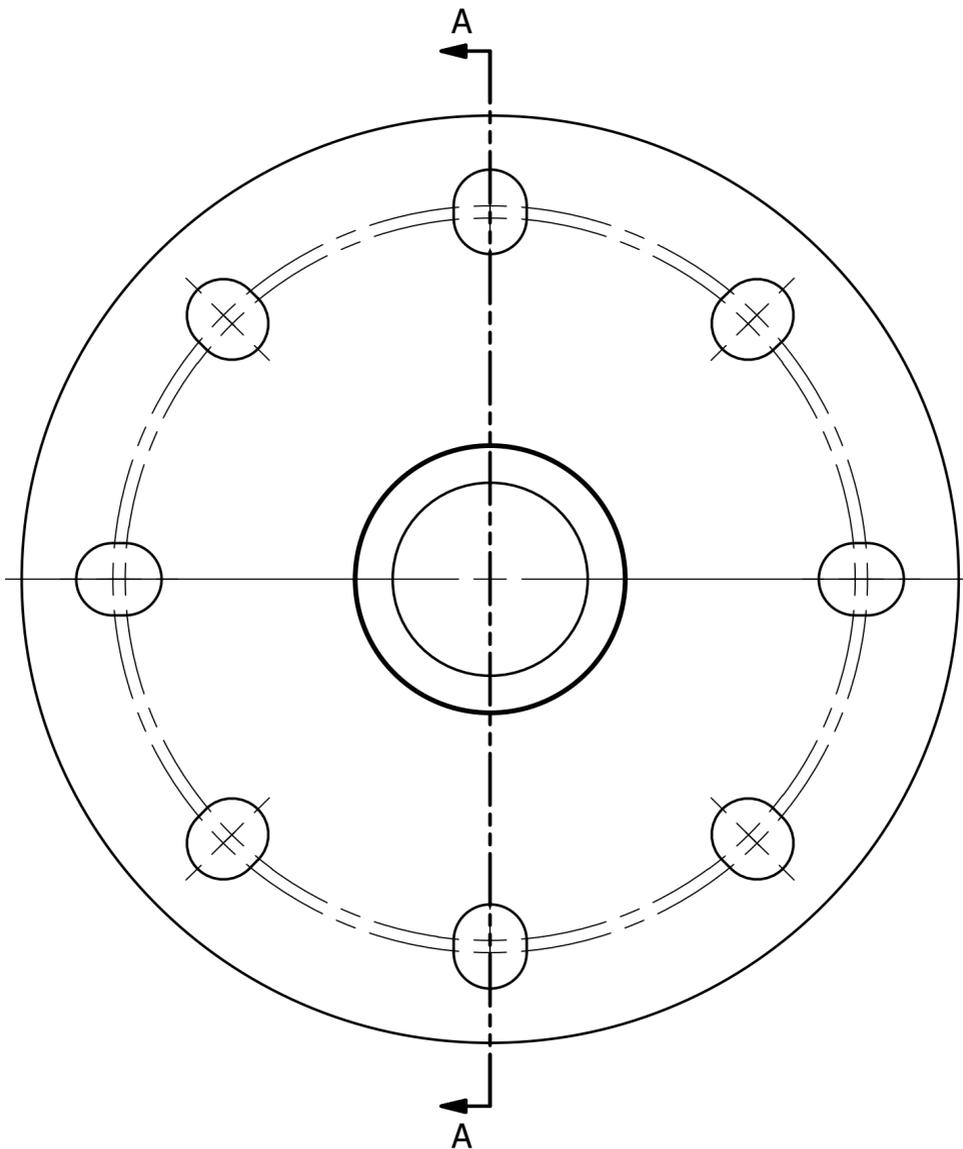


| NO. | PART NAME | PART# | REQ'D | MATERIAL |
|-----|------------|------------|-------|----------|
| 1 | TUBE 2"X3" | HS23TB105 | 1 | SALCO PE |
| 2 | FLANGE 4" | HS4FLDGSH2 | 1 | SALCO PE |



MARK PER Q-2.14
TEXT HEIGHT .1" MIN

- NOTES:
1. SEE DOCUMENT DSS 3 FOR FRICTION WELDING SPECIFICATIONS.
 2. SEE DOCUMENT Q-2.14 FOR MARKING PROCEDURES.
 3. FOR NON-FLAMMABLE SERVICE ONLY.

SECTION A-A

| REV | BY | DATE | DESCRIPTION |
|-----|-----|---------|--|
| E | WEB | 3/18/22 | Q-2.14 WAS QAP5A-1; REMOVED DSS 5 NOTE; UPDATED TITLEBLOCK; UPDATED DIMS; REMOVED AAR# |
| D | RJP | 8/21/17 | AAR # WAS E-069015 |
| C | JG | 7/10/15 | UPDATED TITLEBLOCK, NOTES, DIMS UPDATED HS23TB105 |
| B | VD | 8/26/10 | HS4FLDGSH2 WAS HS4DTFL, ADDED NOTE |
| A | ACC | 1/27/05 | ADDED PART INTO THE SYSTEM |

| | |
|--|---------------------------------|
| UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: $\pm 1/16$ X.XX: $\pm .03$ X.XXX: $\pm .015$ ANGLE: $\pm 1^\circ$ DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE | DRAWN BY: ACC |
| | CHECKED BY: |
| | PROTOTYPE DATE: 1/27/2005 |
| | APPROVED FOR PRODUCTION BY: ACC |
| | PRODUCTION DATE: 1/27/2005 |
| | SIZE: C |
| | DRAWING #: 20116 |



| | | |
|--------------------------------------|-----------------|------------|
| PART NAME: EDUCATION TUBE 2"X3"X103" | | |
| MATERIAL: SEE BOM | | |
| PROJECT #: 030708 | SHEET #: 1 OF 1 | SCALE: 3:4 |
| PART #: HS23EDT103 | | |