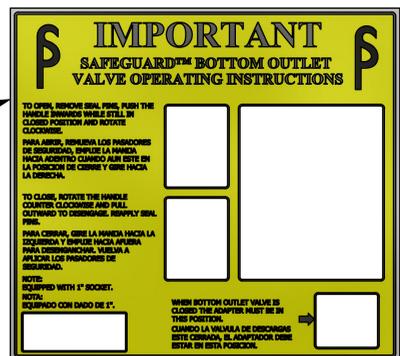
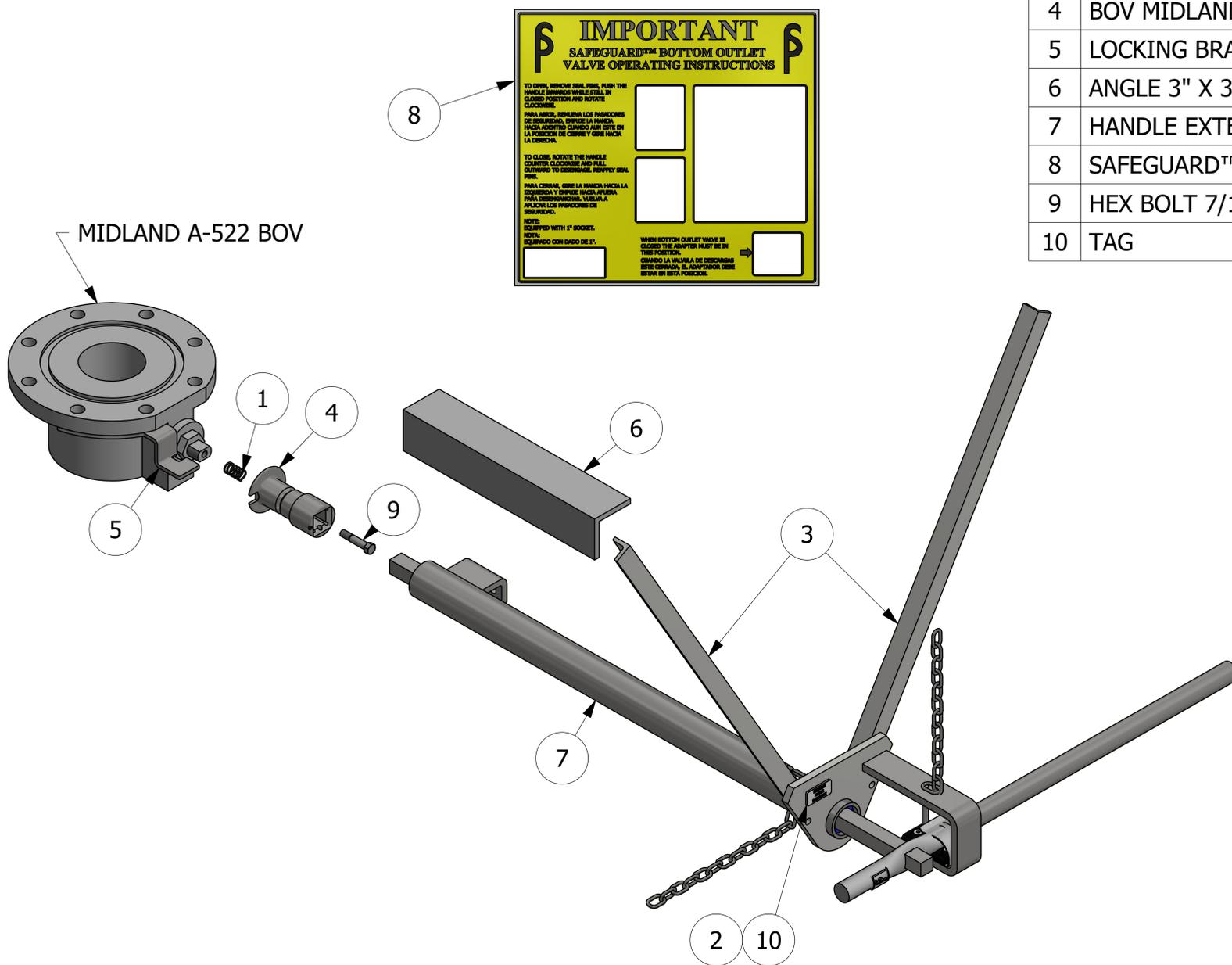


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	BOV MIDLAND ADAPTER SPRING	A38942	1	302 SS
2	STICKER	A41924	1	VINYL
3	ANGLE IRON 1 1/4" X 1 1/4" X 1/4"	B31012	2	CS
4	BOV MIDLAND A-522 ADAPTER	B38934	1	CS
5	LOCKING BRACKET	B38935	1	304 SS
6	ANGLE 3" X 3" X 3/8"	B39133	1	CS
7	HANDLE EXTENSION ASSEMBLY	BOVHECS01	1	CS/SS
8	SAFEGUARD™ BOV DECAL	DBOV2224V01	1	VINYL
9	HEX BOLT 7/16"-20 X 2 1/8"	HB70197B	1	18-8 SS
10	TAG	TAGSS3	1	304 SS



- NOTES:
1. VALVE SOLD SEPARATELY.
 2. WELDING OF BRACKETS WILL BE DONE UPON APPLICATION TO THE CAR.
 3. IF REQUIRED, CUSTOMER TO CUT MOUNTING BRACKETS TO LENGTH/ANGLE UPON APPLICATION TO THE CAR.
 4. SEE DOCUMENTS WPS-M03, WPS-M04, & WPS-T05 FOR WELDING PROCEDURES.
 5. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.
 6. ENGRAVE TAGSS3 WITH "SAFEGUARD™", "M02", DATE "**/**" (MONTH/YEAR) AND PATENT NO. 10,274,101. TEXT HEIGHT 1/4" MIN.
 7. APPLY A41924 TO TAGSS3 AFTER IT HAS BEEN WELDED ON.
 8. PATENT NO. 10,274,101.

K	WEB	8-2-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
J	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, SORTED BOM, UPDATED WELD NOTES
I	WEB	5-24-17	ADDED "SAFEGUARD™" TO NOTE 5, UPDATED PART NAME, ADDED DSS 12 NOTE
H	RJP	9-8-15	REMOVED C39211, ADDED TAGSS3 & A41924
G	RJP	5-29-15	HB70197B WAS HB70197
F	RJP	4-16-15	B38934 WAS B39551
E	RJP	4-15-15	ADDED C39211
D	RJP	11-3-14	ADDED SECTION B-B & C-C
C	WEB	8-21-14	REPLACED BOVHELCS02 & BOVHF02 WITH BOVHECS01
B	JG	7-31-14	ADDED DBOV2224V01 TO BOM
A	RJP	7-22-14	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY:	RJP
X.XX: ±.03	CHECKED BY:	CHL
X.XXX: ±.015	PROTOTYPE BY:	RJP
ANGULAR: ±1°	PROTOTYPE DATE:	7/21/2014
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	CHL
THIRD ANGLE PROJECTION	PRODUCTION DATE:	7/22/2014

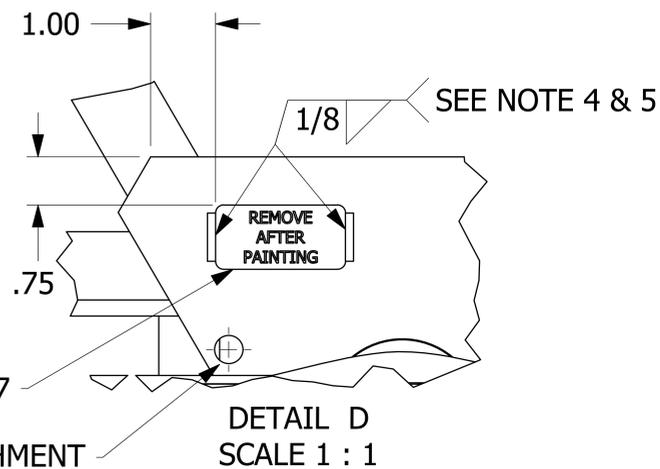
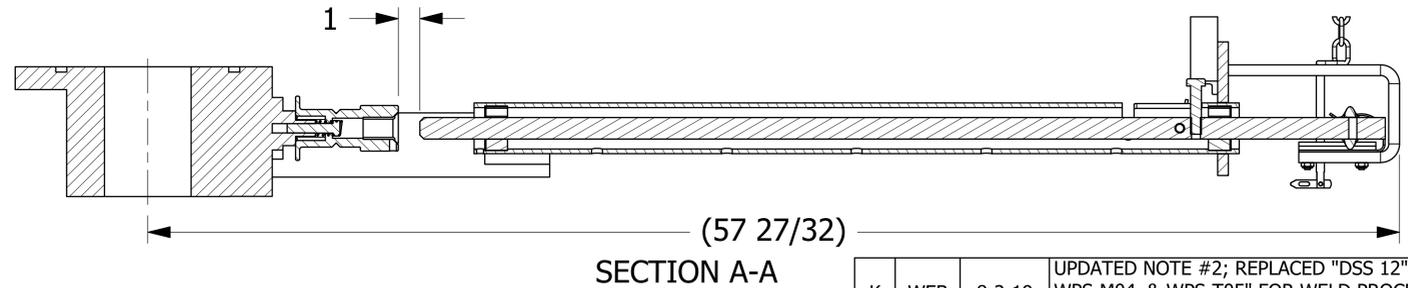
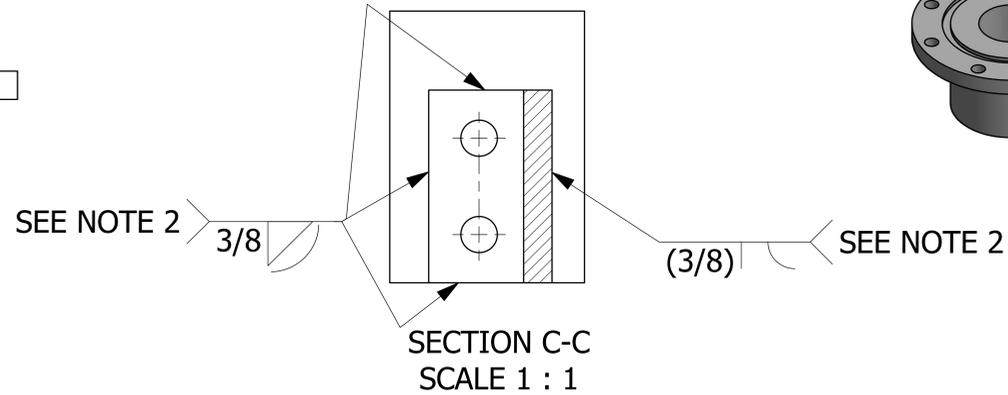
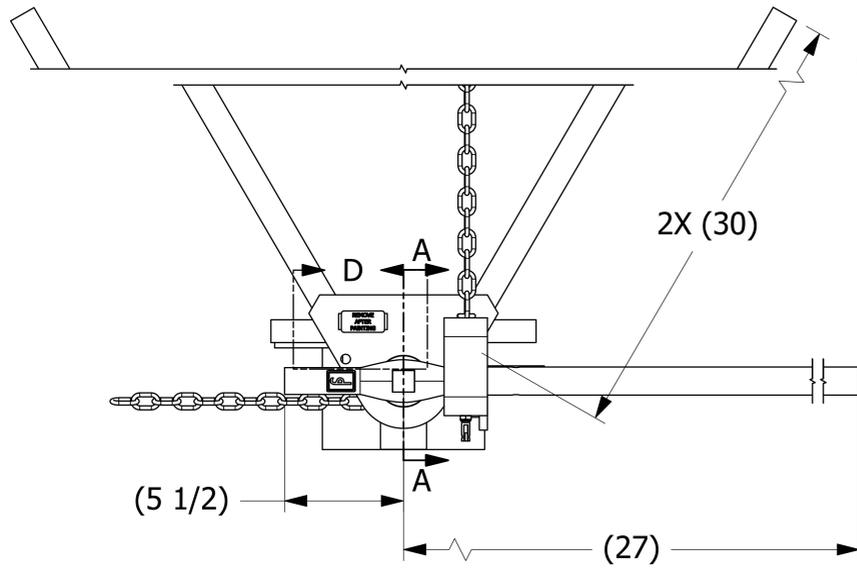
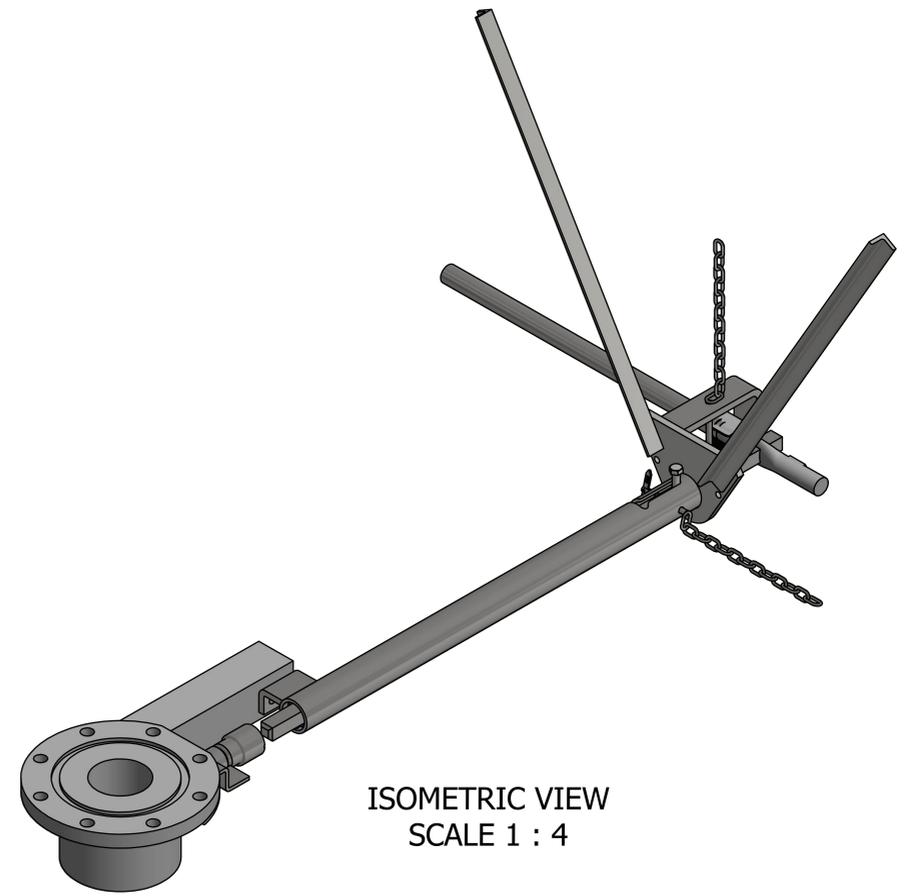
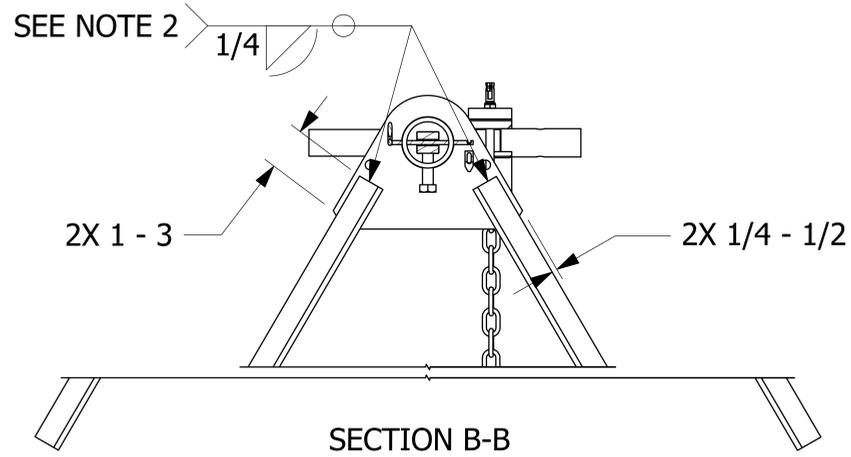
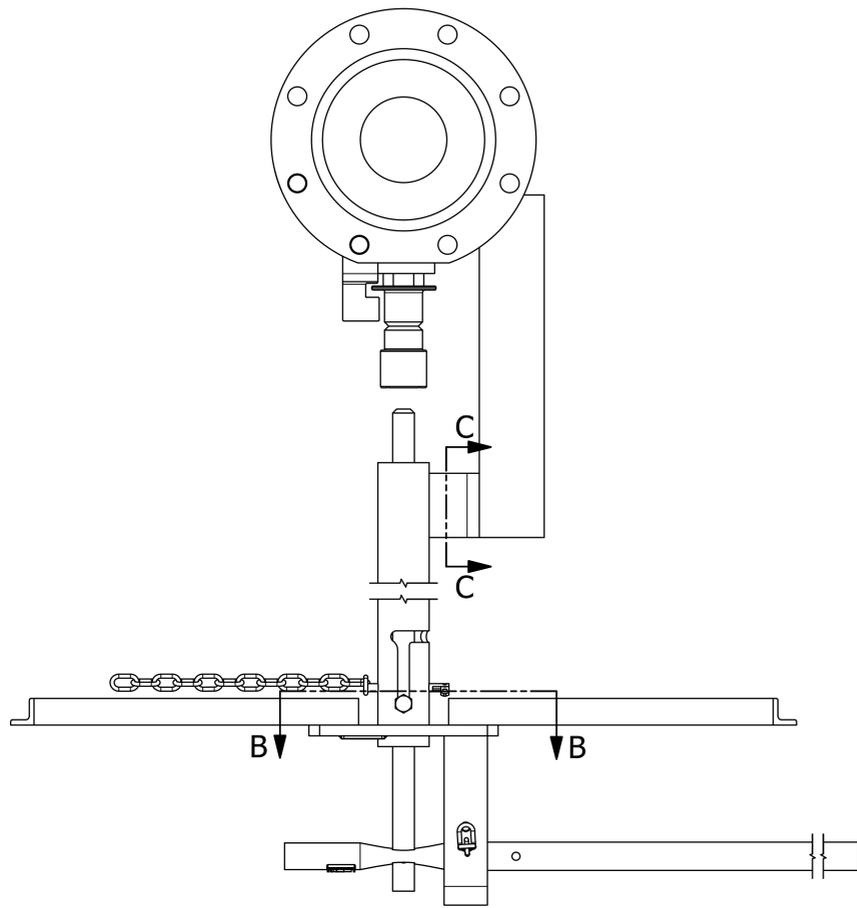
SALCO PRODUCTS, INC.

PART NAME: **SAFEGUARD™ BOV OPERATING SYSTEM**

MATERIAL: **SEE BOM**

PROJECT #: **140114T** SHEET #: **1 OF 2** SCALE: **1:3**

DRAWING #: **E39550** PART #: **BOVHKITCSM02**



Ø7/16" HOLE FOR CHAIN LINK ATTACHMENT

SEE NOTE 7

REV	BY	DATE	DESCRIPTION
K	WEB	8-2-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
J	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, SORTED BOM, UPDATED WELD NOTES
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A	RJP	7-22-14	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY: RJP	CHECKED BY: CHL	PROTOTYPE BY: RJP	PROTOTYPE DATE: 7/21/2014	APPROVED FOR PRODUCTION BY: CHL	PRODUCTION DATE: 7/22/2014
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SALCO PRODUCTS, INC.			
SAFEGUARD™ BOV OPERATING SYSTEM			
SEE BOM			
PROJECT #:	140114T	SHEET #:	2 OF 2
DRAWING #:	E39550	PART #:	BOVHKITCSM02
		SCALE:	1:3