

NO.	PART NAME	PART#	REQ'D	MATERIAL
1	SPRING 21/32"X2"	A38818	1	18-8 SS
2	STICKER	A41924	1	VINYL
3	ANGLE IRON 1 1/4" X 1 1/4" X 1/4"	B31012	2	CS
4	ANGLE 3" X 3" X 3/8"	B39133	1	CS
5	BOV ADAPTER JAMESBURY	B39388	1	CS
6	LOCKING BRACKET	B43831	1	304 SS
7	HANDLE EXTENSION ASSEMBLY	BOVHECS01	1	CS/SS
8	SAFEGUARD™ BOV DECAL	DBOV2224V01	1	VINYL
9	SPRING PIN 5/16" X 2"	SP74343	1	18-8 SS
10	TAG	TAGSS3	1	304 SS
11	FLAT WASHER 3/4" SAE (NOT SHOWN)	WASH34SAE	4	CS Z/P

IMPORTANT
SAFEGUARD™ BOTTOM OUTLET
VALVE OPERATING INSTRUCTIONS

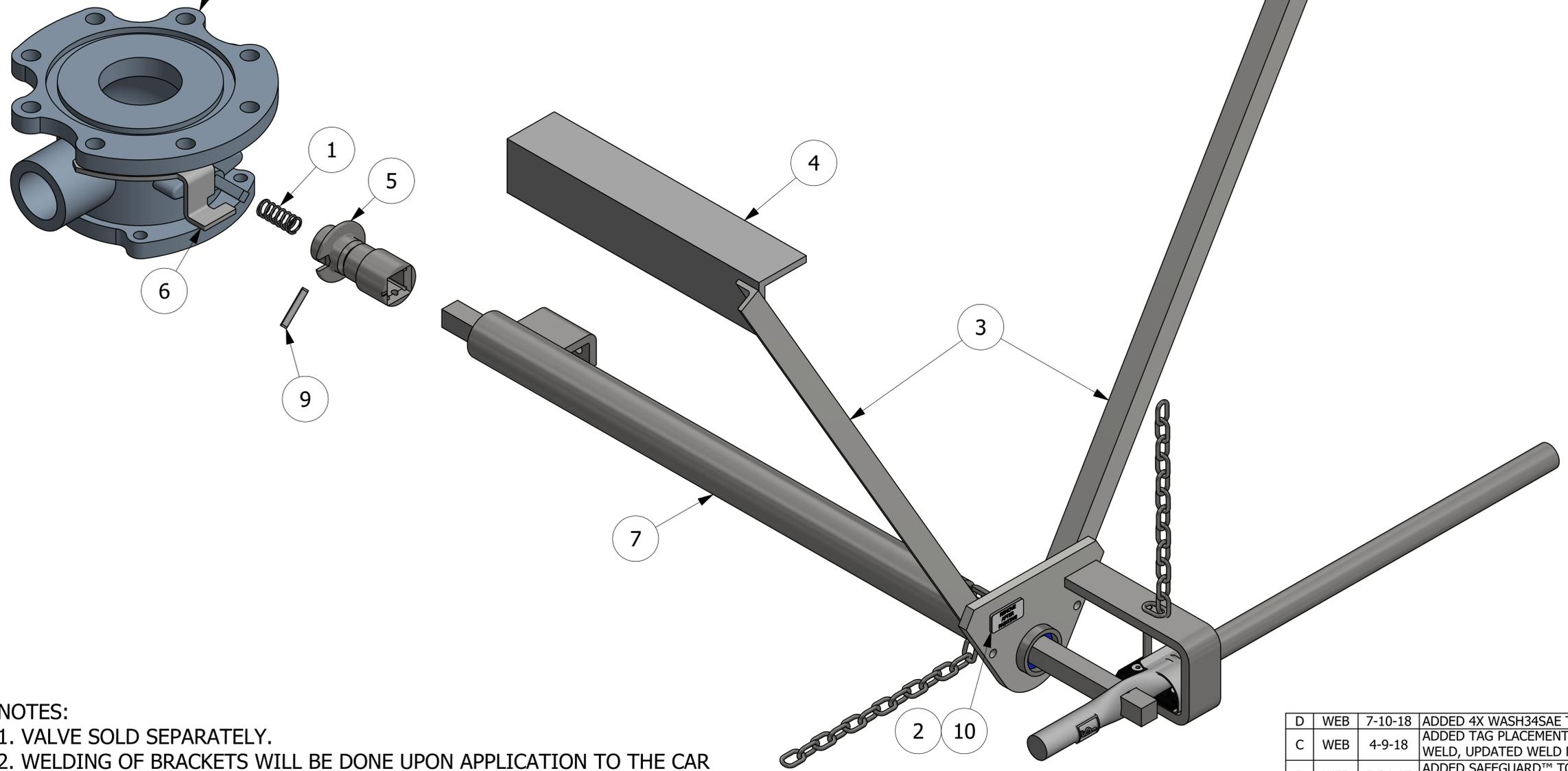
TO OPEN, REMOVE SEAL PINS, PUSH THE HANDLE INWARDS WHILE STILL IN CLOSED POSITION AND ROTATE CLOCKWISE.
PARA ABRIR, REMUEVA LOS PASADORES DE SEGURIDAD, EMPUJE LA MANDEA HACIA ADENTRO CUANDO ALIEN ESTE EN LA POSICION DE CIERRE Y GIRE HACIA LA DERECHA.

TO CLOSE, ROTATE THE HANDLE COUNTER CLOCKWISE AND PULL OUTWARD TO DISENGAGE. REAPPLY SEAL PINS.
PARA CERRAR, GIRE LA MANDEA HACIA LA IZQUIERDA Y EMPUJE HACIA AFUERA PARA DISENGACHAR. VUELVA A APLICAR LOS PASADORES DE SEGURIDAD.

NOTE:
EQUIPPED WITH 1" SOCKET.
NOTA:
EQUIPADO CON DADO DE 1".

WHEN BOTTOM OUTLET VALVE IS CLOSED THE ADAPTER MUST BE IN THIS POSITION.
CUANDO LA VALVULA DE DESCARGAS ESTE CERRADA, EL ADAPTADOR DEBE ESTAR EN ESTA POSICION.

JAMESBURY 5RET BOV



NOTES:

1. VALVE SOLD SEPARATELY.
2. WELDING OF BRACKETS WILL BE DONE UPON APPLICATION TO THE CAR IN ACCORDANCE WITH AWS D15.1.
3. IF REQUIRED, CUSTOMER TO CUT MOUNTING BRACKETS TO LENGTH/ANGLE UPON APPLICATION TO THE CAR.
4. ENGRAVE TAGSS3 WITH "SAFEGUARD™", "J10", AND DATE "**/**" (MONTH/YEAR). TEXT HEIGHT 1/4" MIN.
5. WELD TAGSS3 PER DSS 12 WELDING SPECIFICATIONS.
6. APPLY A41924 TO TAGSS3 AFTER IT HAS BEEN WELDED ON.
7. PATENT PENDING.

REV	BY	DATE	DESCRIPTION
D	WEB	7-10-18	ADDED 4X WASH34SAE TO BOM
C	WEB	4-9-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, UPDATED WELD NOTES
B	WEB	5-24-17	ADDED SAFEGUARD™ TO NOTE 5, UPDATED PART NAME, ADDED DSS 12 NOTE
A	RJP	6-9-16	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY:	CHL
X.XX: ±.03	CHECKED BY:	VD
X.XXX: ±.015	PROTOTYPE BY:	CHL
ANGULAR: ±1°	PROTOTYPE DATE:	6/8/2016
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	VD
THIRD ANGLE PROJECTION	PRODUCTION DATE:	6/9/2016

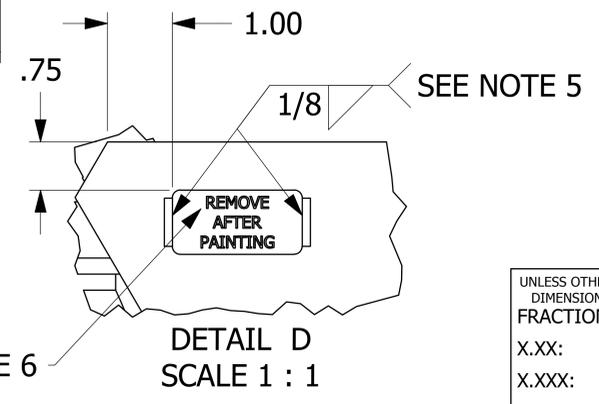
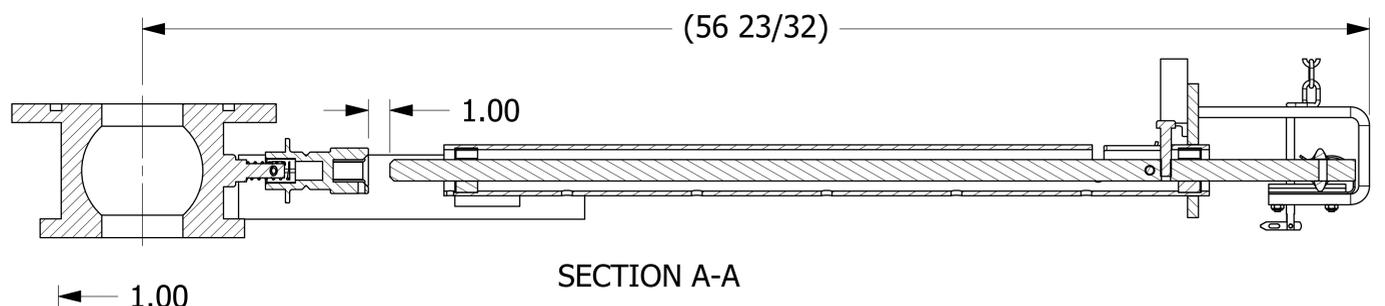
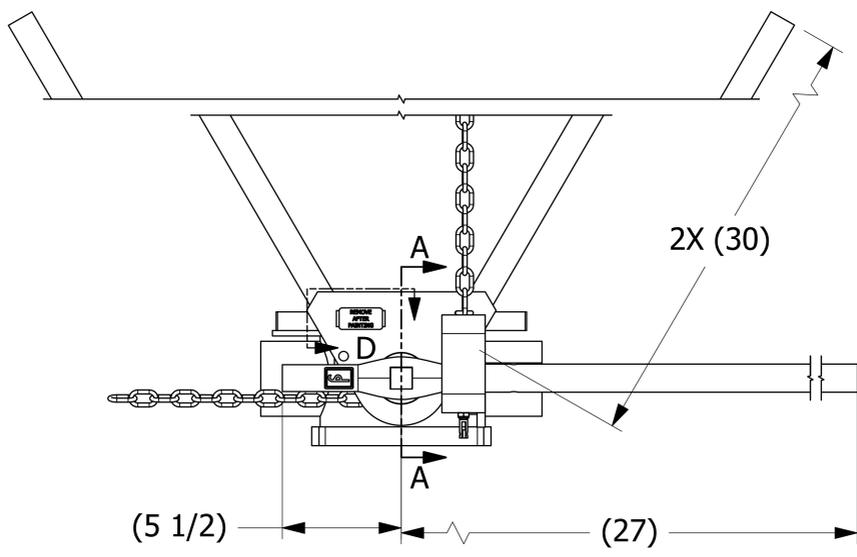
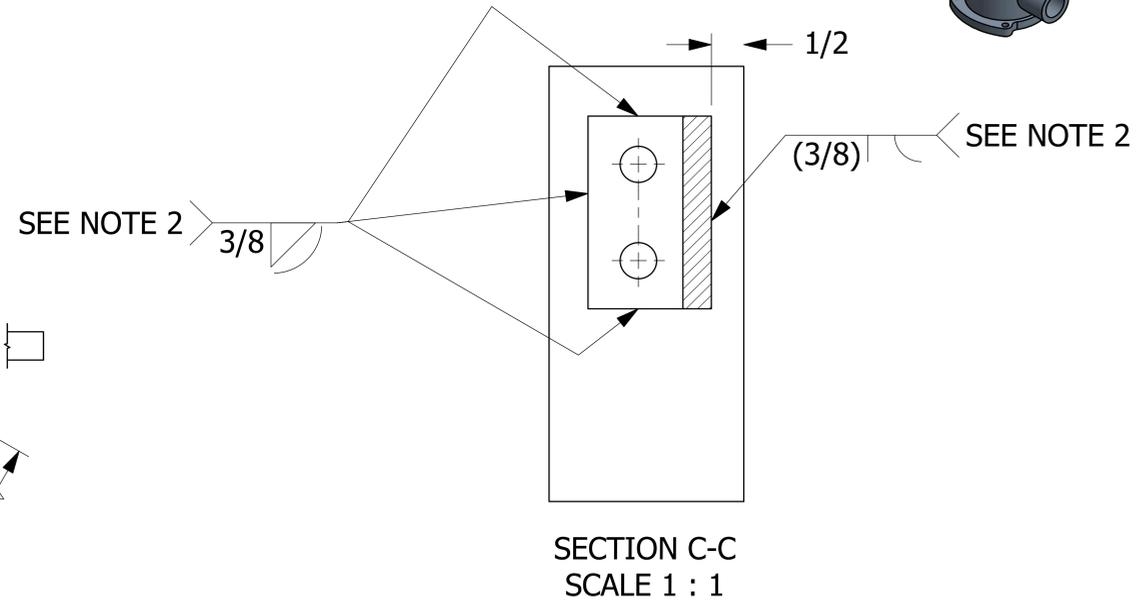
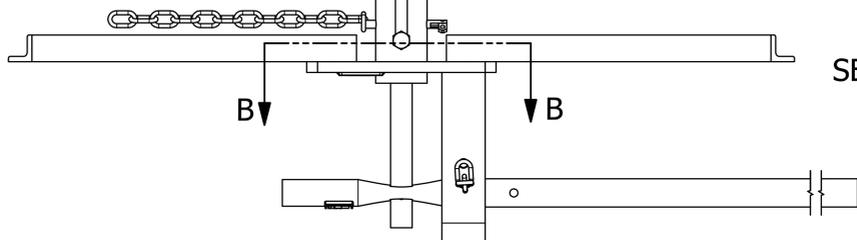
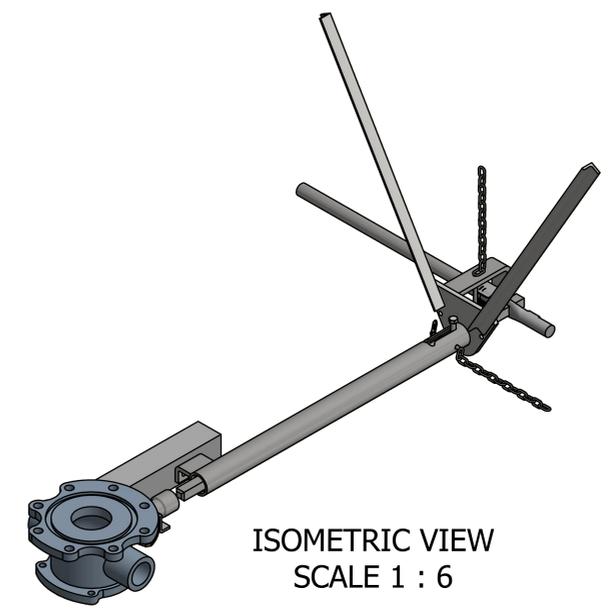
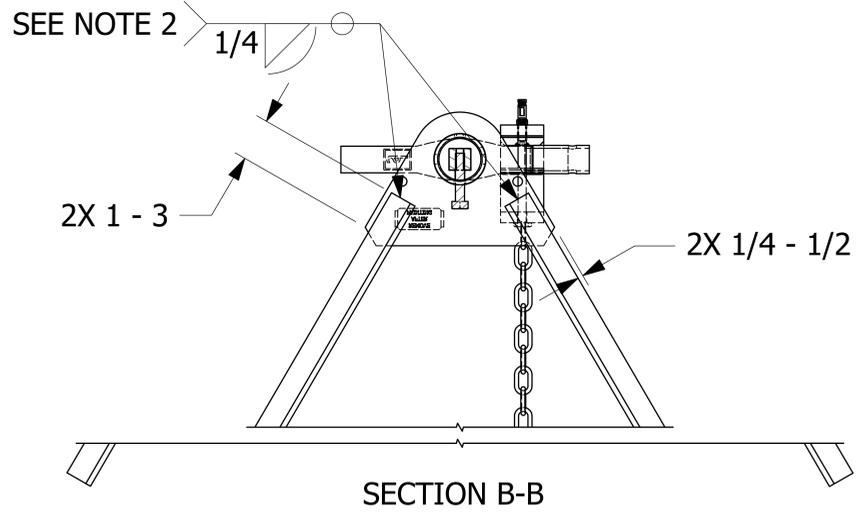
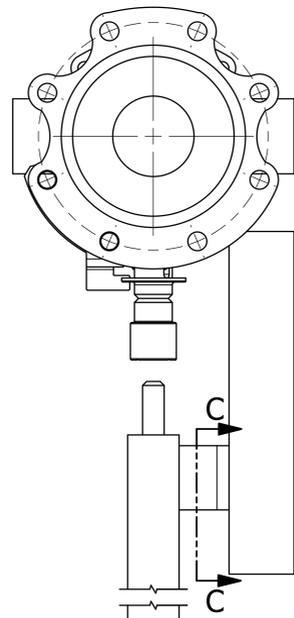
SALCO PRODUCTS, INC.

SAFEGUARD BOV OPERATING SYSTEM

MATERIAL: **SEE BOM**

PROJECT #: **140114T** SHEET #: **1 OF 2** SCALE: **1:3**

DRAWING #: **E43836** PART #: **BOVHKITCSJ10**



REV	BY	DATE	DESCRIPTION
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	CHECKED BY: VD
	PROTOTYPE BY: CHL
	PROTOTYPE DATE: 6/8/2016
	APPROVED FOR PRODUCTION BY: VD
	PRODUCTION DATE: 6/9/2016

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SAFEGUARD BOV OPERATING SYSTEM

MATERIAL: **SEE BOM**

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