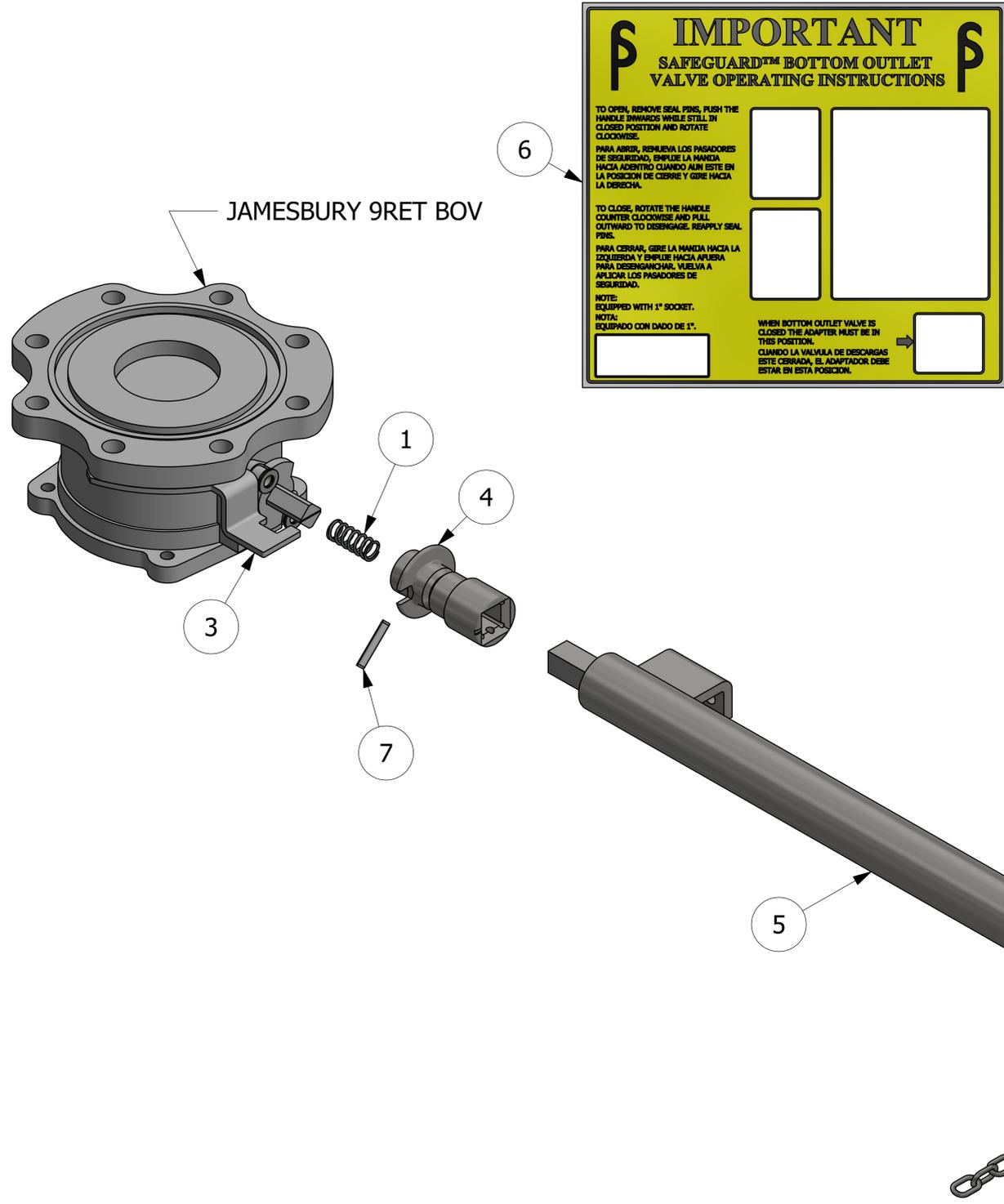


NO	PART NAME	PART#	REQ'D	MATERIAL
1	SPRING 21/32"X2"	A38818	1	18-8 SS
2	STICKER	A41924	1	VINYL
3	LOCKING BRACKET	B39167	1	304 SS
4	BOV ADAPTER JAMESBURY	B39388	1	CS
5	HANDLE EXTENSION ASSEMBLY	BOVHECS01	1	CS/SS
6	SAFEGUARD™ BOV DECAL	DBOV2224V01	1	VINYL
7	SPRING PIN 5/16" X 2"	SP74343	1	18-8 SS
8	TAG	TAGSS3	1	304 SS



NOTES:

1. VALVE SOLD SEPARATELY.
2. SEE DOCUMENTS WPS-M03, WPS-M04, & WPS-T05 FOR WELDING PROCEDURES.
3. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.
4. ENGRAVE TAGSS3 WITH "SAFEGUARD™", "J09", DATE "**/**" (MONTH/YEAR) AND PATENT NO. 10,274,101. TEXT HEIGHT 1/4" MIN.
5. APPLY A41924 TO TAGSS3 AFTER IT HAS BEEN WELDED ON.
6. PATENT NO. 10,274,101.

REV	BY	DATE	DESCRIPTION
C	WEB	7-29-19	REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
B	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, UPDATED WELD NOTES
A	JG	7-10-17	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY:	RJP
X.XX: ±.03	CHECKED BY:	VD
X.XXX: ±.015	PROTOTYPE BY:	RJP
ANGULAR: ±1°	PROTOTYPE DATE:	9/28/2015
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	EJF
THIRD ANGLE PROJECTION	PRODUCTION DATE:	7/10/2017

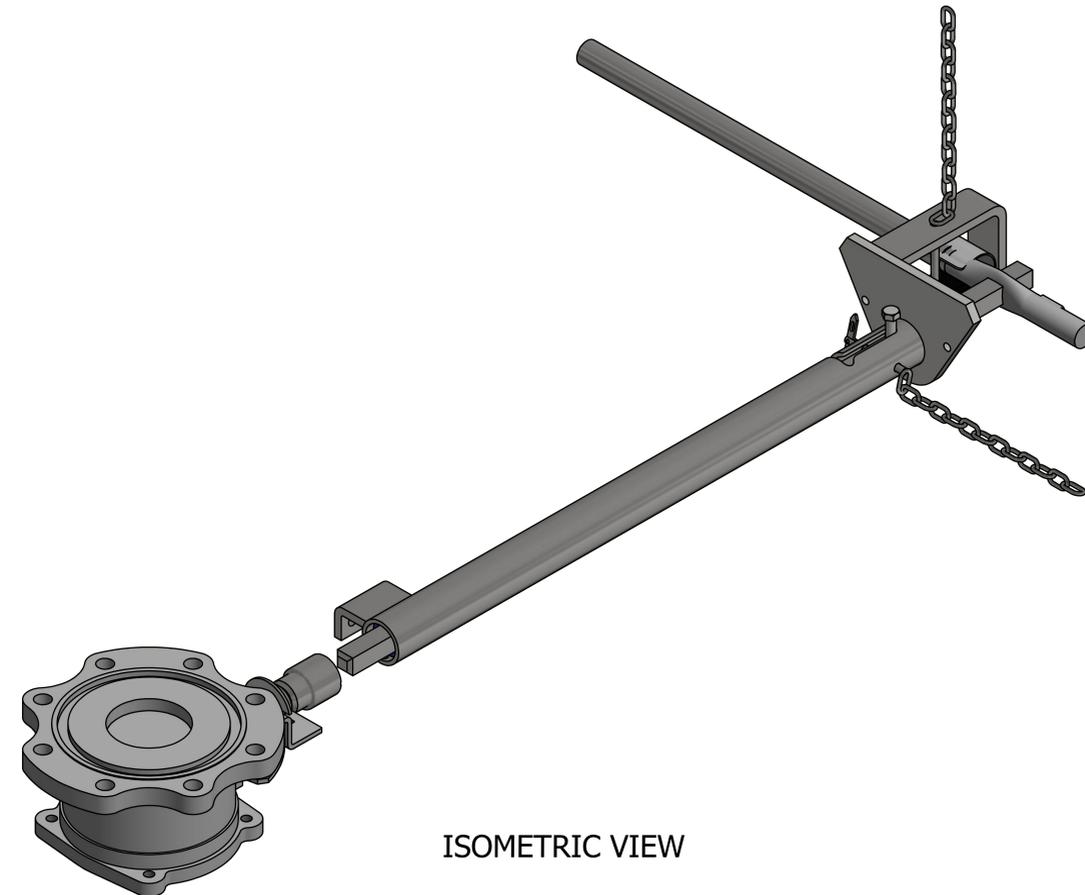
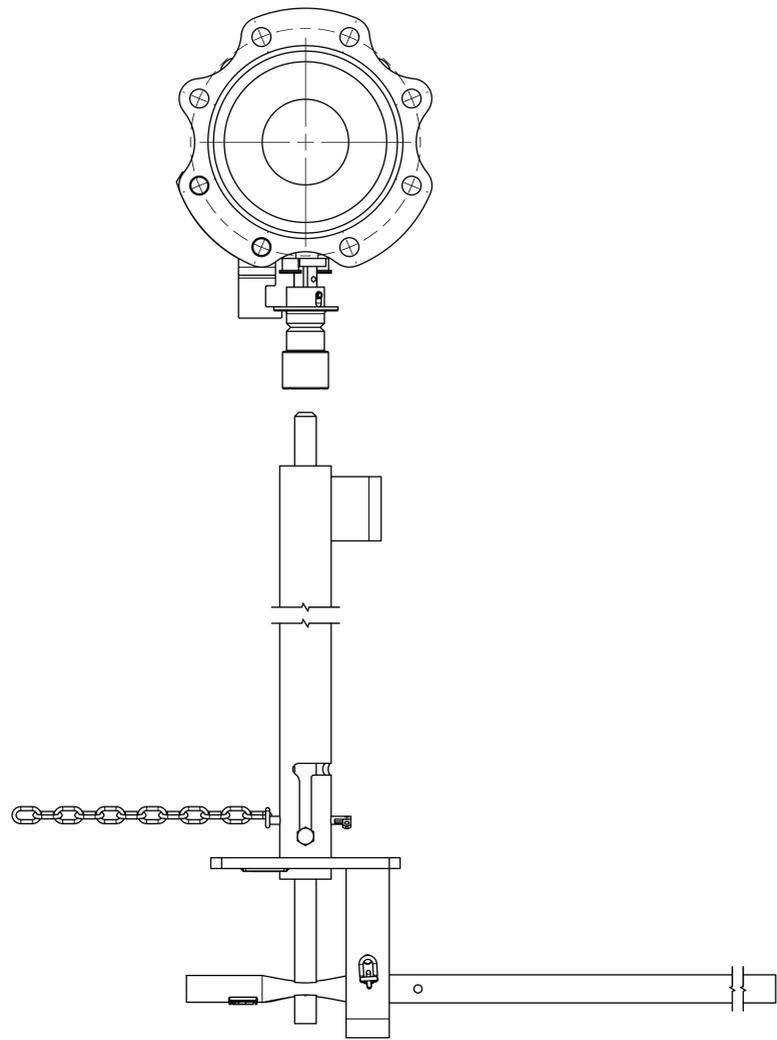
SALCO PRODUCTS, INC.

SAFEGUARD BOV OPERATING SYSTEM

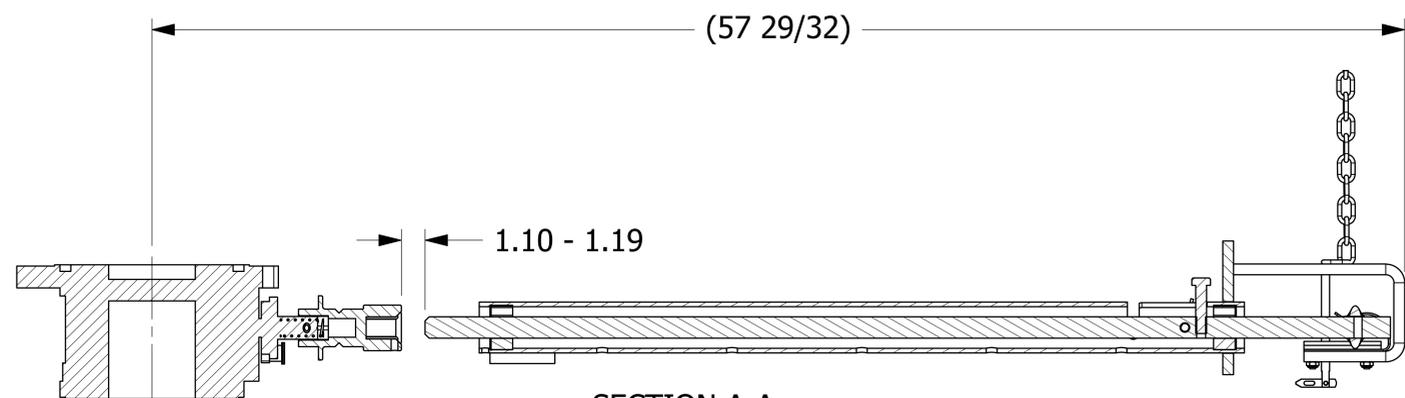
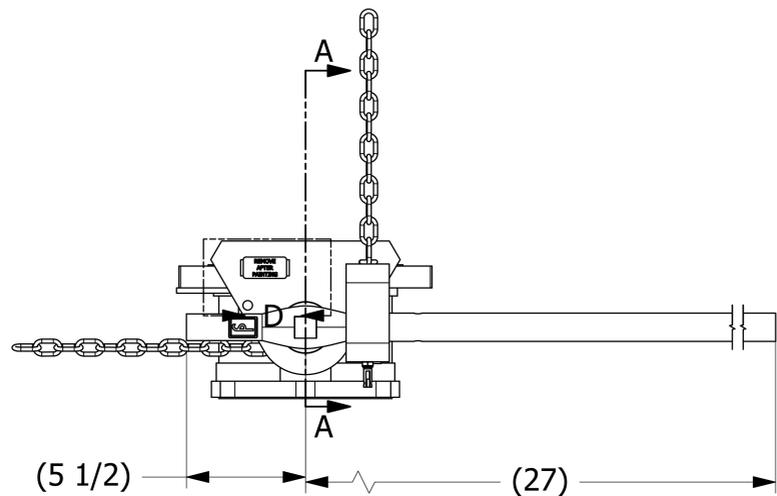
SEE BOM

PROJECT #: R1509281 SHEET #: 1 OF 2 SCALE: 1:3

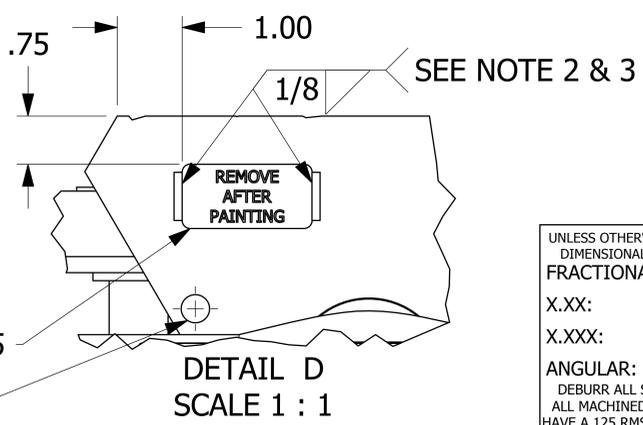
DRAWING #: **E42421** PART #: **BOVHKITCSJ09**



ISOMETRIC VIEW



SECTION A-A



DETAIL D
SCALE 1 : 1

Ø7/16" HOLE FOR CHAIN LINK ATTACHMENT

REV	BY	DATE	DESCRIPTION
C	WEB	7-29-19	REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
B	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, UPDATED WELD NOTES
A	JG	7-10-17	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	DRAWN BY: RJP
THIRD ANGLE PROJECTION	CHECKED BY: VD
	PROTOTYPE BY: RJP
	PROTOTYPE DATE: 9/28/2015
	APPROVED FOR PRODUCTION BY: EJF
	PRODUCTION DATE: 7/10/2017

SALCO PRODUCTS, INC.			
PART NAME: SAFEGUARD BOV OPERATING SYSTEM			
MATERIAL: SEE BOM			
PROJECT #:	R1509281	SHEET #:	2 OF 2
DRAWING #:	E42421	PART #:	BOVHKITCSJ09
		SCALE:	1:3