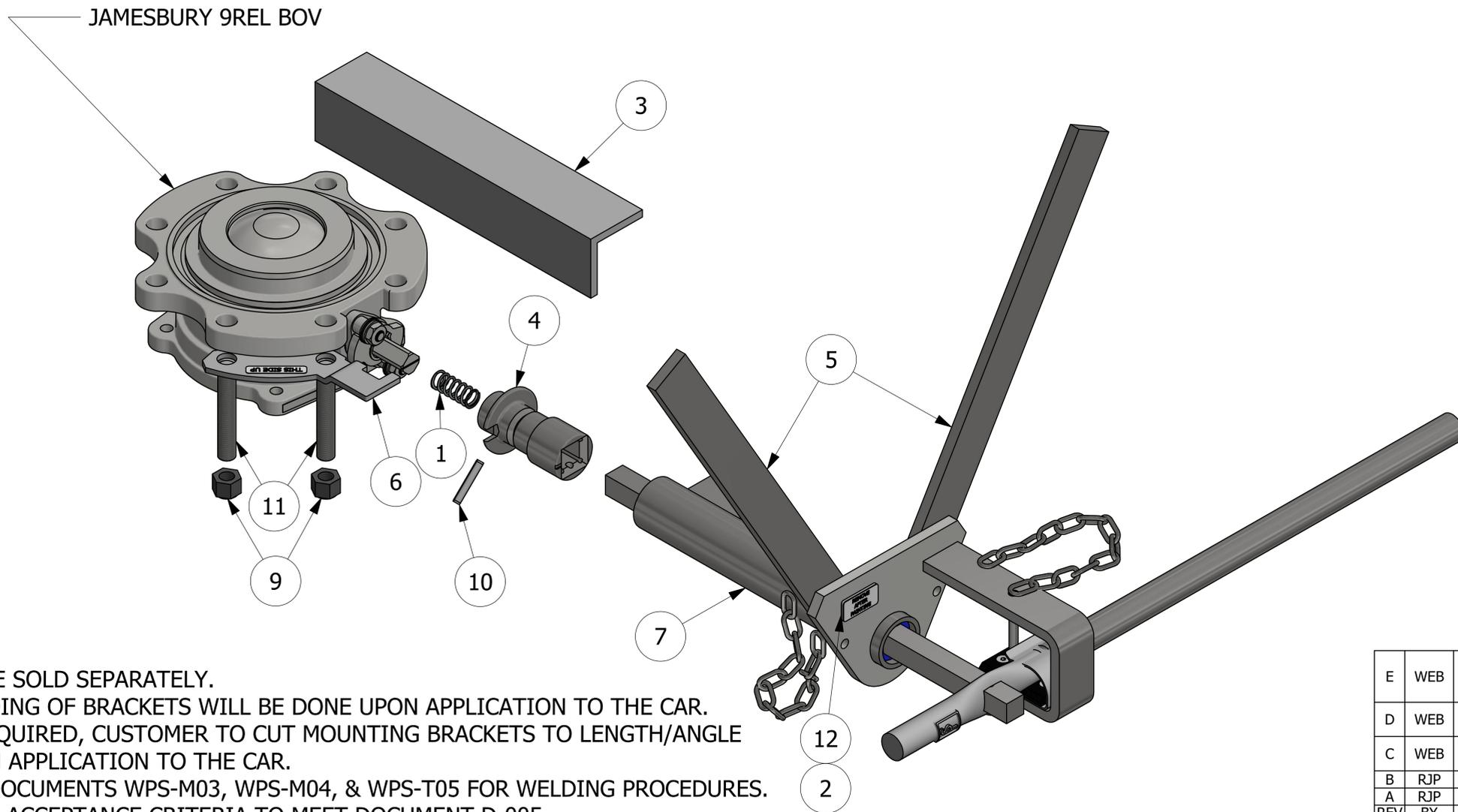
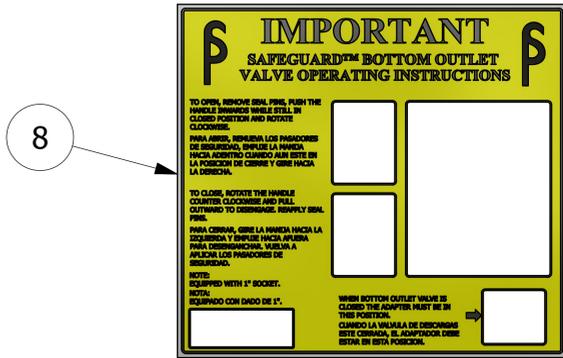


NO	PART NAME	PART#	REQ'D	MATERIAL
1	SPRING 21/32"X2"	A38818	1	18-8 SS
2	STICKER	A41924	1	VINYL
3	ANGLE 3" X 3" X 3/8"	B39133	1	CS
4	BOV ADAPTER JAMESBURY	B39388	1	CS
5	FLAT BAR 1/2"X2"X20"	B42170	2	CS
6	LOCKING BRACKET	B43545	1	304 SS
7	HANDLE EXTENSION ASSEMBLY	BOVHECS03	1	CS/SS
8	SAFEGUARD™ BOV DECAL	DBOV2224V01	1	VINYL
9	LOCK NUT 3/4"-10 UNC	LN0169783	2	CS Z/P NYLON
10	SPRING PIN 5/16" X 2"	SP74343	1	18-8 SS
11	STUD 3/4"-10X4 5/8"	STUD0738002	2	CS
12	TAG	TAGSS3	1	304 SS



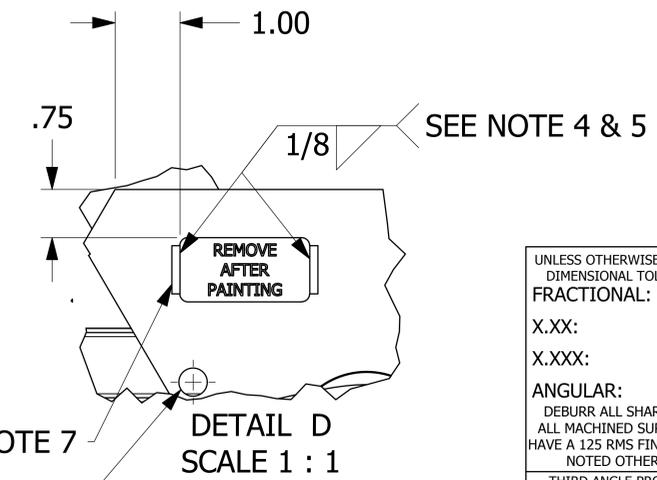
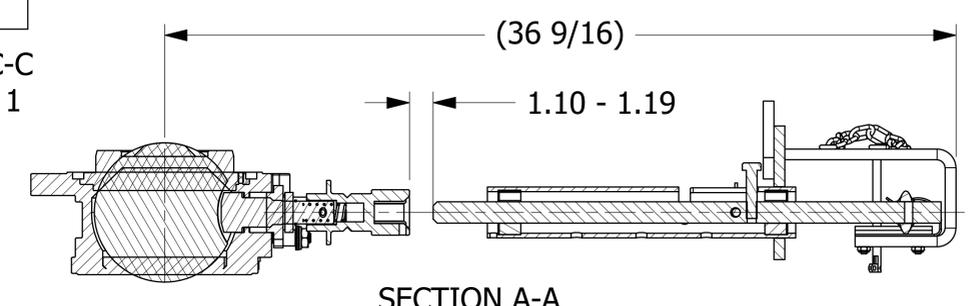
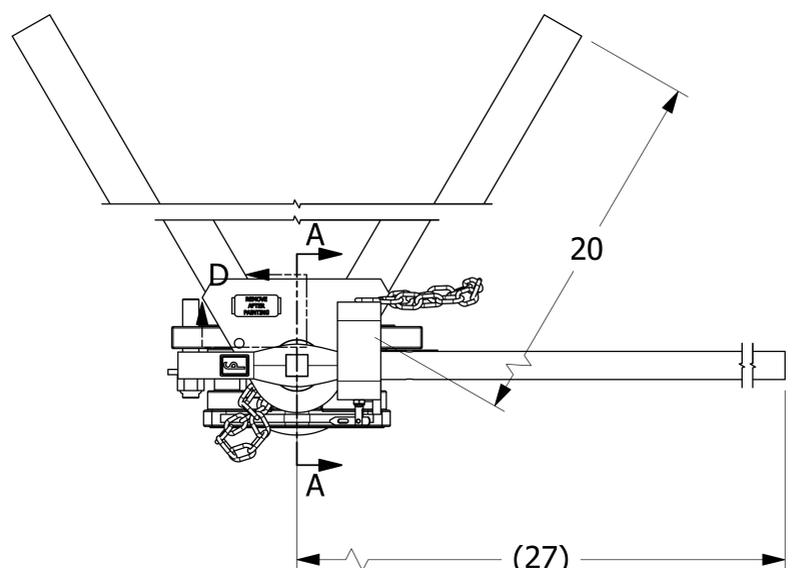
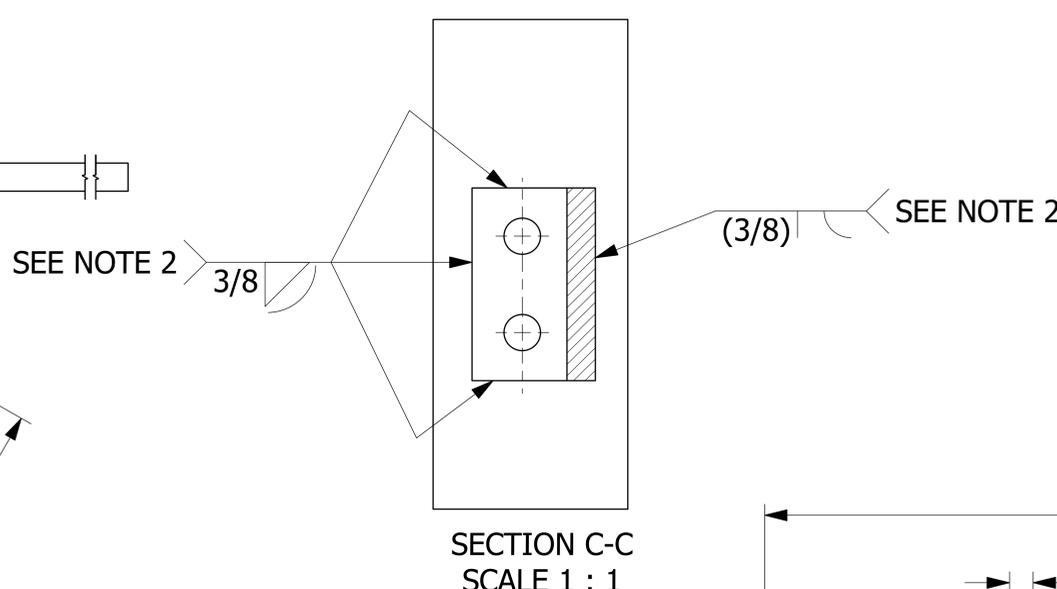
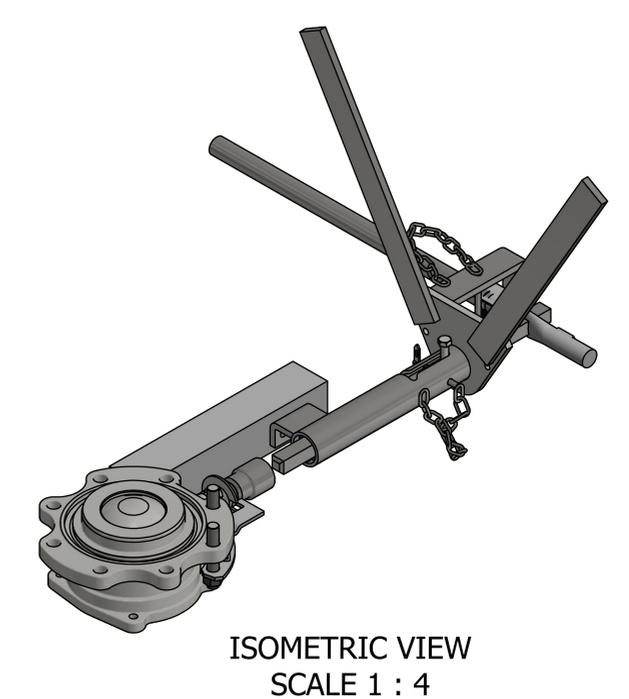
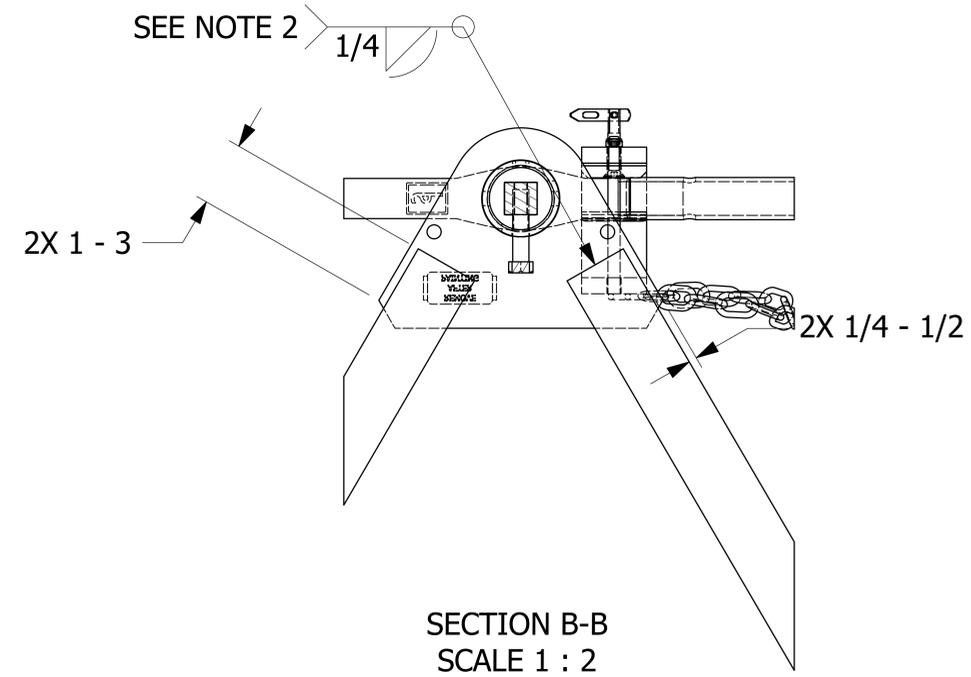
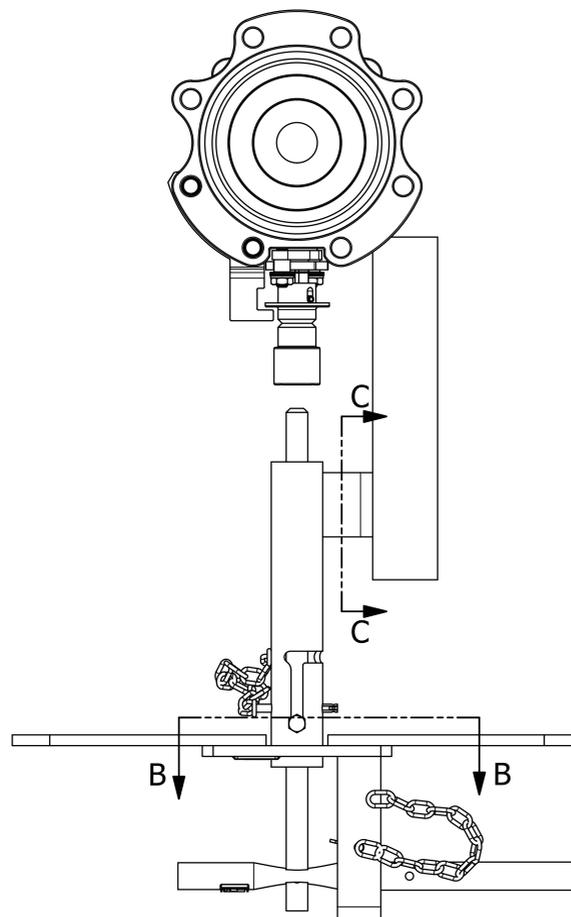
**NOTES:**

1. VALVE SOLD SEPARATELY.
2. WELDING OF BRACKETS WILL BE DONE UPON APPLICATION TO THE CAR.
3. IF REQUIRED, CUSTOMER TO CUT MOUNTING BRACKETS TO LENGTH/ANGLE UPON APPLICATION TO THE CAR.
4. SEE DOCUMENTS WPS-M03, WPS-M04, & WPS-T05 FOR WELDING PROCEDURES.
5. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.
6. ENGRAVE TAGSS3 WITH "SAFEGUARD™", "J07", DATE "\*\*/\*\*" (MONTH/YEAR) AND PATENT NO. 10,274,101. TEXT HEIGHT 1/4" MIN.
7. APPLY A41924 TO TAGSS3 AFTER IT HAS BEEN WELDED ON.
8. PATENT NO. 10,274,101.

REV	BY	DATE	DESCRIPTION
E	WEB	8-2-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
D	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, UPDATED WELD NOTES
C	WEB	5-24-17	ADDED SAFEGUARD™ TO NOTE 5, UPDATED PART NAME, ADDED DSS 12 NOTE
B	RJP	4-15-16	B43545 WAS B42173
A	RJP	4-6-16	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY:	RJP
X.XX: ±.03	CHECKED BY:	VD
X.XXX: ±.015	PROTOTYPE BY:	RJP
ANGULAR: ±1°	PROTOTYPE DATE:	8/25/2015
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	VD
THIRD ANGLE PROJECTION	PRODUCTION DATE:	2/23/2016

<b>SALCO PRODUCTS, INC.</b>			
<b>SAFEGUARD™ BOV OPERATING SYSTEM</b>			
SEE BOM			
PROJECT #:	140114T	SHEET #:	1 OF 2
DRAWING #:	E42175	PART #:	BOVHKITCSJ07
SCALE:	1:3		



E	WEB	8-2-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
D	WEB	4-6-18	ADDED TAG PLACEMENT DIMENSIONS, ADDED 1/8 TO TAG WELD, UPDATED WELD NOTES
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A	RJP	4-6-16	RELEASED FOR PRODUCTION
REV	BY	DATE	DESCRIPTION

VIEW 2  
SCALE 1 : 3

SECTION C-C  
SCALE 1 : 1

SECTION A-A

DETAIL D  
SCALE 1 : 1

Ø7/16" HOLE FOR CHAIN LINK ATTACHMENT

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES	DRAWN BY:	RJP
FRACTIONAL: ±1/16	CHECKED BY:	VD
X.XX: ±.03	PROTOTYPE BY:	RJP
X.XXX: ±.015	PROTOTYPE DATE:	8/25/2015
ANGULAR: ±1°	APPROVED FOR PRODUCTION BY:	VD
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	PRODUCTION DATE:	2/23/2016
THIRD ANGLE PROJECTION		

**SALCO PRODUCTS, INC.**

**SAFEGUARD™ BOV OPERATING SYSTEM**

MATERIAL: **SEE BOM**

PROJECT #: **140114T** SHEET #: **2 OF 2** SCALE: **1:3**

DRAWING #: **E42175** PART #: **BOVHKITCSJ07**