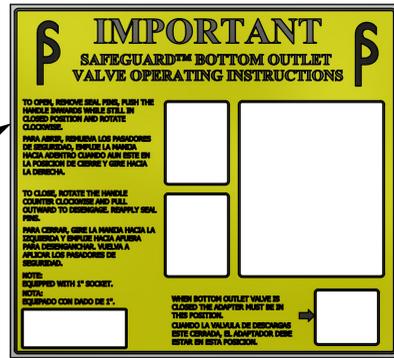
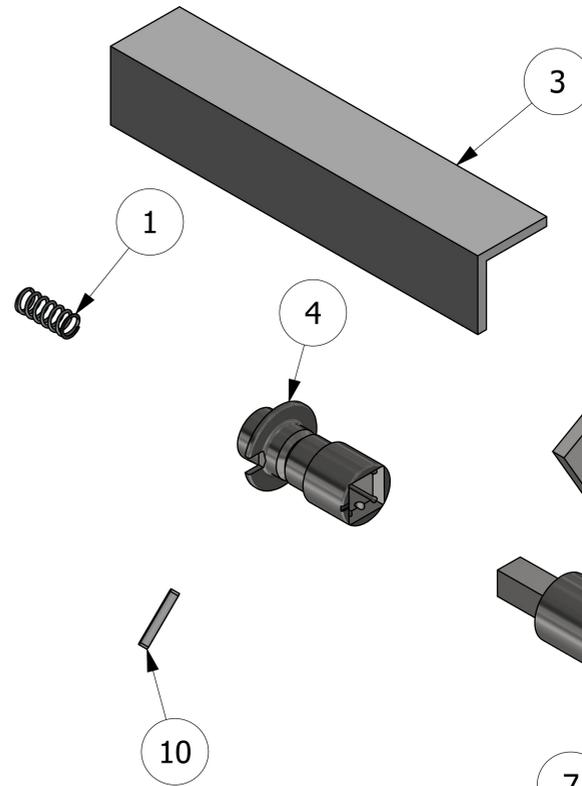
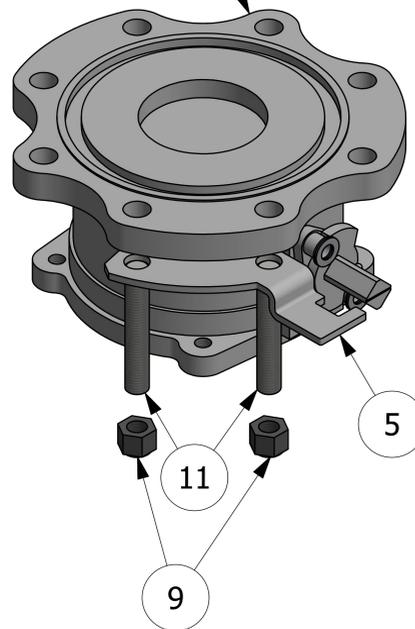


NO.	PART NAME	PART#	REQ'D	MATERIAL
1	SPRING 21/32"X2"	A38818	1	18-8 SS
2	STICKER	A41924	1	VINYL
3	ANGLE 3" X 3" X 3/8"	B39133	1	CS
4	BOV ADAPTER JAMESBURY	B39388	1	CS
5	LOCKING BRACKET	B40142	1	304 SS
6	FLAT BAR 1/2"X2"X20"	B42170	2	CS
7	HANDLE EXTENSION ASSEMBLY	BOVHECS03	1	CS/SS
8	BOV DECAL	DBOV2224V01	1	VINYL
9	LOCK NUT 3/4"-10 UNC	LN0169783	2	CS Z/P NYLON
10	SPRING PIN 5/16" X 2"	SP74343	1	18-8 SS
11	STUD 3/4"-10X4 5/8"	STUD0738002	2	CS
12	TAG	TAGSS3	1	304 SS



8

JAMESBURY 9RET BOV



- NOTES:
1. VALVE SOLD SEPARATELY.
 2. WELDING OF BRACKETS WILL BE DONE UPON APPLICATION TO THE CAR.
 3. IF REQUIRED, CUSTOMER TO CUT MOUNTING BRACKETS TO LENGTH/ANGLE UPON APPLICATION TO THE CAR.
 4. SEE DOCUMENTS WPS-M03, WPS-M04, WPS-T05 FOR WELDING PROCEDURES.
 5. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.
 6. ENGRAVE TAGSS3 WITH "SAFEGUARD™", "J06", DATE "***/**" (MONTH/YEAR) AND PATENT NO. 10,274,101. TEXT HEIGHT 1/4" MIN.
 7. APPLY A41924 TO TAGSS3 AFTER IT HAS BEEN WELDED ON.
 8. PATENT NO. 10,274,101.

REV	BY	DATE	DESCRIPTION
E	WEB	7-3-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
D	WEB	4-4-18	ADDED TAG PLACEMENT DIMENSIONS, SORTED BOM, UPDATED NOTES & WELD SYMBOLS
C	CHL	2-12-18	ADDED WELD SIZE TO THE WELD SYMBOL IN DETAIL D
B	WEB	5-10-17	ADDED SAFEGUARD™ TO NOTE 5 AND UPDATED PART NAME
A	RJP	2-4-16	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16	DRAWN BY:	RJP
X.XX: ±.03	CHECKED BY:	VD
X.XXX: ±.015	PROTOTYPE BY:	RJP
ANGULAR: ±1°	PROTOTYPE DATE:	8/20/2015
DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.	APPROVED FOR PRODUCTION BY:	VD
THIRD ANGLE PROJECTION	PRODUCTION DATE:	2/4/2016

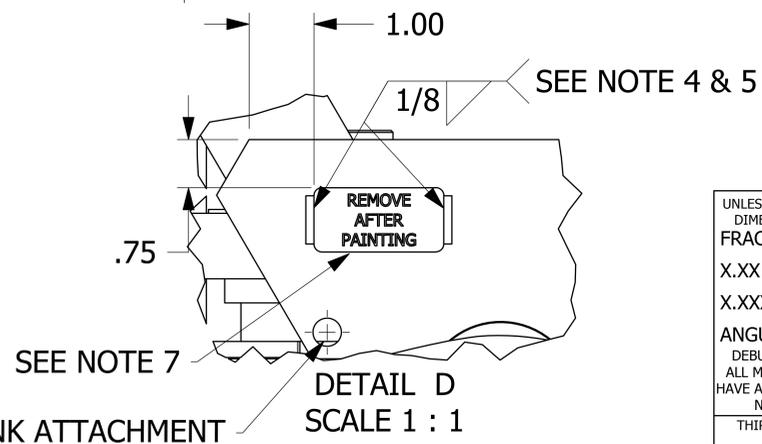
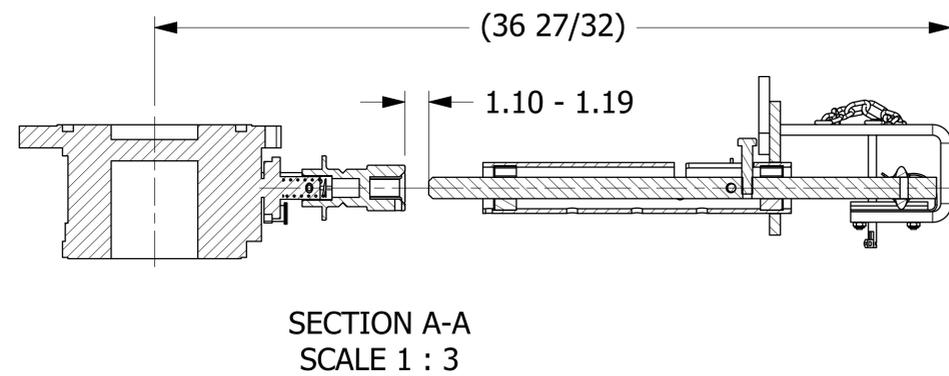
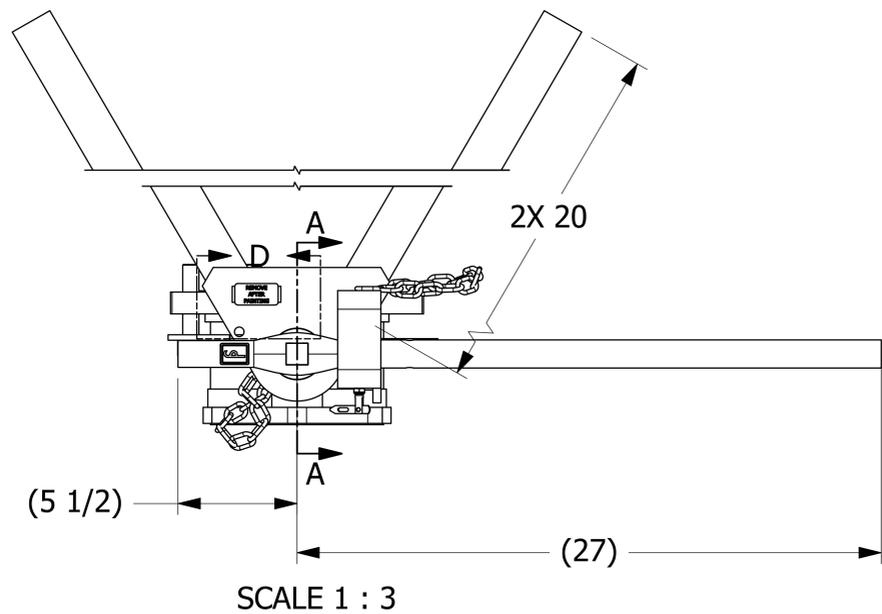
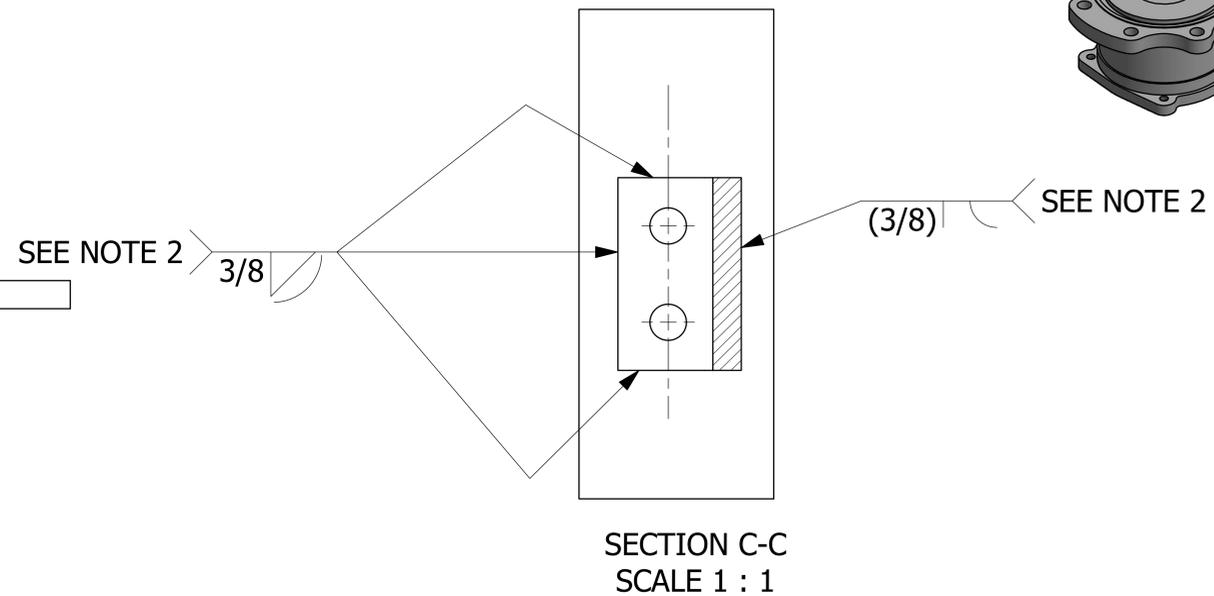
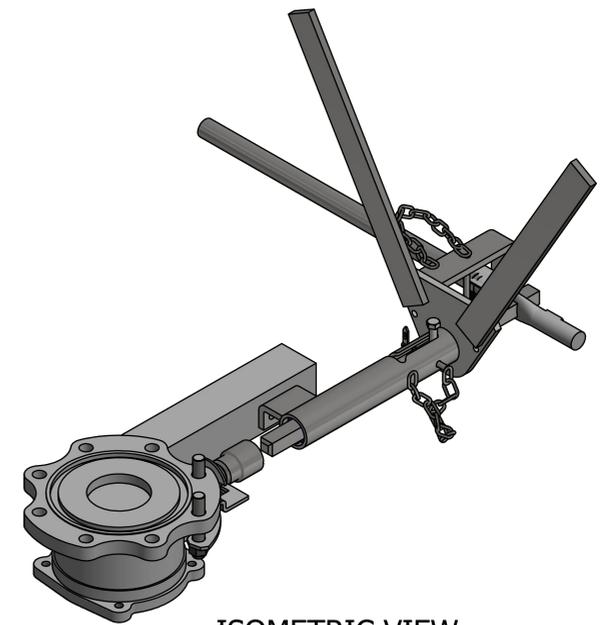
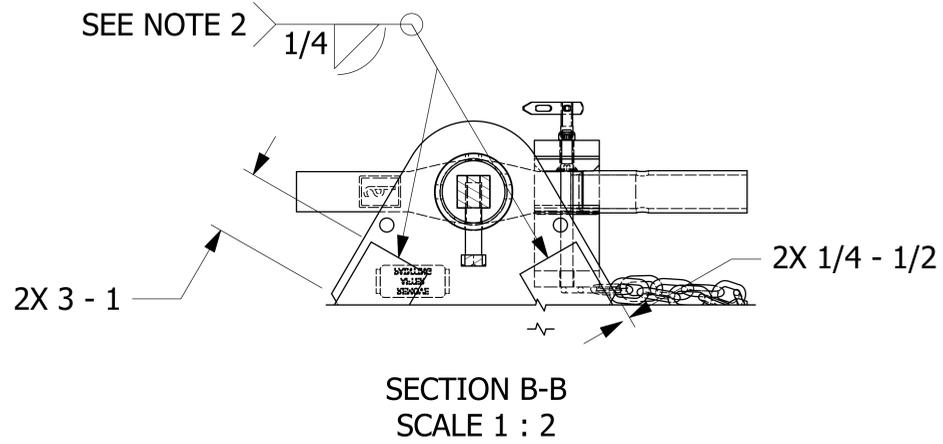
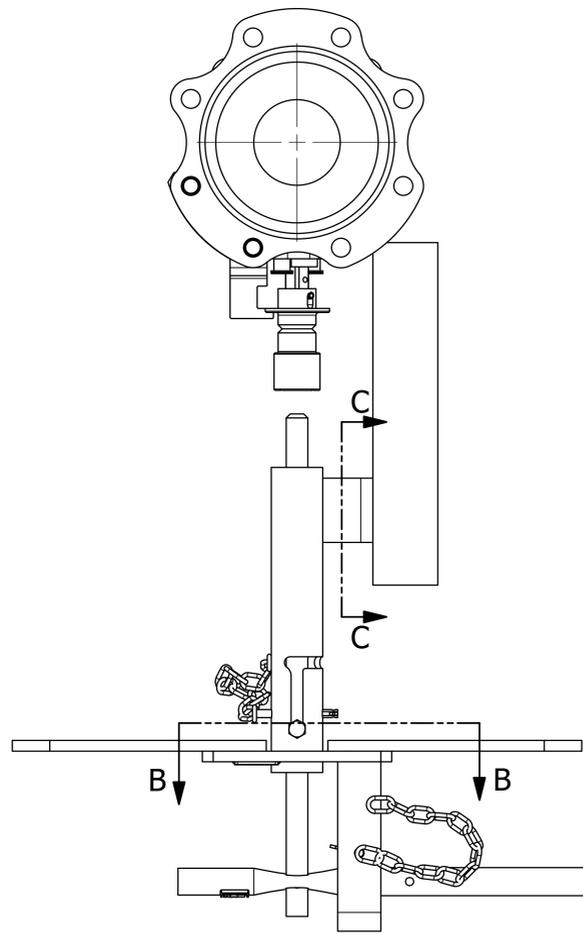
SALCO PRODUCTS, INC.

SAFEGUARD™ BOV OPERATING SYSTEM

MATERIAL: **SEE BOM**

PROJECT #: **140114T** SHEET #: **1 OF 2** SCALE: **1:2**

DRAWING #: **E42137** PART #: **BOVHKITCSJ06**



REV	BY	DATE	DESCRIPTION
E	WEB	7-3-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
D	WEB	4-4-18	ADDED TAG PLACEMENT DIMENSIONS, SORTED BOM, UPDATED NOTES & WELD SYMBOLS
C	CHL	2-12-18	ADDED WELD SIZE TO THE WELD SYMBOL IN DETAIL D
B	WEB	5-10-17	ADDED SAFEGUARD™ TO NOTE 5 AND UPDATED PART NAME
A	RJP	2-4-16	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY: RJP	CHECKED BY: VD	PROTOTYPE BY: RJP	PROTOTYPE DATE: 8/20/2015	APPROVED FOR PRODUCTION BY: VD	PRODUCTION DATE: 2/4/2016
--	------------------	-------------------	----------------------	------------------------------	-----------------------------------	------------------------------

SALCO PRODUCTS, INC.			
PART NAME: SAFEGUARD™ BOV OPERATING SYSTEM			
MATERIAL: SEE BOM			
PROJECT #:	140114T	SHEET #:	2 OF 2
DRAWING #:	E42137	PART #:	BOVHKITCSJ06
SCALE: 1:2			