

NO.	PART NAME	PART#	REQ'D	MATERIAL
1	SPRING 21/32"X2"	A38818	1	18-8 SS
2	STICKER	A41924	1	VINYL
3	ANGLE IRON 1 1/4" X 1 1/4" X 1/4"	B31012	2	CS
4	ANGLE 3" X 3" X 3/8"	B39133	1	CS
5	LOCKING BRACKET	B39167	1	304 SS
6	BOV ADAPTER JAMESBURY	B40367	1	304 SS
7	HANDLE EXTENSION ASSEMBLY	BOVHECS03	1	CS/SS
8	SAFEGUARD™ BOV DECAL	DBOV2224V01	1	VINYL
9	SPRING PIN 5/16" X 2"	SP74343	1	18-8 SS
10	TAG	TAGSS3	1	304 SS

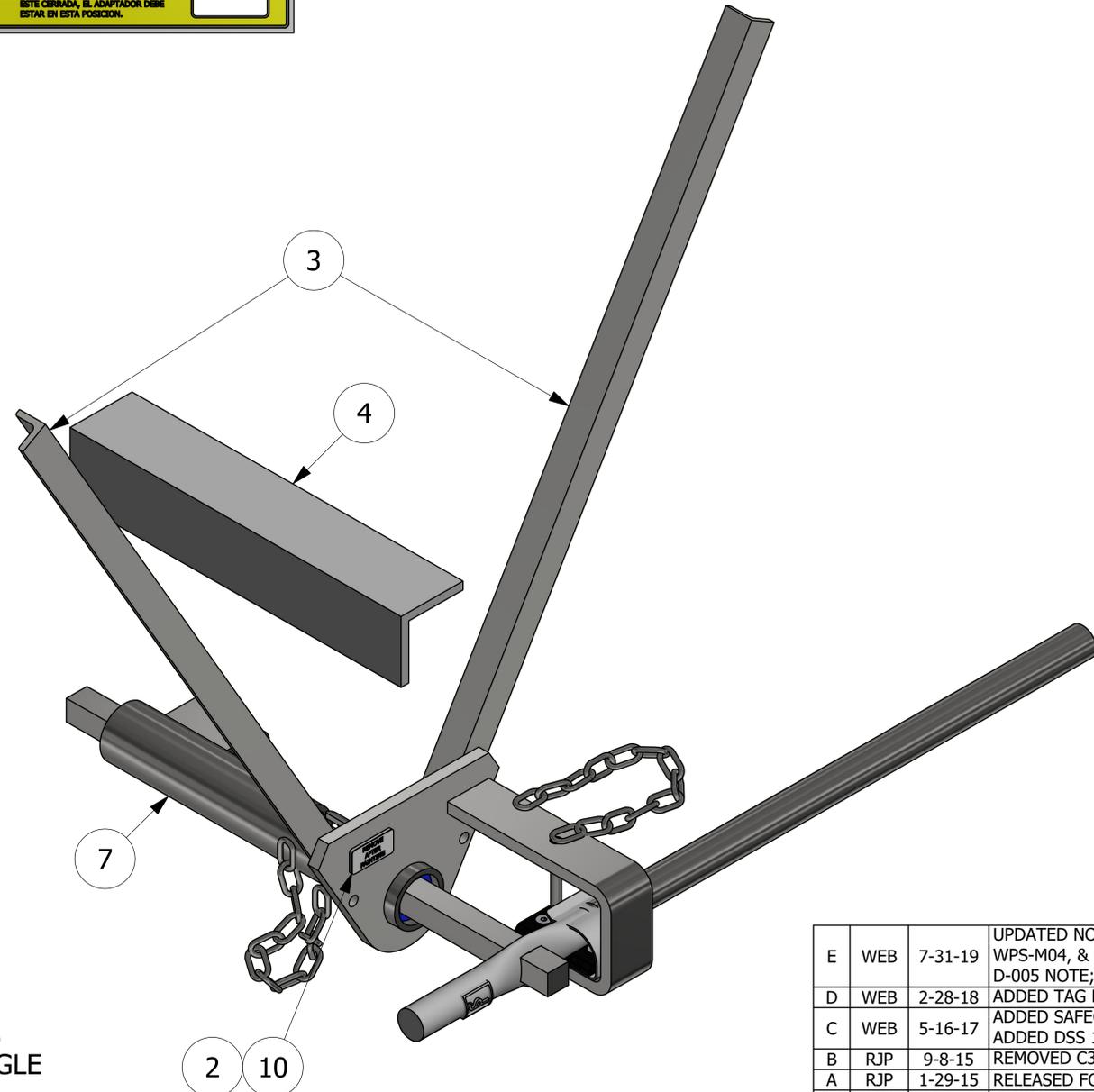
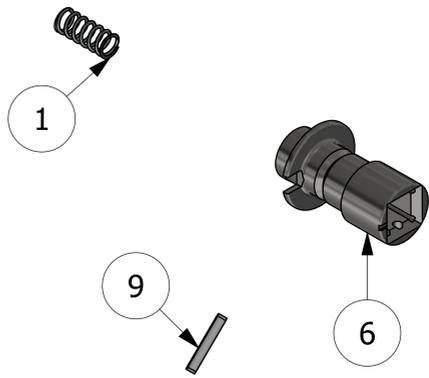
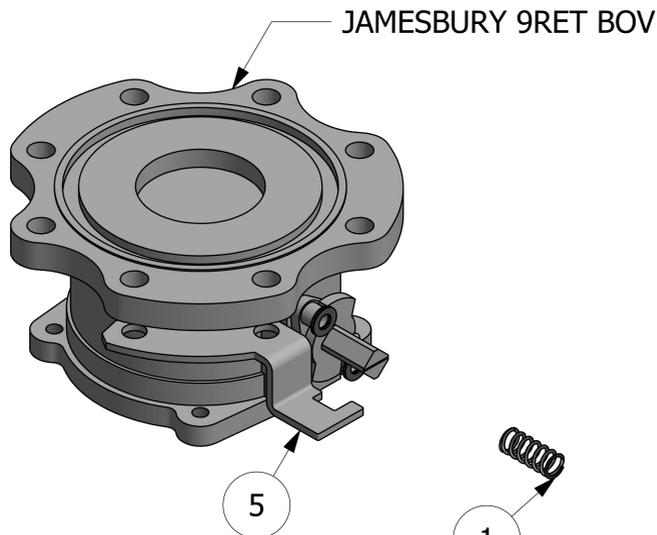
**IMPORTANT**  
SAFEGUARD™ BOTTOM OUTLET  
VALVE OPERATING INSTRUCTIONS

TO OPEN, REMOVE SEAL PINS, PUSH THE HANDLE INWARDS WHILE STILL IN CLOSED POSITION AND ROTATE CLOCKWISE.  
PARA ABRIR, REMUEVA LOS PASADORES DE SEGURIDAD, EMPUJE LA MANCILLA HACIA ADENTRO CUANDO AUN ESTE EN LA POSICION DE CIERRE Y GIRE HACIA LA DERECHA.

TO CLOSE, ROTATE THE HANDLE COUNTER CLOCKWISE AND PULL OUTWARD TO DESENGAGE, REAPPLY SEAL PINS.  
PARA CERRAR, GIRE LA MANCILLA HACIA LA IZQUIERDA Y EMPUJE HACIA AFUERA PARA DESENGANCHAR, VUELVA A APLICAR LOS PASADORES DE SEGURIDAD.

NOTE:  
EQUIPPED WITH 1" SOCKET.  
NOTA:  
EQUIPADO CON DADO DE 1".

WHEN BOTTOM OUTLET VALVE IS CLOSED THE ADAPTER MUST BE IN THIS POSITION.  
CUANDO LA VALVULA DE DESCARGAS ESTE CERRADA, EL ADAPTADOR DEBE ESTAR EN ESTA POSICION.



- NOTES:**
1. VALVE SOLD SEPARATELY.
  2. WELDING OF BRACKETS WILL BE DONE UPON APPLICATION TO THE CAR.
  3. IF REQUIRED, CUSTOMER TO CUT MOUNTING BRACKETS TO LENGTH/ANGLE UPON APPLICATION TO THE CAR.
  4. SEE DOCUMENTS WPS-M03, WPS-M04, & WPS-T05 FOR WELDING PROCEDURES.
  5. WELD ACCEPTANCE CRITERIA TO MEET DOCUMENT D-005.
  6. ENGRAVE TAGSS3 WITH "SAFEGUARD™", "J02S", DATE "\*\*/\*/\*" (MONTH/YEAR) AND PATENT NO. 10,274,101. TEXT HEIGHT 1/4" MIN.
  7. APPLY A41924 TO TAGSS3 AFTER IT HAS BEEN WELDED ON.
  8. PATENT NO. 10,274,101.

REV	BY	DATE	DESCRIPTION
E	WEB	7-31-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
D	WEB	2-28-18	ADDED TAG PLACEMENT DIMENSIONS, SORTED BOM
C	WEB	5-16-17	ADDED SAFEGUARD™ TO NOTE 5, UPDATED PART NAME, ADDED DSS 12 NOTE, UPDATED DECAL & BOM
B	RJP	9-8-15	REMOVED C39211, ADDED TAGSS3 & A41924
A	RJP	1-29-15	RELEASED FOR PRODUCTION

UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: ±1/16 X.XX: ±.03 X.XXX: ±.015 ANGULAR: ±1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE. THIRD ANGLE PROJECTION	DRAWN BY: RJP
	CHECKED BY: VD
	PROTOTYPE BY: RJP
	PROTOTYPE DATE: 11/25/2014
	APPROVED FOR PRODUCTION BY: VD
	PRODUCTION DATE: 1/29/2015

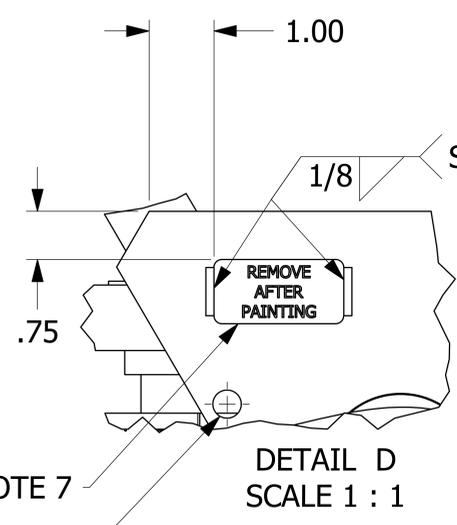
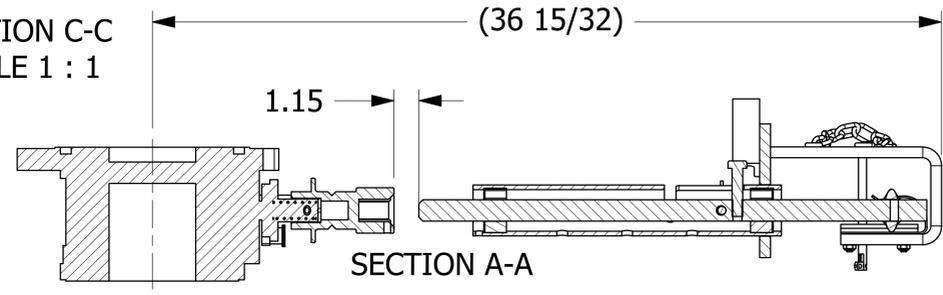
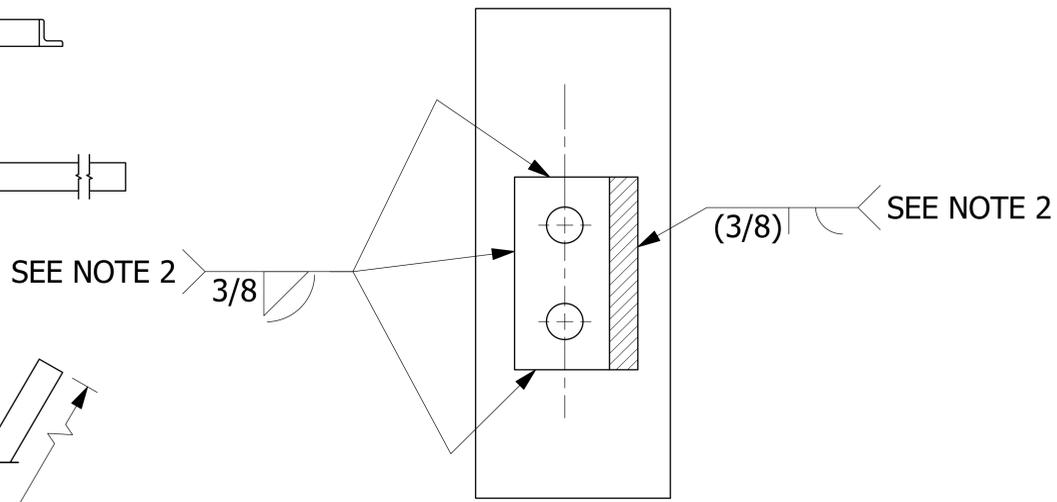
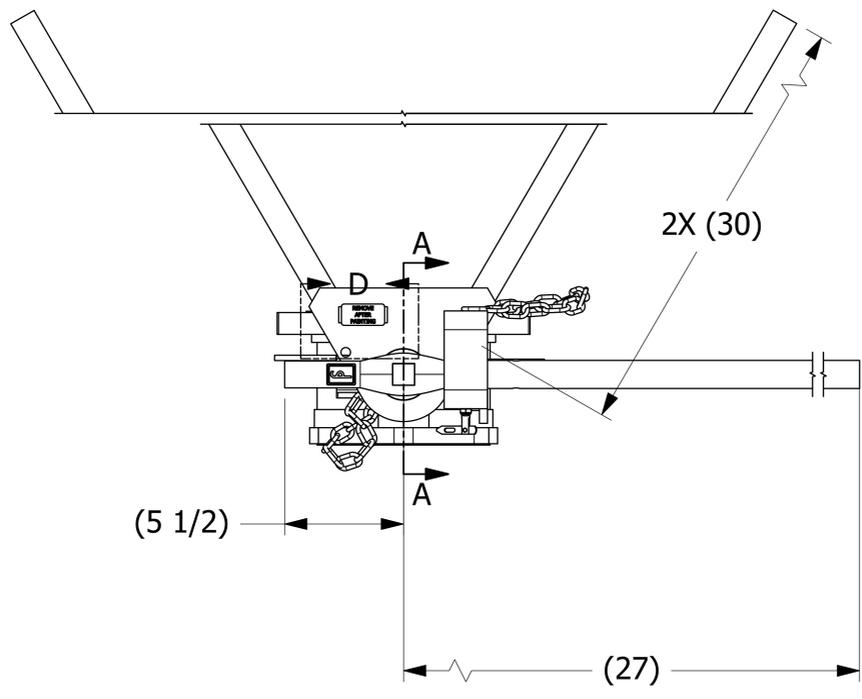
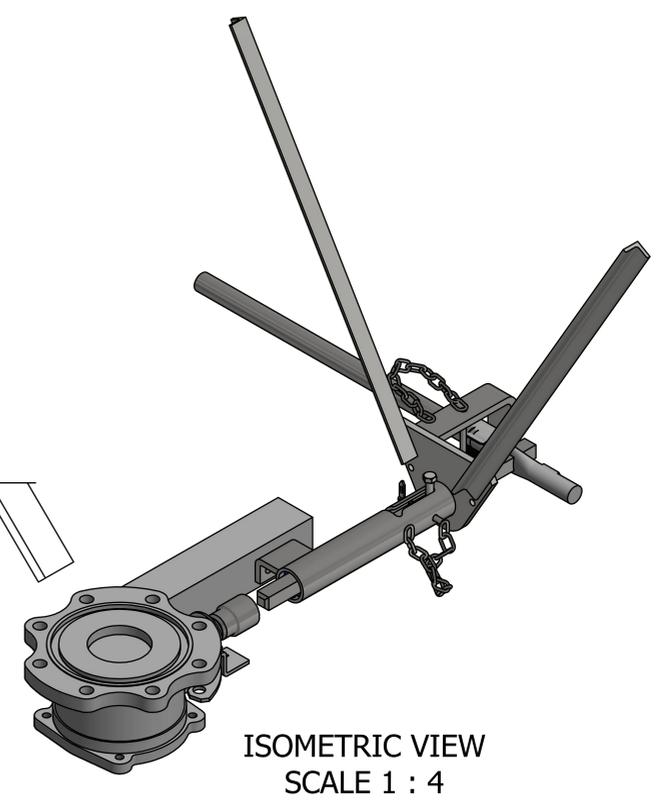
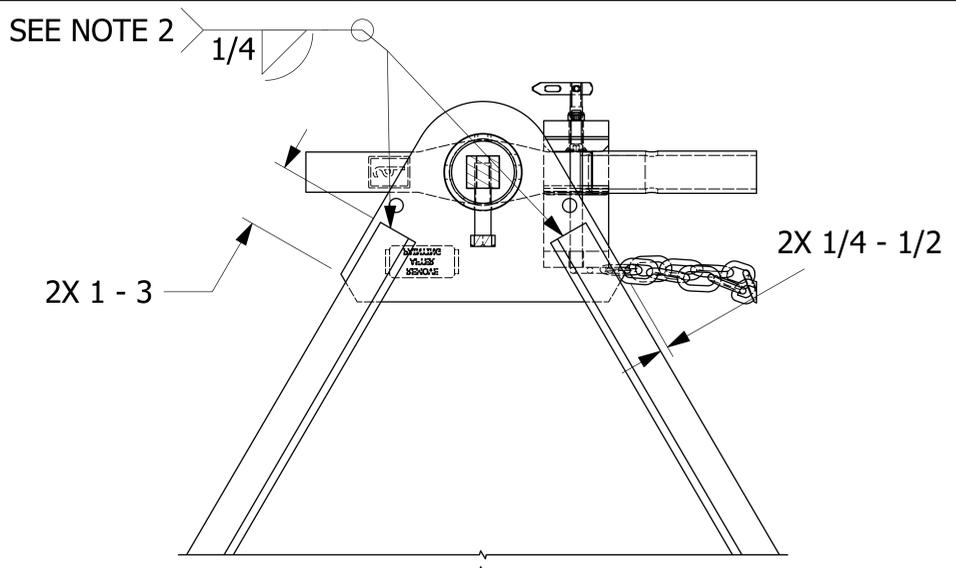
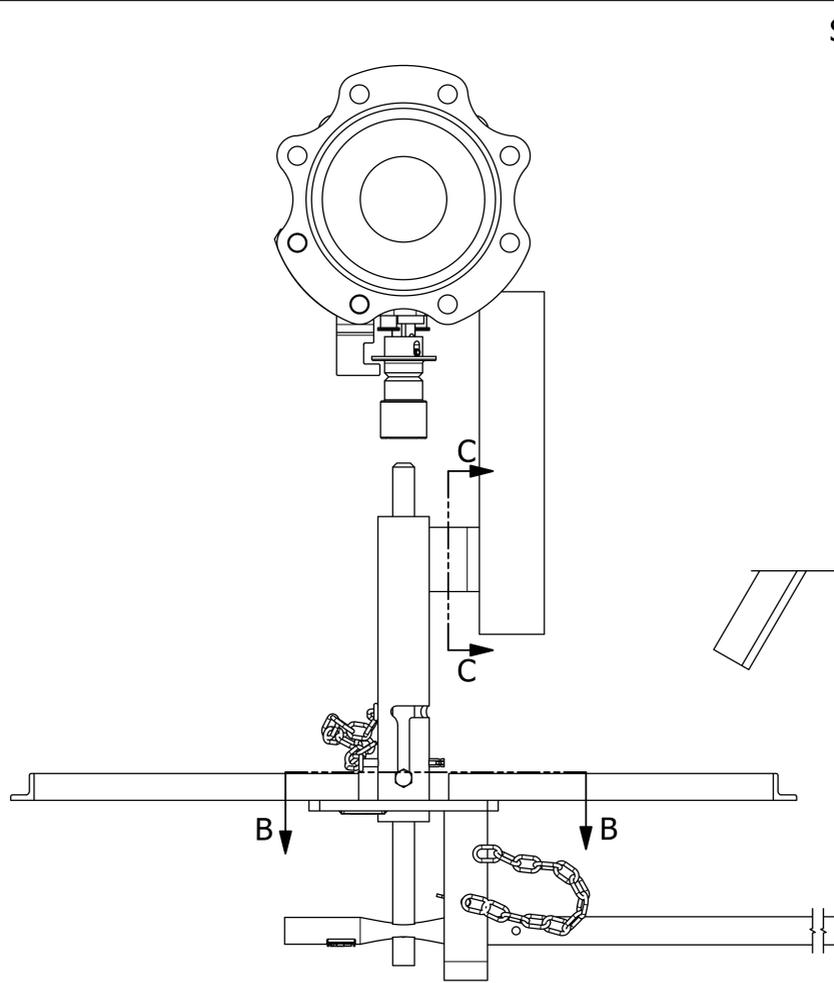
**SALCO PRODUCTS, INC.**

PART NAME: **SAFEGUARD™ BOV OPERATING SYSTEM**

MATERIAL: **SEE BOM**

PROJECT #: **140114T** SHEET #: **1 OF 2** SCALE: **1:3**

DRAWING #: **E40392** PART #: **BOVHKITCSJ02S**



Ø7/16" HOLE FOR CHAIN LINK ATTACHMENT

REV	BY	DATE	DESCRIPTION
E	WEB	7-31-19	UPDATED NOTE #2; REPLACED "DSS 12" WITH "WPS-M03, WPS-M04, & WPS-T05" FOR WELD PROCEDURE; ADDED D-005 NOTE; ADDED PATENT NO.
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**SALCO PRODUCTS, INC.**

**SAFEGUARD™ BOV OPERATING SYSTEM**

MATERIAL: **SEE BOM**

PROJECT #: **140114T** SHEET #: **2 OF 2** SCALE: **1:3**

DRAWING #: **E40392** PART #: **BOVHKITCSJ02S**